

Operator's



# Spray Star 1011

## SharpShooter w/ Raven 440

with 15' Booms

November 2015

**Product Support:**

**Hwy 55 & Poplar Ave; Cameron WI 54822**

**1-800-891-9435    [productsupport@smithco.com](mailto:productsupport@smithco.com)**

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Nozzle Charts

Reference

Thank you for purchasing a **Smithco** product.

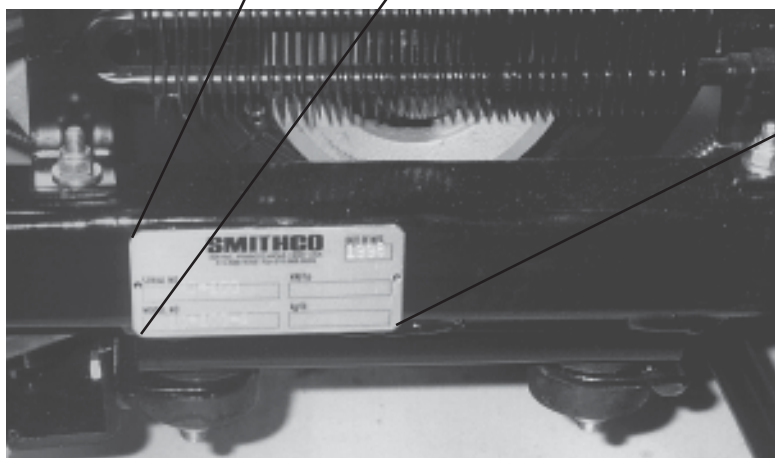
Read this manual and all other manuals pertaining to the Spray Star 1000 carefully as they have safety, operating, assembly and maintenance instructions. Failure to do so could result in personal injury or equipment damage.

Keep manuals in a safe place after operator and maintenance personnel have read them. Right and left sides are from the operator's seat, facing forward.

All **Smithco** machines have a Serial Number and Model Number. Both numbers are needed when ordering parts. The serial number plate on the Spray Star 1000 is located on the right main frame, in front of the oil tank. Refer to engine manual for placement of engine serial number.

For easy access record your Serial and Model numbers here.  
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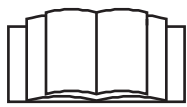
<b>SMITHCO</b>		DATE OF MFG.
WAYNE, PENNSYLVANIA 19087 USA 610-688-4009 Fax 610-688-6069		<input type="text"/>
SERIAL NO.	<input type="text"/>	kW/hp <input type="text"/>
MODEL NO.	<input type="text"/>	kg/lb <input type="text"/>



Information needed when ordering replacement parts:

1. Model Number of machine.
2. Serial Number of machine.
3. Name and Part Number of part.
4. Quantity of parts.

# SYMBOLS



Read Operator's  
Manual



Electrical Power



No Electrical  
Power



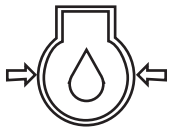
Engine - Stop



Engine - Start



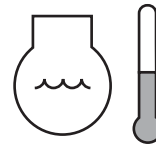
Engine - Run



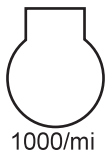
Engine Oil



Temperature  
Light



Water  
Temperature



RPM

1000/mi



Gasoline



Diesel



Glow Plug - On



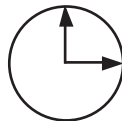
Glow Plug - Off



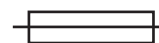
Glow Plug



Hour Meter



Hour Meter



Fuse



Hand Throttle



Choke - Closed



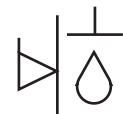
Choke - Open



Park Brake



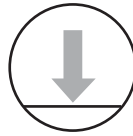
Park Brake  
Release



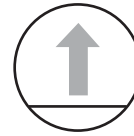
Hydraulic Oil  
Level



Up/Down Arrow



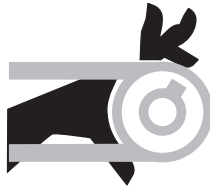
Down/Lower



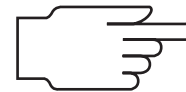
Up/Raise



No Smoking



Moving Parts



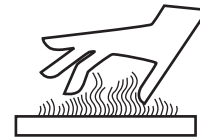
Manual Operation



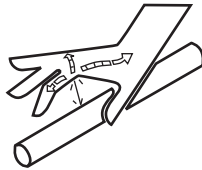
Pinch Point



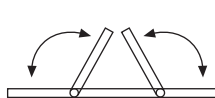
Step



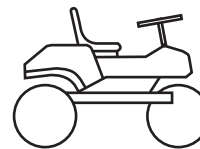
Hot Surface



Hydraulic Fluid Penetration



Lift Arm



Tractor



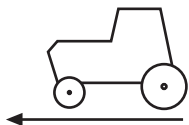
Engage



Disengage



PTO



Ground Speed



Fast



Slow

**H**

High

**L**

Low

**F**

Forward

**R**

Reverse

**N**

Neutral



Warning  
Danger  
Caution

Read and understand this manual and all safety signs before operating and maintaining. Review the safety instructions and precautions annually.

**TAKE NOTE! THIS SAFETY ALERT SYMBOL FOUND THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY AND THE SAFETY OF OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH.**

## THIS SYMBOL MEANS



- ATTENTION!
- BECOME ALERT!
- YOUR SAFETY IS INVOLVED!

## SAFETY SIGNAL WORDS

Note the use of the signal words DANGER, WARNING and CAUTION with the safety messages. The appropriate signal word for each has been selected using the following guidelines:



**DANGER:** Red. Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations typically for machine components which, for functional purposes, cannot be guarded.



**WARNING:** Orange. Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices.



**CAUTION:** Yellow. Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

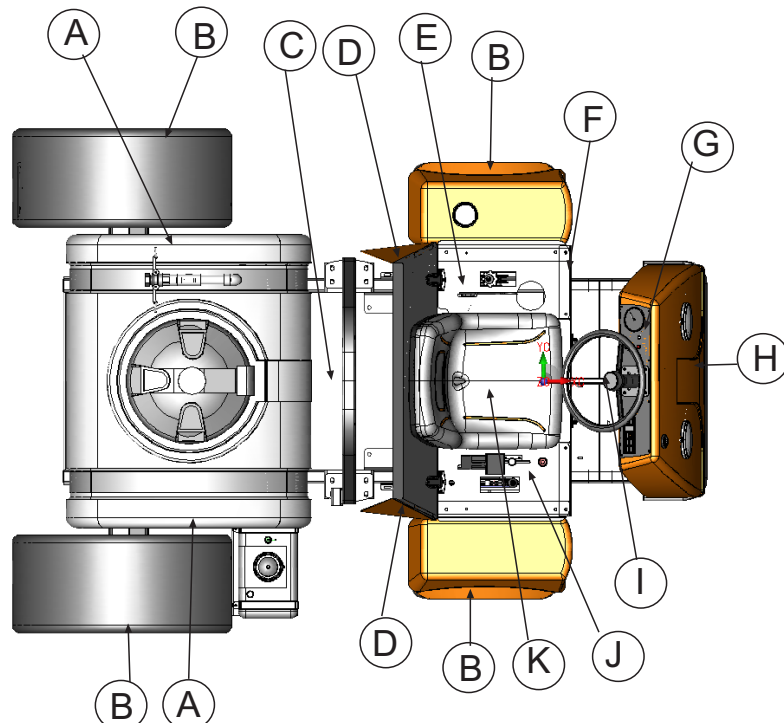


**REMEMBER: If Safety Decals\*\* have been damaged, removed, become illegible or parts replaced without decals, new decals must be applied. New decals are available from your authorized distributor or factory.**

This is a list of decals located on the Spray Star 1000. Part number, description and location will help in reordering a decals.

A	10-367	Decal, Spray Star 1000	Right and Left Tank Sides
B	25-356	Decal, Tire Pressure 20psi	All Wheels
C	25-352**	Decal, Bypass Valve	Hang Tag on pump
D	25-298**	Decal, Warning Hot	Tailpipe Guard
D	25-286**	Decal, Crush Pinch	Hood - Back Edge, Both Sides
			RH Control Panel
E	15-719**	Decal, Speed Control	LH Control Panel
	27-093**	Decal, Oil Level	LH Control Panel
F	25-370**	Decal, 88 dba	LH Front Panel
	15-463**	Decal, Spray Pump	LH Front Panel
G	15-672	Decal, Dash Panel	Dash Board
H	25-373	Decal, Smithco	Front Nose Cone
I	27-077	Decal, Smithco	Steering Wheel
J	10-414**	Decal, Control Panel	RH Control Panel
K	25-277**	Decal, Battery Warning	Seat Panel

\*\* Safety Decals Required



## SAFE PRACTICES


1. It is your responsibility to read this manual and all publications associated with this machine.
2. Never allow anyone to operate or service the machine or its optional equipment without proper training and instructions. Never allow minors to operate any equipment.
3. Learn the proper use of the machine, the location and purpose of all the controls and gauges before you operate the equipment. Working with unfamiliar equipment can lead to accidents.
4. Wear all the necessary protective clothing and personal safety devices to protect your head, eyes, ears, hands and feet. Operate the machine only in daylight or in good artificial light.
5. Inspect the area where the equipment will be used. Pick up all debris you can find before operating. Beware of overhead obstructions and underground obstacles. Stay alert for hidden hazards.
6. Never operate equipment that is not in perfect working order or without decals, guards, shields, or other protective devices in place.
7. Never disconnect or bypass any switch.
8. Carbon monoxide in the exhaust fumes can be fatal when inhaled, never operate a machine without proper ventilation.
9. Fuel is highly flammable, handle with care.
10. Keep engine clean. Allow the engine to cool before storing and always remove the ignition key.
11. Disengage all drives and set park brake before starting the engine.
12. Never use your hands to search for oil leaks. Hydraulic fluid under pressure can penetrate the skin and cause serious injury.
13. This machine demands your attention. To prevent loss of control or tipping of the vehicle:
  - A. Use extra caution in backing up the vehicle. Ensure area is clear.
  - B. Do not stop or start suddenly on any slope.
  - C. Reduce speed on slopes and in sharp turns. Use caution when changing directions on slopes.
  - D. Stay alert for holes in the terrain and other hidden hazards.
14. Before leaving operator's position:
  - A. Disengage all drives.
  - B. Set park brake.
  - C. Shut engine off and remove the ignition key.
  - D. If engine has to run to perform any maintenance keep hands, feet, clothing and all other parts of body away from moving parts.
15. Keep hands, feet and clothing away from moving parts. Wait for all movement to stop before you clean, adjust or service the machine.
16. Keep the area of operation clear of all bystanders.
17. Stop engine before making repairs/adjustments or checking/adding oil to the crankcase.
18. Use parts and materials supplied by **SMITHCO** only. Do not modify any function or part.
19. Use caution when booms are down as they extend out beyond the center line of the machine.
20. The tank is a confined space, take precaution.

***These machines are intended for professional maintenance on golf courses, sports turf, and any other area maintained turf and related trails, paths and lots. No guaranty as to the suitability for any task is expressed or implied.***





Persons engaged in the handling, preparation or application of chemicals must follow accepted practices to insure the safety of themselves and others,

1. **WEAR** protective clothing including: gloves, hat, respirator, eye protection and skin covering suitable for protection from chemicals being used.
2. **BATHE** thoroughly after any exposure to chemicals, giving particular attention to eyes, nose, ears and mouth.
3. **CLEAN** equipment and materials in accordance with employer, municipal and state regulations. Use only approved areas and drains.
4. **DISPOSE** of chemicals and rinse solutions by approved and legal means.
5. **PROVIDE** methods and materials for operators to wash eyes and hands immediately during the spraying process.
6. **PROVIDE** methods and materials for control, safe dilution and neutralization of chemical spills during preparation, spraying, transporting and cleanup.
7. Always check and follow the directions and safety warnings of the chemicals to be used.
8. Secure the discharge lines before starting the pump. An unsecured discharge line may whip.
9. Periodically inspect the pump and the system components.
10. Check hoses for weak or worn condition before each use. Make certain that all connections are tight and secure.
11. Do not operate unit with leaks, frayed, kinked hoses or tubing. Repair or replace immediately.
12. Use only pipe, hose and fittings rated for maximum pressure or pressure at which pressure relief valve is set at. When replacing pipe, hose or fittings, use new product.
13. Do not operate an engine in an enclosed area. Be sure the area is well ventilated.
14. Do not use these pumps for pumping water or other liquids for human or animal consumption.
15.  **Do not pump flammable or explosive fluids such as gasoline, fuel oil, kerosene, etc. Do not use in explosive atmospheres. The pump should be used only with liquids compatible with the pump component materials.**  
**WARNING**
16. Be sure all exposed moving parts are guarded and that all coupling devices are securely attached before applying power.
17. Before servicing, disconnect all power, make sure all pressure in the system is relieved, drain all liquids from the system and flush.
18. Protect pump from freezing conditions by draining liquid and pumping rust inhibiting antifreeze solution through the system, coating the pump interior.
19. **TRANSPORT** - Machine **must be stopped** to raise or lower booms. Because of cam system, if booms are raised in transit they can fall forward or backward when coming to a stop or while traveling on uneven terrain.

## SPECIFICATIONS

### WEIGHTS AND DIMENSIONS

Length	112" (285 cm)
Width	70" (178 cm)
Width With Boom Open	180" (457 m)
Height	48" (122 cm)
Wheel Base	53" (135 cm)
Weight Empty	1480lbs (675 kg)
Weight Full	2248 lbs (1025 kg)

### SOUND LEVEL (DBA)

At ear level	85 dba
At 3 ft (0.914 m)	83 dba
At 30 ft (9.14 m)	72 dba

### ENGINE

Make	Briggs & Stratton
Model#	386447
Type / Spec#	0058 G1
Horsepower	23HP (17 kw)
Fuel	Unleaded 87 Octane Gasoline Minimum
Cooling System	Air Cooled
Lubrication System	Full Pressure
Alternator	25 Amp

### WHEELS & TIRE

Front: Two 20 x 10.00 x 10 NHS Multi-Rib; 20psi (1.4 bar)  
Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar)

### PARK BRAKE

Hand Operated Lever, Discs on Rear Axle Speed

### SPEED

Forward Speed	0-8 mph (0-12.8 kph)
Reverse Speed	0-3 mph (0-4.8 kph)

### BATTERY

	Automotive type 24F-12 Volt
BCI Group	Size 24
Cold Cranking Amps	575 minimum
Ground Terminal Polarity	Negative (-)
Maximum Length	10.25" (26 cm)
Maximum Width	6.88" (17 cm)
Maximum Height	10" (25 cm)

### FLUID CAPACITY

Crankcase Oil	See Engine Manual
Fuel	6 gallon (22.7 liters)
Hydraulic Fluid	5 gallon (19 liters)
Grade of Hydraulic Fluid	SAE 10W-40 API Service SJ or higher Motor Oil

## OPTIONAL EQUIPMENT

10-417	Chemical Cleanload Safe Fill System	1002	203 Spray System
10-419	Fresh Water Tank	1008	440 Spray System
17-601	15' Heavy Duty Boom	1010	3-Way Manual System
15-835	Tank Rinsing System	1011	Sharp Shooter + 440 Spray System
17-585	18' Heavy Duty Boom	10-378	Foam Marker
10-370	Water Meter Kit (liters)	30-141	26 Gal. Wash System
10-365	Water Meter Kit (gallons)		
10-422	Hose Reel Mount Kit		
16-129	Manual Rewind Hose Reel, 200-foot/61-meter capacity		
16-906	Electric Rewind Hose Reel, 200-foot/61-meter capacity		



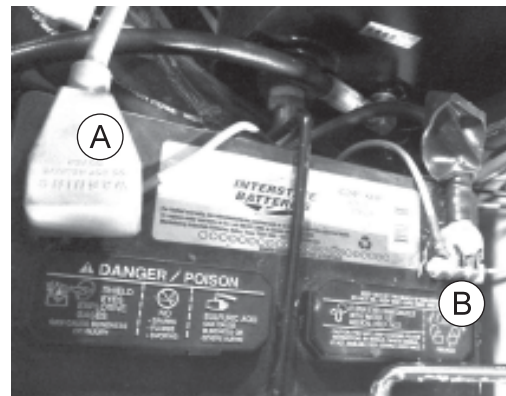
The Spray Star 1000 arrives from **Smithco** setup and ready for service. Depending on freight conditions the battery may have to be installed.

The spray system is normally shipped attached to the 1000 Prime Mover. If a spray system is to be fitted to a Prime Mover by a dealer or end user, assemble and attach the components in accordance with the parts drawings in the *Spray Star 1000 Parts/Service Manual*.

1. Check the tire pressure. The front are 20 psi (1.4 bar) and rear tires are 18 psi (1.3 bar).
2. Battery is located under the seat. This is a negative grounding system.



**Connecting battery cables to the wrong post could result in personal injury and/or damage to the electrical system. Make sure battery and cables do not interfere or rub on any moving part. Connect red positive (+) cable (A) to battery first. When disconnecting remove black negative (-) cable (B) first.**



3. Check hydraulic fluid level in tank located on the left side of the seat. Remove cap and add SAE 10W-40 API Service SJ or higher motor oil if necessary. Fluid level should be about 2-2 1/2" (5-6.4 cm) from the top of the tank when cold. DO NOT OVERFILL.
4. Fill fuel tank, located on the right side, with Unleaded 87 Octane gasoline (minimum).



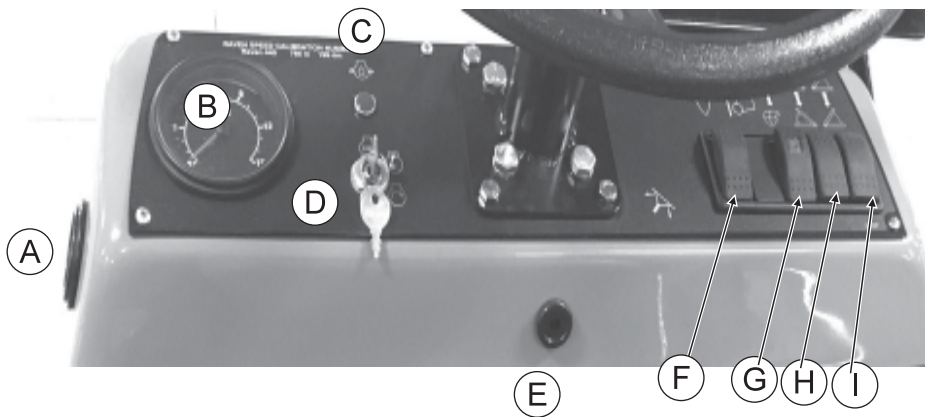
**Fuel is flammable, caution must be used when storing or handling it. Do not fill fuel tank while engine is running or in an enclosed area, fumes are explosive and dangerous to inhale. DO NOT SMOKE while filling the fuel tank. DO NOT OVERFILL.**

5. Machine should be greased before starting, refer to *Spray Star 1000 Parts/Service Manual* for location.
6. Attach the Spray Boom and any other Optional Equipment to the Prime Mover, in accordance with instructions in the *Spray Star 1000 Parts/Service Manual*. The nozzles must be the correct distance above the turf as described in *Turf Spraying Guide*. The spray boom must operate properly and the outer sections must break away safely if an object is struck by them, they must then return to normal operation position.
7. Be sure to double check boom heights, nozzle spacing and displacement before spraying.
8. Machine is shipped with windshield washer fluid in Spray System to prevent freezing. Flush system completely with clear water. Fill tank with water and retighten the four bolts used to hold the tank in place.
9. Read operating instructions before starting.

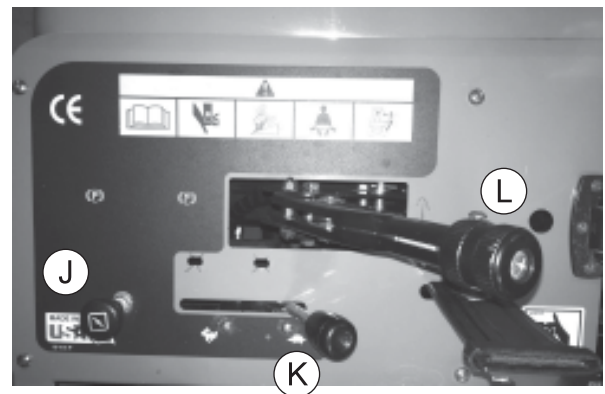


**Never allow pump to run dry! The valve on the suction side of the pump (between the pump and tank) must be fully open whenever the pump is operated.**

## CONTROLS & INSTRUMENTS



- A. Hour Meter - The hour meter indicates hours of machine operation. It operates only when the ignition switch is on.
- B. Speedometer - The Speedometer indicates ground speed of the vehicle in miles per hour and kilometers per hour.
- C. Oil Light - The oil light should come on when the ignition is on without the engine running and go out when the engine is running. The oil light will light when the oil pressure is low. If oil light should come on, shut engine off immediately and find the cause.
- D. Ignition Switch - The ignition switch has three positions: Off - Run - Start.
- E. Buzzer - The buzzer sounds if the pump is running dry.
- F. Lights - This rocker switch turns lights on by pushing on the top and off by pushing on the bottom.
- G. Spray Pump - This rocker switch turns the spray pump on by pushing on the top and off by pushing on the bottom.
- H. Left Boom Switch - This rocker switch lifts and lowers the left boom.
- I. Right Boom Switch - This rocker switch lifts and lowers the right boom.
- J. Choke - The choke is used in starting the engine. Pull choke out to close choke plate when starting a cold engine. Push in when engine starts. A warm engine may not require "choking" to start.
- K. Hand Throttle - The hand throttle is used to regulate engine speed.
- L. Park Brake - The park brake is only a parking brake. Pull back to release, push forward to apply. Some adjustment can be made by turning the knob clockwise to tighten and counter clockwise to loosen.

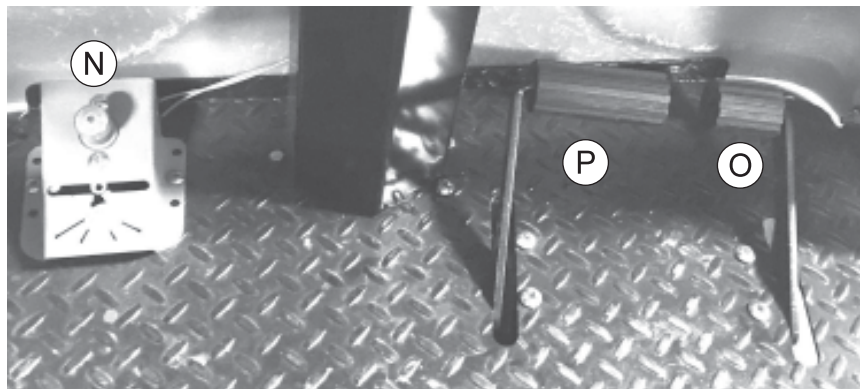


- M. Spray Boss Control - Engages and disengages speed boss. Forward is engage and all the way back is disengage. When the lever is engaged it sets a stop for the accelerator. The accelerator pedal must be used to maintain this speed. To adjust speed use the knob on the end of the lever, counter clockwise increases speed and clockwise decreases speed. Disengage the lever and you will have full accelerator pedal range.
- N. Master Boom Switch - is used to override the master switch on the computer console of the spray systems.
- O. Reverse Pedal - This pedal controls ground speed in the reverse direction.
- P. Accelerator Pedal - This pedal controls ground speed. Press pedal to increase speed. Varying the amount of movement of the pedal will vary the ground speed.



## MASTER BOOM SWITCH

The master boom switch (P), located on the left floorboard is used to override the master switch on the computer console of the spray systems. By pushing down it will turn on/off the booms. *For the 440 System* the Master Switch on the computer **must be off** for the master boom control switch to work.



## OPERATION

Before operating the Spray Star 3180, become familiar with all controls and functions. Also complete all maintenance requirements and read all safety warnings. Knowing the Spray Star 3180 thoroughly, how it operates, and by doing the prescribed maintenance steps, you can expect trouble free operation for years to come.

### SAFETY

Operator needs to always be the concern of an operator of a moving vehicle or any machine with moving parts.

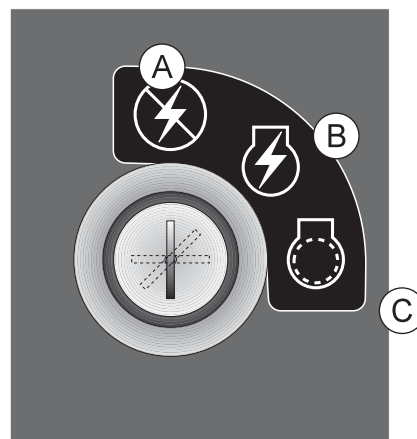
1. Keep all shields and guards in place.
2. Keep the parking brake engaged any time the operator is away from the vehicle or whenever service is performed.
3. Always wear the necessary protective clothing and equipment.
4. Turn engine off when refueling or performing maintenance not specifically requiring engine power.

### DAILY CHECKLIST

1. Check the engine oil level. Add as needed. **DO NOT OVERFILL**. Refer to engine owner's manual for oil grade and procedure.
2. Tire pressure should be 20 psi (1.4 bar) on front and 30 psi (2.0 bar) on back.
3. Inspect the electrical system and battery cables for loose connections or frayed wiring. Replace any faulty equipment or tighten if loose.
4. Check hardware for loose or missing nuts, bolts, screws, etc., and tighten or replace as needed.
5. Inspect hydraulic lines for damage or leaks. Never use hands to inspect for leaks.
6. Check the hydraulic fluid level. The hydraulic fluid tank is located under the seat. The fluid level should be 2"-2½" (5 - 6.4 cm) from the top of the tank when cold. Use only SAE 10W-40 API Service SJ or higher Motor Oil.
7. Inspect the steering, throttle and shift linkages for good hookups and clear travel.
8. Check controls for smooth, proper working operation. Lubricate as needed.
9. Check anti-vibration mounts on engine frame.

### STARTING THE ENGINE

1. Make sure both fuel flow valves are 'On'. They are located on the fuel tank.
2. The ignition switch is located on the dashboard. Insert the key (A) and turn clockwise to (B). When glow plug light goes off Turn key to (C) until the engine starts. Release the key and it will return to the run position (B).
3. Allow engine to idle and warm up before selecting direction of travel.



### STOPPING THE ENGINE

**NOTE:** If the engine has been running under high power, let it run at slow idle speed a few minutes to cool the engine down, before turning the ignition switch to the OFF position.

1. Disengage spray pump.
2. Move the throttle lever to "slow" and turn ignition key to the "off" position.
3. Remove the ignition key and engage the park brake.



**Never leave the vehicle unattended with the engine running. Always bring the vehicle to a complete stop, engage park brake, turn key off and remove key.**



**NOTE:** Run machine at half-throttle minimum, prior to operating traction pedal. This will ensure proper brake release.

Before using the Spray Star, the operator and spray technician must familiarize themselves with all of the information on chemical spraying contained in the *Turf Spray Guide*.

**NOTE:** All testing and calibrating of sprayers is to be done with water, not chemicals. This insures the safety to all involved in performing the calibration operation. Only after all calibration procedures are completed should chemical be added to the sprayer.

## HILLSIDE OPERATION

Do NOT stop or start suddenly on any slope. Be especially cautious when changing direction. Do NOT operate on slopes greater than 10°.

## BATTERY

Batteries normally produce explosive gases which can cause personal injury. Do not allow flames, sparks or any ignited object to come near the battery. When charging or working near battery, always shield your eyes and always provide proper ventilation.

Battery cable should be disconnected before using "Fast Charge".

Charge battery at 15 amps for 10 minutes or 7 amps for 30 minutes. Do not exceed the recommended charging rate. If electrolyte starts boiling over, decrease charging.

Always remove grounded (-) battery clamp first and replace it last. Avoid hazards by:

1. Filling batteries in well-ventilated areas.
2. Wear eye protection and rubber gloves.
3. Avoid breathing fumes when electrolyte is added.
4. Avoid spilling or dripping electrolyte.



**Battery Electrolyte is an acidic solution and should be handled with care. If electrolyte is splashed on any part of your body, flush all contact areas immediately with liberal amounts of water. Get medical attention immediately.**

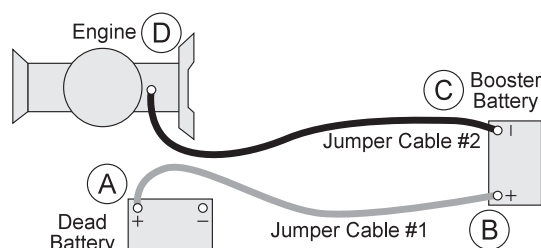
## JUMP STARTING



**Use of booster battery and jumper cables. Particular care should be used when connecting a booster battery. Use proper polarity in order to prevent sparks.**

To jump start (negative grounded battery):

1. Shield eyes.
2. Connect ends of one cable to positive (+) terminals of each battery, first (A) then (B).
3. Connect one end of other cable to negative (-) terminal of "good" battery (C).
4. Connect other end of cable (D) to engine block on unit being started (NOT to negative (-) terminal of battery)



To prevent damage to other electrical components on unit being started, make certain that engine is at idle speed before disconnecting jumper cables.

## OPERATION (CONTINUED)

### SPRAYER VALVE SETTINGS AND SPRAY TANK AGITATION

The 3-way valve on the suction side of the pump, between the tank and the pump must be open before pump is engaged. Close this valve only when necessary to clean the filter with spray material in the spray tank.

There is one manual flow control valve on the discharge side of the spray system. This valve controls the agitator. This valve may be opened as much as necessary to provide hydraulic agitation through the quadrajet agitator in the tank bottom. This valve may be partially closed to prevent or reduce foam buildup from the spray materials inside the tank. When the liquid level in the spray tank reaches a certain level (usually 1-25 gallons (3.8-95 Liters) depending on terrain and other conditions) it may be necessary to close the valve in the agitator line in order to prevent loss of suction prime.

If your Spray Star is fitted with a hose reel, there is a second ball valve on the discharge system to supply material to the hose reel.

The Quadrajet agitation system operates with four venturi jets in the tank bottom. These jets have replaceable orifice discs which discharge the following amounts of spray material.

Nozzle Diameter	Input to Agitator in gpm	Input to Agitator in L/min	Agitator Pressure in psi	Agitator Pressure in bar	Agitator Output in gpm	Agitator Output in L/min
1/8"	1.9	7.2	25	1.7	6.3	23.8
1/8"	2.7	10.2	50	3.4	10.0	37.9
1/8"	3.8	14.4	100	6.9	15.0	56.8
5/32"	2.8	10.6	25	1.7	7.6	28.8
5/32"	4.2	15.9	50	3.4	12.2	46.2
5/32"	5.5	20.8	100	6.9	17.5	66.2
3/16"	3.6	13.6	25	1.7	9.1	34.4
3/16"	5.6	21.2	50	3.4	14.3	54.1
3/16"	7.9	29.9	100	6.9	18.7	70.8

You can change orifice disc sizes to enhance spray system performance. Smaller discs reduce amount of agitation (desirable in some foaming materials) and make more dischargeable liquid available for nozzles. Larger (or none) discs increase amount of agitation and make less dischargeable liquid available for nozzles.

## ENVIZIO PRO II DO'S AND DON'TS

### DO'S AND DON'TS

**Do** have the serial number and firmware revision available when calling for technical assistance. It is best if the user is in the machine and in front of the field computer when calling for support.

**Do** review the manual in its entirety before operating the field computer.

**Do** turn machine on prior to starting Envizio Pro II. Voltage spikes can cause damage to computer.

**Don't** let water on or near Envizio Pro II Computer.

**Don't** turn the field computer off without properly closing any open jobs and powering down the computer. If the field computer loses power during a job, information within the job files may be lost and the associated files may become corrupt.

**Do** power down Envizio prior to shutting off machine.

**Don't** use sharp objects or harsh chemicals on the field computer touch screen as they may damage the display. Console Features

**Do** remove Envizio Pro II during cold weather. Cold weather will cause the battery to drain.

Envizio Pro II comes with a Quick Reference Guide and an Installation & Operation Manual. Please read these manuals before operation. Manuals can be downloaded off the internet at [www.ravenprecision.com](http://www.ravenprecision.com) and off the [www.smithco.com](http://www.smithco.com) website under Parts and Technical Information.





Decrease Flow  
Increase Pressure

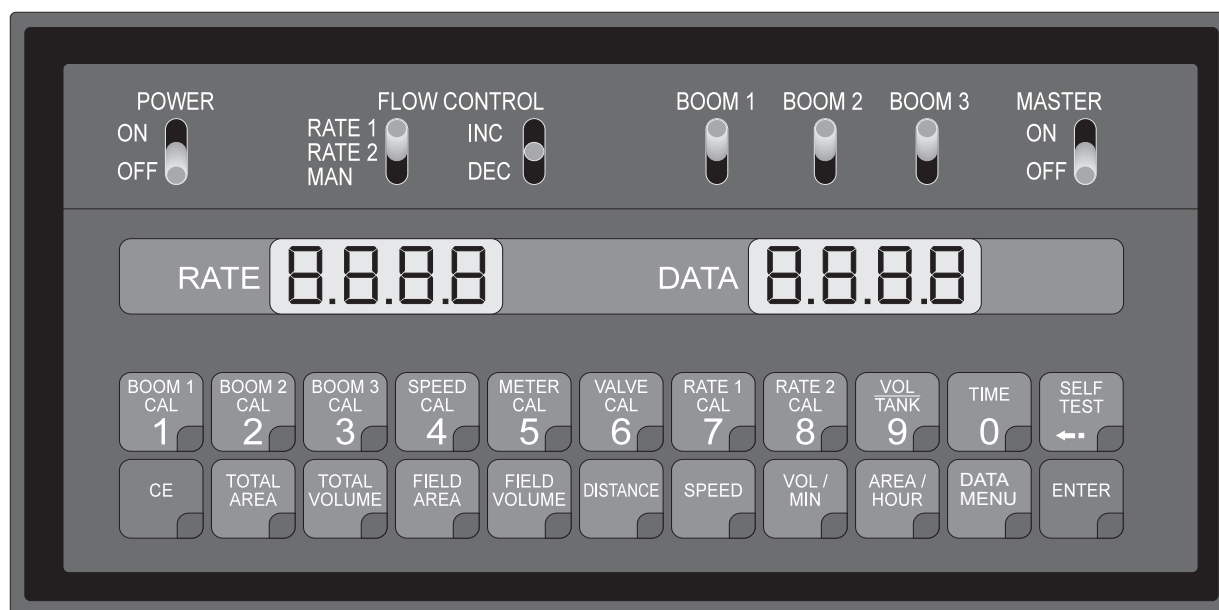


Rocker Switch  
PSI/PWM

## CONSOLE FEATURES

**NOTE:** This Console (PGM F) requires selection of US (acres); SI (hectares) or TU (1,000 sq ft) area and SP1 (wheel drive, etc).

- A. POWER - Turns Console power OFF or ON. Turning Console OFF does not affect the data stored in the computer.
- B. Select manual or fully automatic control. This can automatically control two rates.
- C. Manual override control provides capability for spot spraying.
- D. Booms can be controlled individually, or all at once with MASTER ON/OFF Switch
- E. Displays operating rate of application and flashing Tip Fault.
- F. Displays function and calibration data.
- G. CE - Use like you do CE (clear entry) key on a calculator. This key is also used to select an area base measurement of US (acres), SI (Hectares) or TU (1,000 sq ft).
- H. ENTER - Used only to enter the data into the Console.



### SEE QUICK REFERENCE PAGE FOR DATA THAT SHOULD BE ENTERED

**Calibration Keys:** (Top Row) Used to enter data into console to calibrate the system.

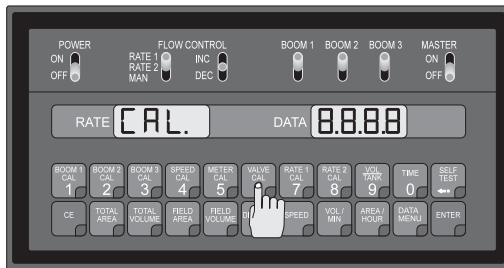
**Function Keys:** (Bottom Row) Used to display data.

**BOOM 1 CAL** Length of Boom 1  
**BOOM 2 CAL** Length of Boom 2  
**BOOM 3 CAL** Length of Boom 3  
**SPEED CAL** Measured Off Drive Line  
**METER CAL** Flow Meter Calibration Number  
**VALVE CAL** Control Valve Response Time  
**RATE 1 CAL** Target Application Rate  
**RATE 2 CAL** Target Application Rate  
**SELF TEST** Simulates Vehicle Speed

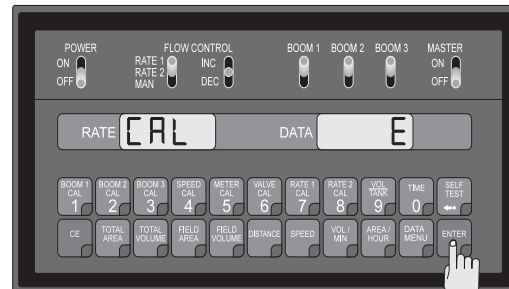
**TOTAL AREA** Total Area Sprayed  
**FIELD AREA** Field Area Sprayed  
**FIELD VOLUME** Volume Applied to Field  
**DISTANCE** Distance Traveled  
**SPEED** Speed of Vehicle  
**VOLUME/TANK** Volume Remaining in Carrier Tank  
**TIME** 24 hour clock (military time)

## CONSOLE PROGRAMMING

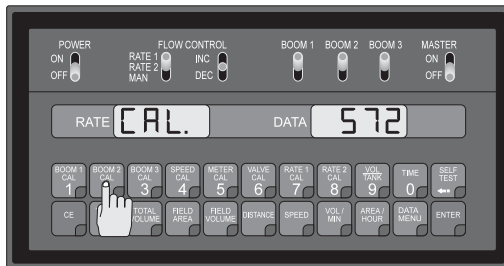
When entering data into the Console computer, the entry sequence is always the same. Data must be entered into the first eight keys.



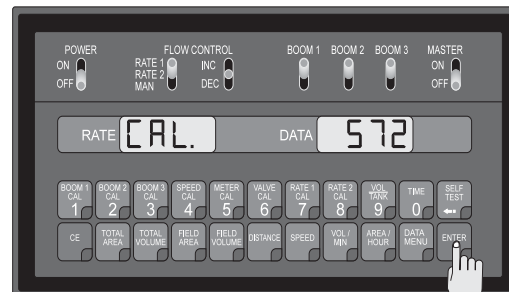
1. Depress the key which you wish to enter data.



2. Depress the "Enter" key. An "E" will illuminate in the DATA display.



3. Depress the keys corresponding to the number you wish to enter (i.e. "5", "7", "2"). The numbers will be displayed in the DATA display as they are entered.




4. Complete the entry by again depressing the "ENTER" key.

## CONSOLE CALIBRATION


### CALCULATING "BOOM CAL" (BOOM1, BOOM2, BOOM3)

Calculate the width of each boom in inches (centimeters) by multiplying the number of tips times the spacing. Write these boom widths down for future reference when programming the Console computer. The Console is capable of controlling up to three (3) booms.

### CALCULATING "SPEED CAL"

1. Enter Speed Cal in key  of 785 for GPS.

2. Place Master and Boom 1 switches to on.

3. Enter "0" in key .

4. Drive 1 mile. Do not use vehicle odometer to determine distance, use section lines or highway markers.

5. It should read a value of approximately 5280. If it reads between 5200-5350, the Speed Cal for this vehicle is 688.

If the Distance display reads any other value, divide Speed Cal by the value observed in Distance, then multiply by 5280. This will give you the correct value to enter for Speed Cal. You must round off to the nearest 3 digit number (use 120 not 120.3).

## CONSOLE CALIBRATION

- Recheck the new Speed Cal numbers. Zero out Distance display as in step 3. Enter the new Speed Cal number as in step 1. Repeat steps 4 and 5.

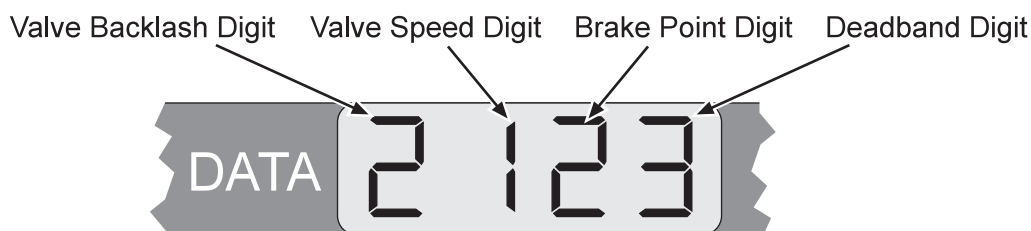
**NOTE:** **MEASURE CAREFULLY.** Be sure tire is properly inflated before measuring. Measure tire in type of soil in which you will be spraying. Circumference of tire will vary when measured in soft soil versus hard packed soil. For best results, measure several times and average the results. Re-measure periodically.

### CALCULATING "METER CAL"

The Flow Meter calibration number is stamped on the label attached to each Flow Meter; this number is to be used for gallon per area applications. To convert original METER CAL from gallons to desired units of measure (oz, lbs or liters per area) see Abbreviations and Conversions section of this manual. Write down this calibration number for future reference when programming the console.

### CALCULATING "VALVE CAL"

The initial Control Valve calibration number is 2123. After operating the system, you may desire to refine this number. See definitions below.



Valve Backlash Controls the time of the first correction pulse after a change in correction direction is detected. Incr to Decr or Decr to Incr Range: 1 to 9, 1-Short Pulse, 9-Long Pulse

Valve Speed Digit Controls the Speed of the Control Valve motor.



**Running the Control Valve too fast will cause the system to oscillate.**  
Range: 1 to 9, 1-slow, 9-Fast

Brake Point Digit Percent Sets the point at which the Control Valve motor begins braking, so as not to overshoot the desired rate. Digit is percent away from target rate. Range: 0 to 9, 0=5%, 1=10%, 9=90%,

Deadband Digit Allowable difference between target and actual application rate, where rate correction is not performed. Range: 1 to 9, 1 = 1%, 9 = 9%

### CALCULATING "RATE 1 AND RATE 2 CAL" (See *Spraying Procedure* section)

Determine the application rate at which your chemical should be sprayed. Consult with your Dealer to insure your spray nozzles are capable of applying at this target rate.

Using CAPACITY = .35 GPM (1.67 lit/min) and pressure = 30 PSI (20 bar) you would select tip number XR8004 from the *Nozzle Charts Section*, since it comes closest to providing the desired output.


### VERIFYING FLOW RATE LIMITS

The flow rate of the sprayer must be within the range of 1 to 55 GPM (4 to 210 lit/min).

## INITIAL PROGRAMMING OF CONSOLE COMPUTER

When you first turn on Console power, after all installation procedures have been completed, the Console will flash "CAL" in the RATE display and "US" in the DATA display. This means you must "calibrate" or program the Console before it can be operated.



(This is a one time operation which does not have to be repeated unless you disconnect your battery wires. Turning OFF the POWER ON/OFF switch does not affect the Console memory. All data is retained). The following steps must now be followed.

If an entry selection error is made during steps 1, 2, 3, or 4, the Console can be reset by depressing  for 20 seconds (Data displays US and RATE displays CAL.).



### 1. Displaying US, SI or TU

- Depressing momentarily  Steps the DATA display from US (acres) to SI.
- Depressing momentarily  Steps the DATA display from SI (Hectares) to TU.
- Depressing momentarily  Steps the DATA display from TU (1000 sq ft) to US.

### 2. Selecting US, SI or TU

- To select US, SI, or TU, step  until the desired code is displayed in DATA display.
- Momentarily depress  the DATA display will now display SP1.

### 3. Displaying SP1 or SP2

- Depressing momentarily  steps the DATA display from SP1 (wheel drives, etc.) to SP2.
- Depressing momentarily  steps the DATA display from SP2 (radar sensor) to SP1.

### 4. Selecting SP1 OR SP2

- To select SP1 or SP2, step with  until desired code is displayed in DATA display.
- Momentarily depress  the DATA display will now display 0.

### 5. Enter width in inches (cm) of BOOM 1 in the key labeled:



### 6. Enter width in inches (cm) of BOOM 2 in the key labeled:



If there is only one boom, enter "0" for width of BOOM 2.

### 7. Enter width in inches (cm) of BOOM 3 in the key labeled:



If there is only one or two boom, enter "0" for width of BOOM 3.

## INITIAL PROGRAMMING OF CONSOLE COMPUTER

8. Enter SPEED CAL of 785 in key labeled:



9. Enter METER CAL calibration number in key labeled:




10. Enter VALVE CAL calibration number (2123) in key labeled:






11. Enter the target RATE 1 (GPA) (lit/ha) (GPK) you want to spray in the key labeled:




12. Enter the target RATE 2 (GPA) (lit/ha) (GPK) you want to spray in the key labeled:  (If you do not use a second rate, enter same rate as RATE 1 CAL). RATE 2 should not be more than 20% different from RATE 1 or else spray pattern may suffer.






### YOU HAVE NOW COMPLETED PROGRAMMING THE CONSOLE.

The flashing "CAL" will now extinguish. If not, repeat procedure starting at step 5. You may also wish to enter data in the keys labeled:  and  although it is not required for the operation of the system.






13. Enter the estimated total Volume-in-Tank when you start spraying in key labeled:  Each time the tank is refilled, this number must be reentered.

14. Enter the TIME of day in the key labeled: . This is a 24 hour clock. Therefore, all time after 12:59 pm, add 12 hours. Thus, 8:30 am is entered as 8:30, but 1:30 pm is entered as 13:30 in the keyboard.


### OTHER DISPLAY FEATURES

1. To display TOTAL AREA covered, momentarily depress key labeled:  To "zero out" this total, at any time, enter a "0" in this key.
2. To display TOTAL VOLUME sprayed, momentarily depress key labeled:  To "zero out" this total, at any time, enter a "0" in this key.
3. To display FIELD AREA covered, momentarily depress key labeled:  To "zero out" this total, at any time, enter a "0" in this key.
4. To display FIELD VOLUME sprayed, momentarily depress key labeled:  To "zero out" this total, at any time enter a "0" in this key.
5. To display DISTANCE (feet (meters) traveled) momentarily depress key labeled:  To "zero out" this total, at any time, enter a "0" in this key.

## INITIAL PROGRAMMING OF CONSOLE COMPUTER


6. To display SPEED, momentarily depress the key labeled: 
7. To display VOL/MIN., momentarily depress the key labeled: 
8. To display AREA/HOUR, momentarily depress key labeled:  This is an actual calculation of AREA/HOUR at the present speed you are going. It is not an average over time.
9. To display TIP MONITOR fault, momentarily depress the key labeled:  See TIP MONITOR manual for more detailed discussion. (Purchase the TIP MONITOR option if this function is desired.)
10. To display US, SI or TU and SPI or SP2 after being selected depress:  These selections will be alternately displayed.

### SELF TEST FEATURE

SELF-TEST allows speed simulation for testing the system while the vehicle is not moving. Enter the simulated operating speed in the key labeled:  If 6 MPH (10 km/h) is desired, enter 6.0 (10.0). Verify speed by depressing key labeled: SPEED


The SELF-TEST speed will clear itself when motion of vehicle is detected by the Speed Sensor. A SPEED CAL Value of 900 (230) or greater is recommended when operating in this mode.

### SEQUENCE TO ACTIVATE DATA-LOCK\*

1. Depress  for 5 seconds, NEW CODE message will appear.
2. Enter 4 digit code within 15 seconds.

EXAMPLE: For 1085, depress     and 

### SEQUENCE TO CHANGE DATA-LOCK

1. Depress  for 5 seconds, OLD CODE message will appear.
2. Enter 4 digit OLD CODE within 15 seconds.


EXAMPLE: depress     and 

NEW CODE message will appear. Enter 4 digit code within 15 seconds.

EXAMPLE: For 1285, depress     and 

## INITIAL PROGRAMMING OF CONSOLE COMPUTER



### ENTER MODE SEQUENCE WITH ACTIVATED DATA-LOCK

1. Depress the key into which you wish to enter data.
2. Depress  CODE message will appear. Enter your DATA-LOCK CODE. If code is correct, "E" will appear. Now enter data normally.

The DATA-LOCK feature prohibits the entry of data without first entering the DATA-LOCK CODE. The DATA-LOCK CODE may be cleared by entering a code of "0" or by removing Console power.

### POWER DOWN DELAY TIME FEATURE

If the console is not used for 10 days, it will go into a power down (low power) mode of operation. In this mode, all data will be retained, but the time of day clock will reset to 1:00. The delay time is initially set at 10 days, but can be changed by the user.



1. DISPLAYING DELAY TIME. Depress  for 5 seconds, the current delay time (in days) will appear.
2. CHANGING DELAY TIME.
  - a. Depress  FOR 5 seconds, the current delay time will appear.
  - b. Enter new delay time (0 to 200 days) using the same procedure as that for entering other data.

**NOTE:** In the event of console power loss, the power down delay time will default to 10 days.



### CONSOLE ALARM FEATURE

Console alarm sounds if application rate is 30% or more away from target application rate for 5 seconds.

### ALARM MENU

Depress  for 5 seconds until DATA display shows "A on". Depressing momentarily  key steps the DATA display between "A on" and "AoFF". "A on" means alarm is enabled, "AoFF" means alarm is disabled.

### DISPLAY MENU

Depress  for 7 seconds until DATA display shows "d on". Depress momentarily  key steps the DATA display between "d on" and "doFF". "d on" means RATE displays target rate when actual rate is within a percentage of target rate. This percentage is determined by third digit of Valve CAL value as shown.

### Brake point digit

(3rd digit) of Valve CAL 2 1 2 3

0 = 1% + Deadband

1 = 3% + Deadband

2 = 7% + Deadband

3 = 10% + Deadband

4 = 20% + Deadband

5 = 25% + Deadband

6 = 30% + Deadband

7 = 35% + Deadband

8 = 40% + Deadband


9 = 45% + Deadband

Actual rate is displayed if unit does not reach deadband within 10 seconds. "doFF" means RATE displays actual rate at all times.




## INITIAL PROGRAMMING OF CONSOLE COMPUTER

### LOW LIMIT FLOW SET POINT AND LOW LIMIT ALARM

Depress  until DATA display flashes. A low limit flow rate may now be entered.

If actual volume Per minute falls below this limit, the Control Valve stops closing, the Alarm sounds and the rate display flashes "LL". The low limit value should be determined with all Booms "on". This value is automatically proportional to the percentage of Booms that are "on". (i.e. If the entered low limit is 4 CAL/ MIN and half the Total Boom length is shut off, the Console automatically reduces the low limit to 2 GAL/MIN)

### CONTROL VALVE DELAY

Depress  until DATA display flashes. The first digit, (XOOO), is the Control Valve delay digit. This feature allows the user to set a delay between the time the Booms are turned on and when the Console begins to control the flow rate. A value of 1-9 means a delay of 1-9 seconds test respectively. A value of 0 means no delay. This delay is active if the time between turning off and turning on the Booms is less than 30 seconds.

## INITIAL CONSOLE SETUP

1. Fill tank with water only. (If positive displacement type pump is used, fully open pressure relief valve, PRV.) Open gate valve between the tank and pump.
2. Place MASTER On/Off to On and Boom On/Off switches to Off.
3. Place MAN/RATE 1/RATE 2 switch to MAN.
4. Place POWER On/Off switch to On.
5. Verify correct boom widths, speed calibration, meter calibration, valve calibration (2123), RATE 1 calibration and RATE 2 calibration have been entered in console. Enter into SELF TEST the normal sprayer operating speed.
6. Run pump at normal operating RPM.
7. Verify that each boom solenoid valve operates and that no nozzles are plugged by operating Boom On/Off switches.
8. Place all Boom On/Off switches to On.
9. Hold the MAN ADJ switch in INCR position for approximately 12 seconds. This assures motorized control valve is fully open. Verify maximum pressure and RATE.
10. Adjust agitator line hand valve for desired agitation. Use the pressure gage on the rear of the machine to verify maximum pressure is still present.
11. Hold the MAN ADJ switch in DECR position for approximately 12 seconds. This assures motorized control valve is fully closed. Verify minimum pressure and RATE can be achieved. If not, consider bypass plumbing system in Appendix 3.

## SPRAY OPERATION

One of the most common causes for faulty-pump performance is corrosion inside the pump. Flush the pump and entire system with a solution that will chemically neutralize the liquid pumped. Mix according to manufacturer's directions. This will dissolve most residue remaining in the pump, leaving the inside of the pump clean for the next use.

### TO PREVENT CORROSION

After cleaning the pump as directed, flush it with a permanent type automobile antifreeze (Prestone, Zerex, etc.) containing a rust inhibitor. Use a 50% solution that is, half antifreeze and half water. Then coat the interior of the pump with a substance which will prevent corrosion such as Fluid Film or WD40. If unit will not be used for an extended period of time, disconnect hoses into and out of the pump, seal openings to the pump with caps or tape. Dispose of fluids according to all federal, state and local regulations.

**NOTE:** All chemicals and chemical residue must be removed after each use. Dispose of fluids and residue according to all federal, state and local regulations.

### SPRAYER CLEANING

Empty tank and clean unit thoroughly after each use following these instructions:

1. Turn off 3-way valve and rinse inside of tank thoroughly with clean water, remove cap from valve to drain.
2. Fill tank ten percent full with clean water, Turn 3-way valve on and start pump and discharge water through spray hose or spray boom (with nozzles removed), until empty.
3. Turn off 3-way valve again and rinse tank interior thoroughly. Remove cap from 3-way valve to drain.
4. Rinse exterior of sprayer thoroughly with clean water.
5. This sprayer is equipped with a self cleaning strainer. The strainer uses the excess pump flow to bypass clogging particles back to the spray tank. There is a gap between the tapered inner cylinder and the screen face that causes the inlet fluid to flow at a high velocity past the screen face providing a continuous wash down of particles. For this wash down to occur a minimum of +GPM/23 l/min is required through the bypass line.

### MANUAL HOSE REEL

Located at the rear left fender the Spray Star. Open the ball valve located near the manifold valve to allow fluid to flow into the hose reel. Place the lockout pin in the unlocked position by pulling and turning it half a turn, this will allow you to pull out additional hose or to use the handle and wind up the hose. To prevent movement during transport or storage place the lockout pin in the locked position.

### ELECTRIC HOSE REEL

Located at the rear left fender the Spray Star. Open the ball valve located near the manifold valve to allow fluid to flow into the hose reel. To unwind hose just pull on the hose to get the desired amount. To wind up the hose make sure the toggle switch is in the ON position, push the momentary push button switch until you have reeled in the amount of hose desire. Turn off the safety switch when not in use.

### FOAM MARKER

Located to the right of the control panel. Use lever on compressor to designate which boom is to be used to dispense foam. Use dial located on the foamer to adjust pressure for the amount of foam that will be dispensed. Switch on compressor also turns foamer on or off.

## SPRAYING INTRODUCTION

This section is intended to offer practical guidelines for the distribution of liquid chemicals over an area of turf grass such as golf courses, park land, school grounds and lawns. SMITHCO makes no representation as to the suitability of any technique or product for any particular situation. This section is suitable for self-propelled spray vehicles or sprayers mounted onto vehicles.

Boom Spraying is the most effective, accurate and efficient method of applying chemicals to large turf areas. It may be done by means of:

- A dedicated spray vehicle
- A sprayer mounted upon a utility vehicle

Sprayers are typically equipped with wide spray booms. Generally these booms are between 15 feet (4.5 m) and 20 feet (6 m) in width. They are divided into three sections, with hinges that permit the long outer sections to automatically move out of the way and reset if an obstacle such as a tree or fence is in your path.

To minimize the chance for missed areas or double application use a device to mark the outside boundaries of each spray swath. Foam markers and dye markers are advisable.

## PROCEDURE TO RE-CALIBRATE FLOWMETER

1. Enter a Meter Cal number of 10 in Meter Cal Button
2. Enter a Total Volume of Calibrating the Pressure Gauge in Total Volume button
3. Switch Off all booms.
4. Remove a boom hose and place in calibrated 5 gallon container
5. Switch on appropriate boom switch and master switch. Pump exactly 10 gallons.
6. Readout in Total Volume is the new Meter Cal Number. Should be within 3% of number stamped on flowmeter.
7. Repeat the procedure several times to ensure accuracy.
8. To verify calibration, fill applicator tank with predetermined amount of measured liquid. DO NOT RELAY ON GRADUATION NUMBERS ON MOLDED TANK. Empty tank under normal operation conditions. If the number under total volume is different from the predetermined amount of measure by more than 3% complete calculation in back of book.
9. Enter corrected Meter Cal before resuming application.

## TURF MANAGEMENT

Turf management chemicals are made for four general purposes:

1. **Fungicides:** Prevent or cure fungus on turf grass. They are made in 2 general types:
  - Systemic - Chemicals enter the plant system and protect or cure it of, fungus.
  - Contact - Kills fungus with which it comes into contact.
2. **Insecticides:** Eliminate damaging insects and worms (such as grubs, beetles, ants, etc.)
3. **Herbicides:** Control and eliminate undesirable weeds and grass from turf areas and non-turf areas such as bunkers, trails, fences, etc.
4. **Nutrients & Fertilizer:** Promote growth, beauty and color in turf grass.

Some materials have to be applied so that they get into the soil below the plant leaves, This is called "*soil application*". In order to do this, they are best applied with a *large volume of water*. They are often then *watered-in* using the irrigation system. This type of chemical material includes systemic chemicals and chemicals designed to destroy pests which live in the thatch and the soil.

Other materials must be applied to reach a problem that is present on the plant leaves. This is called "*Foliar Application*" and requires a *lower volume* of water. Instead of irrigation water, these materials are further activated by dry air and sunshine. They include contact fungicide and many herbicides.

The user of sprayers and chemicals must follow the directions provided with the spray material. It is the only way to insure safe and effective results. It provides information on how much chemical and how much water is to be applied to the area to be sprayed.

Though there are many types and sizes of nozzles, two specific types have proven most successful in turf grass management.

- The first type is **target-directed**. It sprays material in a direct line downwards to the target turf grass. These are flat fan nozzles, commonly referred to as TeeJet nozzles. They are available in a wide variety of sizes for any required discharge volume rate. They are the best for many contact or foliar applied pesticides. They are spaced either 10" (25 cm) or 20" (51 cm) apart and overlap one another by about  $\frac{1}{3}$ .
- The second type useful in turf management are **broadcast** type nozzles. They are commonly referred to as raindrop or floodjet nozzles. They spray a hollow-cone shaped pattern of much larger droplets which fall quickly to the turf under their own weight. They are best for systemic pesticides or any material requiring a large volume of water for soil application. The larger droplets are not as subject to drift from wind and are a safer, more environmentally friendly choice in many situations.

## HOSE & HANDGUN SPRAYING

A handgun (hand-nozzle or hand-lance) is used to control and direct the spray pattern to the ground, shrub or tree. They must be constructed of long lasting and noncorrosive materials such as brass, stainless or aluminum. The handgun fits to a hose of any length from the sprayer allowing operator mobility. The hose should be as short as possible while still permitting operator mobility.

Liquid loses pressure due to friction as it travels through the hose, 1-3 psi (0.07-0.21 bar) for each foot (30 cm) of hose. For most operations  $\frac{1}{2}$ " (1.25 cm) inside diameter hose is adequate. Trees over 40 ft (12 m) high require  $\frac{3}{4}$ " (2 cm) inside diameter hose and a sprayer pump capable of delivering a volume of at least 20 gpm (75 lpm) and a pressure of at least 400 psi (28 bar).

## TROUBLE SHOOTING NOZZLE VALVES

Plugged nozzle valves can be classified in two categories:

Plunger blockage.

Plunger stuck.

Plunger blockage results when larger debris catches between the orifice and plunger seal. This is the smallest flow passage within the nozzle valve.

Stuck plungers result when smaller debris collects around the barrel of the plunger and binds the plunger in place.

Symptoms of a blocked or stuck plunger are:

Constant spray.

Dripping when nozzle is shut off.

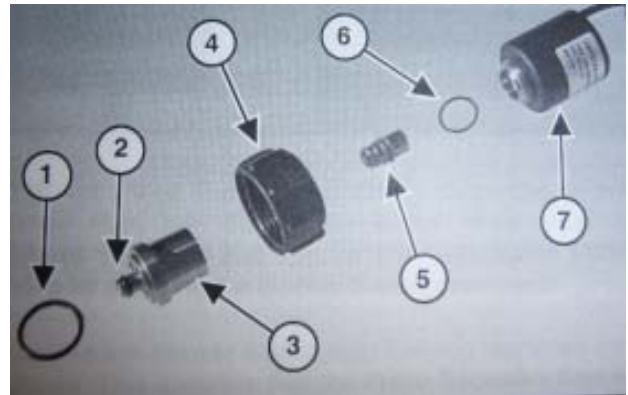
**NOTE:** *Pinched or split o-rings will also cause nozzles to drip.*

**NOTE:** *Operating a plugged nozzle valve for extended periods may result in nozzle valve coil failure. Clean plugged nozzle valves immediately.*

**NOTE:** *If plugged nozzles are a frequent problem in a particular boom section, inspect the machines boom filter screens for plugged or damaged screens. An 80 mesh screen is recommended to prevent nozzles from plugging. Check the mesh size of the strainers and replace if they are too coarse.*

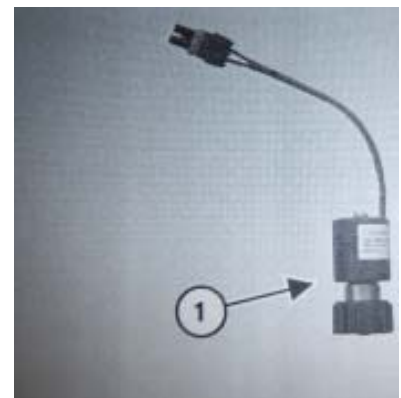
Nozzle valve component identification.

- |    |            |            |
|----|------------|------------|
| 1. | O-ring     | 30-168-18P |
| 2. | O-ring     | 30-168-20P |
| 3. | Valve Body | 30-168-26P |
| 4. | Flynut     | 30-168-25P |
| 5. | Plunger    | 30-168-17P |
| 6. | O-ring     | 30-168-19P |
| 7. | Coil       | 30-168-21P |



- |    |                                |            |
|----|--------------------------------|------------|
| 1. | Complete Nozzle Valve Assembly | 30-168-05P |
|----|--------------------------------|------------|

The nozzle valve assembly (30-168-05P) screws into the nozzle bodies replacing the standard diaphragm check valve.



## TROUBLE SHOOTING NOZZLE VALVES

### NOZZLE CLEANING

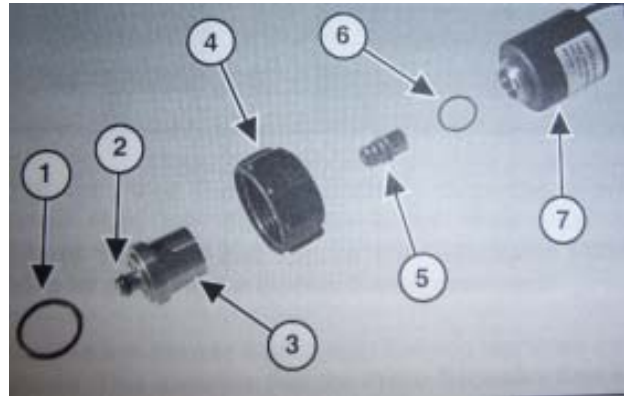


Before removal or installation of nozzle valves make sure pressure has been removed from the sprayer lines.

Remove the O-ring (Item 1), O-ring (Item 2), valve body (Item 3), flynut (Item 4), plunger (Item 5) and O-ring (Item 6) from the coil (Item 7).

Inspect the plunger for wear or damage. Replace plunger if worn or damaged.

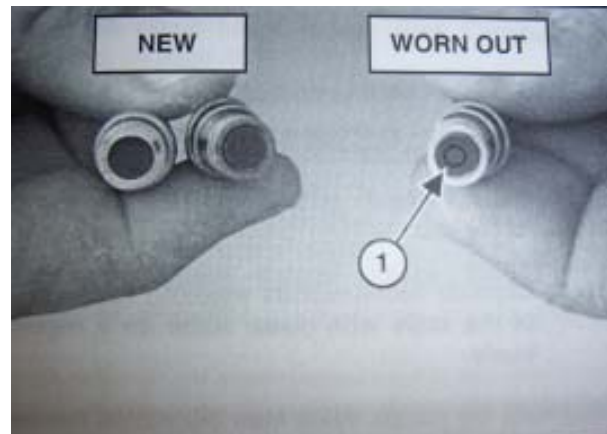
**NOTE:** Remove debris from nozzle components by washing components with clean water.



After extended use the soft plunger seal (Item 1) will wear a groove where the seal impacts the hard orifice seat. Replace plunger if worn or damaged.

As the groove deepens the pressure capacity of the valve will decrease, until the pressure capacity interferes with the operating pressure of the sprayer.

The result is erratic pulsing, often described as “flickering.” SharpShooter will operate normally at lower pressures until replacement parts can be acquired. High operating pressures and abrasive spray solutions will accelerate the wear of the plunger seal material.




Speed/ MPH	Feet/Min	Fixed Distance	Minutes	Seconds	Seconds
2	176	204	1.159090909	69.54545455	70
2.1	184.8	204	1.103896104	66.23376623	66
2.2	193.6	204	1.053719008	63.2231405	63
2.3	202.4	204	1.007905138	60.4743083	60
2.4	211.2	204	0.965909091	57.95454545	58
2.5	220	204	0.927272727	55.63636364	56
2.6	228.8	204	0.891608392	53.4965035	53
2.7	237.6	204	0.858585859	51.51515152	52
2.8	246.4	204	0.827922078	49.67532468	50
2.9	255.2	204	0.799373041	47.96238245	48
3	264	204	0.772727273	46.36363636	46
3.1	272.8	204	0.747800587	44.86803519	45
3.2	281.6	204	0.724431818	43.46590909	43
3.3	290.4	204	0.702479339	42.14876033	42
3.4	299.2	204	0.681818182	40.90909091	41
3.5	308	204	0.662337662	39.74025974	40
3.6	316.8	204	0.643939394	38.63636364	39
3.7	325.6	204	0.626535627	37.59213759	38
3.8	334.4	204	0.610047847	36.60287081	37
3.9	343.2	204	0.594405594	35.66433566	36
4	352	204	0.579545455	34.77272727	35
4.1	360.8	204	0.5654102	33.92461197	34
4.2	369.6	204	0.551948052	33.11688312	33
4.3	378.4	204	0.539112051	32.34672304	32
4.4	387.2	204	0.526859504	31.61157025	32
4.5	396	204	0.515151515	30.90909091	31
4.6	404.8	204	0.503952569	30.23715415	30
4.7	413.6	204	0.493230174	29.59381044	30
4.8	422.4	204	0.482954545	28.97727273	29
4.9	431.2	204	0.47309833	28.38589981	28
5	440	204	0.463636364	27.81818182	28
5.1	448.8	204	0.454545455	27.27272727	27
5.2	457.6	204	0.445804196	26.74825175	27
5.3	466.4	204	0.437392796	26.24356775	26
5.4	475.2	204	0.429292929	25.75757576	26
5.5	484	204	0.421487603	25.2892562	25
5.6	492.8	204	0.413961039	24.83766234	25
5.7	501.6	204	0.406698565	24.40191388	24
5.8	510.4	204	0.39968652	23.98119122	24
5.9	519.2	204	0.392912173	23.57473035	24
6	528	204	0.386363636	23.18181818	23



**DECLARATION OF CONFORMITY • ДЕКЛАРАЦИЯ ЗА СЪОТВЕТСТВИЕ • PROHLÁŠENÍ O SHODĚ • OVERENSSTEMMELSESESKLÆRING • CONFORMITEITSVERKLARING • VASTAVUSDEKLARATSIOON • VAATIMUSTENMUKAISUUSVAKUUTUS • DECLARATION DE CONFORMITE • KONFORMITÄTSESKLÄRUNG • ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ • MEGFELELŐSÉGI NYILATKOZAT • DICHIARAZIONE DI CONFORMITÀ • ATBILSTĪBAS DEKLARĀCIJA • ATITIKTIES DEKLARACIJA • DIKJARAZZJONI TAL-KONFORMITÀ • DEKLARACJA ZGODNOŚCI • DECLARAÇÃO DE CONFORMIDADE • DECLARAȚIE DE CONFORMITATE • VYHLÁSENIE O ZHODE • IZJAVA O SKLADNOSTI • DECLARACIÓN DE CONFORMIDAD • DEKLARATION OM ÖVERENSSTÄMMELSE**

Business name and full address of the manufacturer • Търговско име и пълен адрес на производителя • Obchodní jméno a plná adresa výrobce • Producentens firmanavn og fulde adresse • Bedrijfsnaam en volledige adres van de fabrikant • Toetja ärimini ja täielik address • Valmistajan toiminimi ja täydellinen osoite • Nom commercial et adresse complète du fabricant • Firmenname und vollständige Adresse des Herstellers • Επινομηία και ταχυδρομική διεύθυνση κατασκευαστή • A gyártó üzleti neve és teljes címe • Ragione sociale e indirizzo completo del fabbricante • Uzņēmuma nosaukums un pilna ražotāja adrese • Verslo pavadinimas ir pilnas gamintojo adresas • Isem kummerčali u indirizz shih tal-fabbrikant • Nazwa firmy i pełny adres producenta • Nome da empresa e endereço completo do fabricante • Denumirea comercială și adresa completă a producătorului • Obchodný názov a úplná adresa výrobcu • Naziv podjetja in polni naslov proizvajalca • Nombre de la empresa y dirección completa del fabricante • Tillverkarens företagsnamn och kompletta adress	<b>Smithco Inc. 34 West Avenue Wayne, PA USA 19087-3311</b>
Product Code • Код на продукта • Kód výrobku • Produktkode • Productcode • Toote kood • Tuotekoodi • Code produit • Produktcode • Кодικός προϊόντος • Termékkód • Codice prodotto • Produkta kods • Produkto kodas • Kodići tal-Prodott • Kod produktu • Código do Produto • Cod produs • Kód výrobku • Oznaka proizvoda • Código de producto • Produktkod	<b>10-100</b>
Machine Name • Наименование на машината • Název stroje • Maskinnavn • Machinenam • Masina nimi • Laitteen nimi • Nom de la machine • Maschinenbezeichnung • Ονομασία μηχανήματος • Gépnev • Denominazione della macchina • Iekārtas nosaukums • Mašinos pavadinimas • Isem tal-Magna • Nazwa urządzenia • Nome da Máquina • Numele echipamentului • Názov stroja • Naziv stroja • Nombre de la máquina • Maskinens namn	<b>Spray Star 1000</b>
Designation • Предназначение • Označení • Betegnelse • Benaming • Nimetus • Tyypimerkintä • Pažymėjimas • Bezeichnung • Χαρακτηρισμός • Megnevezés • Funzione • Apzīmējums • Lithuanian • Denominazzjoni • Oznaczenie • Designação • Specificație • Označenie • Namen stroja • Descripción • Beteckning	<b>Turf Sprayer</b>
Serial Number • Серийн номер • Sériové číslo • Seriennummer • Seriennummer • Seerianumber • Valmistusnumero • Numéro de série • Seriennummer • Σειριακός αριθμός • Sorozatszám • Numero di serie • Sėrijas numurs • Serijos numeris • Numru Serjali • Numer seryjny • Número de Série • Număr de serie • Sériové číslo • Serijska številka • Número de serie • Seriennummer	<b>100579</b>
Engine • Двигател • Motor • Motor • Motor • Motor • Moottori • Moteur • Motor • Μηχανή • Modulnė • Motore • Dzinējs • Variklis • Sahha Netta Installata • Silnik • Motor • Motor • Motor • Motor • Motor • Motor • Motor	<b>Briggs &amp; Stratton 23 HP 386447</b>
Net Installed Power • Нетна инсталирана мощност • Čistý inštalovaný výkon • Installeret nettoeffekt • Netto geïnstalleerd vermogen • Installeeritud netovõimsus • Asennettu nettoteho • Puissance nominale nette • Installierte Nettoleistung • Καθαρή εγκατεστημένη ισχύς • Nettó beépített teljesítmény • Potenza netta installata • Paredzētā tīkla jauda • Grynoji galia • Wisa' tal-Qtugh • Moc zainstalowana netto • Pot ência instalada • Puterea instalată netă • Čistý inštalovaný výkon • Neto vgrajena moč • Potencia instalada neta • Nettoeffekt	<b>17 kW</b>
Conforms to Directives • В съответствие с директивите • Splūņje podminky směrnic • Er i overensstemmelse med direktiver • Voldoet aan de richtlijnen • Vastab direktiividele • Direktiivien mukainen • Conforme aux directives • Entspricht Richtlinien • Ακολουθήστε πιστά τις Οδηγίες • Megfelel az irányelveknek • Conforme alle Direttive • Atbilst direktīvām • Atitinka direktyvų reikalavimus • Valutazzjoni tal-Konformità • Dyrektywy związane • Cumpre as Directivas • Respectă Directivele • Je v súlade so smernicami • Skladnost z direktivami • Cuple con las Directivas • Uppfyller direktiv	<b>2006/42/EC; 2000/14/EC Annex VI . Part 1</b>
Conformity Assessment • Оценка за съответствие • Hodnocení plnění podmínek • Overensstemmelsesvurdering • Conformiteitsbeoordeling • Vastavushindamine • Vaatimustenmukaisuuden arviointi • Evaluation de conformité • Konformitätsbeurteilung • Διαπίστωση Συμμόρφωσης • Megfelelőség-értékelés • Valutazione della conformità • Atbilstības novērtējums • Atitikties įvertinimas • Livell tal-Qawwa tal-Foss Imkejjel • Ocena zgodności • Avaliação de Conformidade • Evaluarea conformității • Vyhodnotenie zhodnosti • Ocena skladnosti • Evaluación de conformidad • Bedömning av överensstämmelse	<b>2006/42/EC Annex VIII</b>
Measured Sound Power Level • Измерено ниво на звукова мощност • Naměřený akustický výkon • Målte lydstyrkeniveau • Gemeten geluidsniveau • Mõõdetud helivõimsuse tase • Mitattu äänitehotaso • Niveau de puissance sonore mesuré • Gemessener Schalldruckpegel • Σταθμευμένο επίπεδο ηχητικής ισχύος • Mért hangteljesítményszint • Livello di potenza sonora misurato • Izm ērtais skaņas jaudas līmenis • Išmatuotas garso stiprumo lygis • Livell tal-Qawwa tal-Foss Iggarantit • Moc akustyczna mierzona • Nivel sonoro medido • Nivelul măsurat al puterii acustice • Nameranā hlādina akustiského výkonu • Izmerjena raven zvočne moči • Nivel de potencia sonora medido • Uppmätt ljudeffektnivå	<b>85dB(A)Lwa</b>
Guaranteed Sound Power Level • Гарантирано ниво на звукова мощност • Garantovaný akustický výkon • Garanteret lydstyrkeniveau • Gegarandeerd geluidsniveau • Garantieritud helivõimsuse tase • Taattu äänitehotaso • Niveau de puissance sonore garanti • Garantierter Schalldruckpegel • Εγγυημένο επίπεδο ηχητικής ισχύος • Szavatolt hangteljesítményszint • Livello di potenza sonora garantito • Garant ētais skaņas jaudas līmenis • Garantuotas garso stiprumo lygis • Livell tal-Qawwa tal-Foss Iggarantit • Moc akustyczna gwarantowana • Nivel sonoro farantido • Nivelul garantat al puterii acustice • Garantovaná hlādina akustiského výkonu • Zajamčena raven zvočne moči • Nivel de potencia sonora garantizado • Garanterad ljudeffektnivå	<b>88 dB(A)Lwa</b>
Conformity Assessment Procedure (Noise) • Оценка за съответствие на процедурата (Шум) • Postup hodnocení plnění podmínek (hluk) • Procedure for overensstemmelsesvurdering (Støj) • Procedure van de conformiteitsbeoordeling (geluid) • Vastavushindamismenetlus (müra) • Vaatimustenmukaisuuden arviointimenetely (Melu) • Procédure d'évaluation de conformité (bruit) • Konformitätsbeurteilungsverfahren (Geräusch) • Διαδικασία Αξιολόγησης Συμμόρφωσης (Θόρυβος) • Megfelelőség-értékelési eljárás (Zaj) • Procedura di valutazione della conformità (rumore) • Atbilstības novērtējuma procedūra (troksnis) • Atitikties įvertinimo procedūra (garsas) • Procēdura tal-Valutazzjoni tal-Konformità (Foss) • Procedura oceny zgodności (poziom hałas) • Processo de avaliação de conformidade (nivel sonoro) Procedura de evaluare a conformității (zgomot) • Postup vyhodnocovania zhodnosti (hluk) • Postopek za ugotavljanje skladnosti (hrup) • Procedimiento de evaluación de conformidad (ruido) • Procedur för bedömning av överensstämmelse (buller)	<b>2000/14/EC Annex VI Part 1</b>
UK Notified Body for 2000/14/EC • Нотифициран орган в Обединеното кралство за 2000/14/EO • Úřad certifikovaný podle směrnice č. 2000/14/EC • Det britiske bemyndigede organ for 2001/14/EF • Engels adviesorgaan voor 2000/14/EG • Ühendkuningriigi teavitatud asutus direktiivi 2000/14/EÜ mõistes • Direktiivin 2000/14/EY mukainen ilmoitettu tarkastuslaitos Isoossa-Britanniassa • Organisme notifié concernant la directive 2000/14/CE • Britische benannte Stelle für 2000/14/EG • Κοινοποιημένος Οργανισμός Ηνωμένου Βασιλείου για 2000/14/EK • 2000/14/EK – egyesült királyságbeli bejelentett szervezet • Organismo Notificato in GB per 2000/14/CE • 2000/14/EK AK re ġistratā organizācija • UK notifikuotais ištaišos 2000/14/EC • Korp Notifikat tar-Renju Unit ghal 2000/14/KE • Dopuszczona jednostka badawcza w Wielkiej Brytanii wg 2000/14/WE • Entidade notificada no Reino Unido para 2000/14/CE • Organism notificat în Marea Britanie pentru 2000/14/CE • Notifikovaný orgán Spojeného královstva pre smernicu 2000/14/ES • Britanski priġlašeni organ za 2000/14/ES • Cuerpo notificado en el Reino Unido para 2000/14/CE • Anmält organ för 2000/14/EG i Storbritannien	<b>Smithco West Inc. 200 West Poplar Avenue Cameron, WI 54822 USA</b>
Operator Ear Noise Level • Оператор на нивото на доловим от ухото шум • Hlādina hluku v oblasti uší operátora • Støjniveau i førers ørehøjde • Geluidsniveau oor bestuurder • Műratase operatorki kővas • Melutaso käyttäjän korvan kohdalla • Niveau de bruit à hauteur des oreilles de l'opérateur • Schallpegel am Bedienerohr • Επίπεδο θορύβου σε λειτουργία • A kezelő fülénél mért zajszint • Livello di potenza sonora all'orecchio dell'operatore • Trokšņa līmenis pie operatora auss • Dirbančiojo su mašina patiriamų triukšmo lygis • Livell tal-Foss fil-Widna tal-Operatur • Dopuszczalny poziom hałasu dla operatora • Nivel sonoro nos ouvidos do operador • Nivelul zgomotului la urechea operatorului • Hlādina hluku pôsobiaci na sluch operátora • Raven hrupa pri ušesu upravljalca • Nivel sonoro en el oído del operador • Ljudnivå vid förarens öra	<b>85 dB(A)Lwa (2006/42/EC)</b>



Harmonised standards used • Използвани хармонизирани стандарти • Použité harmonizované normy • Brugte harmoniserede standarder • Gebruikte geharmoniseerde standaards • Kasutatud ühtlustatud standardid • Käytetyt yhdenmukaistettut standardit • Normes harmonisées utilisées • Angewandte harmonisierte Normen • Εναρμονισμένα πρότυπα που χρησιμοποιήθηκαν • Harmonizált szabványok • Standard armonizzati applicati • Izmantotie saskaņotie standarti • Panaudoti suderinti standartai • Standards armonizzati usati • Normy spójne powiązane • Normas harmonizadas usadas • Standardele armonizate utilizate • Použité harmonizované normy • Uporabljeni usklajeni standardi • Estándares armonizados utilizados • Harmoniserade standarder som används	BS EN ISO 12100-1:2003 BS EN ISO 12100-2:2003 BS EN ISO 13857 BS EN 349:1993+A1:2008 BS 6356: P8 BS 6356:P5 BS EN 907
Technical standards and specifications used • Използвани технически стандарти и спецификации • Použité technické normy a specifikace • Brugte tekniske standarder og specifikationer • Gebruikte technische standaards en specificaties • Kasutatud tehnilised standardid ja spetsifikatsioonid • Käytetyt tekniset standardit ja eritelmät • Spécifications et normes techniques utilisées • Angewandte technische Normen und Spezifikationen • Τεχνικά πρότυπα και προδιαγραφές που χρησιμοποιήθηκαν • Műszaki szabványok és specifikációk • Standard tecnici e specifiche applicati • Izmantotie tehniskie standarti un specifikācijas • Panaudoti techniniai standartai ir techninė informacija • Standards u specifikazzjonijet technici užati • Normy i specyfikacje techniczne powiązane • Normas técnicas e especificações usadas • Standardele tehnice și specificațiile utilizate • Použité technické normy a specifikácie • Uporabljeni tehnični standardi in specifikacije • Estándares y especificaciones técnicas utilizadas • Tekniska standarder och specifikationer som används	ISO 21299 SAE J1362
The place and date of the declaration • Место и дата на декларацията • Misto a datum prohlášení • Sted og dato for erklæringen • Plaats en datum van de verklaring • Deklaratsiooni väljastamise koht ja kuupäev • Vakuutuksen paikka ja päivämäärä • Lieu et date de la déclaration • Ort und Datum der Erklärung • Τόπος και ημερομηνία δήλωσης • A nyilatkozat kelte (hely és idő) • Luogo e data della dichiarazione • Deklarācijas vieta un datums • Deklaracijos vieta ir data • Il-post u d-data tad-dikjarazzjoni • Miejsce i data wystawienia deklaracji • Local e data da declaração • Local și data declarției • Miesto a dátum vyhlásenia • Kraj in datum izjave • Lugar y fecha de la declaración • Plats och datum för deklarationen	Smithco West Inc. 200 West Poplar Avenue Cameron, WI 54822 USA 24-Jun -09
Signature of the person empowered to draw up the declaration on behalf of the manufacturer, holds the technical documentation and is authorised to compile the technical file, and who is established in the Community.Подпис на човека, упълномощен да състави декларацията от името на производителя, който поддържа техническата документация и е оторизиран да изготви техническия файл и е регистриран в общността. Podpis osoby oprávněné sestavit prohlášení jménem výrobce, držet technickou dokumentaci a osoby oprávněné sestavit technické soubory a založené v rámci Evropského společenství. Underskrift af personen, der har fuldmagt til at udarbejde erklæringen på vegne af producenten, der er indehaver af dokumentationen og er bemyndiget til at udarbejde den tekniske journal, og som er baseret i nærområdet. Handtekening van de persoon die bevoegd is de verklaring namens de fabrikant te tekenen, de technischedocumentatie bewaart en bevoegd is om het technische bestand samen te stellen, en die is gevestigd in het Voorgebied. Ühenduse registrisse kantud isiku allkiri, kes on volitatud tootja nimel deklaratsiooni koostama, kes omab tehnilisdokumentatsiooni ja kellel on õigus koostada tehniline toimik. Sen henkilöön allekirjoitus, jolla on valmistajan valtuutus vakuutuksen laadintaan, jolla on hallussaan teknisetasiakirjat, joka on valtuutettu laatimaan tekniset asiakirjat ja joka on sijoittautunut yhteisöön. Signature de la personne habilitée à rédiger la déclaration au nom du fabricant, à détenir la documentation technique, à compiler les fichiers techniques et qui est implantée dans la Communauté. Unterschrift der Person, die berechtigt ist, die Erklärung im Namen des Herstellers abzugeben, die die technischen Unterlagen aufbewahrt und berechtigt ist, die technischen Unterlagen zusammenzustellen, und die in der Gemeinschaft niedergelassen ist. Υπογραφή ατόμου εξουσιοδοτημένου για την σύνταξη της δήλωσης εκ μέρους του κατασκευαστή, ο οποίος κατέχει την τεχνική έκθεση και έχει την εξουσιοδότηση να ταξινομήσει τον τεχνικό φάκελο και ο οποίος είναι διορισμένος στην Κοινότητα. A gyártó nevében meghatalmazott személy, akinek jogában áll módosítania a nyilatkozatot, a műszaki dokumentációt őrizi, engedéllyel rendelkezik a műszaki fájllal összeállításához, és aki a közösségben telepedett személy. Firma della persona autorizzata a redigere la dichiarazione a nome del fabbricante, in possesso della documentazione tecnica ed autorizzata a costituire il fascicolo tecnico, che deve essere stabilita nella Comunità. T ās personas paraksts, kura ir pilnvarota deklarācijas sastādīšanai ražotāja vārdā, kurai ir tehniskā dokumentācija, kura ir pilnvarota sagatavot tehnisko reģistru un kura ir apstiprināta Kopienā. Asmuo, kuris yra gana žinomas, kuriam gamintojas suteikė įgaliojimus sudaryti šią deklaraciją, ir kuris įsipasirašė, turi visą techninę informaciją ir yra įgaliotas sudaryti techninės informacijos dokumentą. Il-firma tal-persuna awtorizzata li fassal id-dikjarazzjoni f'isem il-fabbrikant, għandha d-dokumentazzjonitknika u hija awtorizzata li tikkompila l-fajl tekniku u li hija stabbilita fil-Komunità. Podpis osoby upoważnionej do sporządzenia deklaracji w imieniu producenta, przechowującej dokumentację techniczną, upoważnioną do stworzenia dokumentacji technicznej oraz wyznaczonyj ds. wspólnotowych. Assinatura da pessoa com poderes para emitir a declaração em nome do fabricante, que possui a documentação técnica, que está autorizada a compilar o processo técnico e que está estabelecida na Comunidade. Semnătura persoanei împuternicite să elaboreze declarația în numele producătorului, care deține documentația tehnică, este autorizată să compileze dosarul tehnic și este stabilită în Comunitate. Podpis osoby poverenej vystavením vyhlásenia v mene výrobcu, ktorá má technickú dokumentáciu a je oprávnená spracovať technické podklady a ktorá je umiestnená v Spoločenstve. Podpis osebe, pooblašene za izdelavo izjave v imenu proizvajalca, ki ima tehnično dokumentacijo in lahko sestavlja spis tehnične dokumentacije, ter ima sedež v Skupnosti. Firma de la persona responsable de la declaración en nombre del fabricante, que posee la documentación técnica y está autorizada para recopilar el archivo técnico y que está establecido en la Comunidad. Undertecknas av den som bemyndigad att upprätta deklarationen å tillverkarens vägnar, innehar den tekniskadokumentationen och är bemyndigad att sammanställa den tekniska informationen och som är etablerad igemenskapen.	  2006/42/EC Annex II 1A: 2 Tim Lansdell Technical Director 19th March 2009 Ransomes Jacobsen Limited West Road, Ransomes Europark, Ipswich, England, IP3 9TT    2006/42/EC Annex II 1A: 10 Dawn Bryngelson Technical Documentation Advisor Smithco Inc. 34 West Avenue Wayne, PA USA 19087-3311 10-Dec -09
Certificate Number • Номер на сертификат • Číslo osvědčení • Certifikatnummer • Certificaatnummer • Sertifikaadi number • Hyväksyntänumero • Numéro de certificat • Bescheinigungsnummer • Αριθμός Πιστοποιητικού • Hitelesítési szám • Numero del certificato • Sertifikāta numurs • Sertifikato numeris • Numru tač-Certifikat • Numer certyfikatu • Número do Certificado • Număr certificat • Číslo osvedčenia • Številka certifikata • Número de certificado • Certifikatsnummer	11112015-1



# The Smithco Commercial Products Two-Year Limited Warranty

Smithco, Inc. (Smithco) warrants your 2007 or newer Smithco Commercial Product ("Product") purchased after January 1, 2007, to be free from defects in materials or workmanship for the period of time listed below. Where a warrantable condition exists, Smithco will repair the Product at no cost to you including diagnosis, labor (at the Smithco standard labor rate, subject to the Smithco flat rate schedule), and parts.

## Warranty Duration is:

- (1) Two years, 1500 operational hours\* from the date of delivery to the original purchaser or three years from the date of original manufacturer of the product, whichever occurs first. (\*Products equipped with hour meter).
- (2) Products used in rental situations are covered for 90 days from date of delivery to original user/ renter.

## Owner Responsibilities:

As the Product owner, you are responsible for required maintenance and adjustments stated in your Owner's Manual. Failure to perform required maintenance and adjustments can be grounds for disallowing a warranty claim. **You are particularly responsible to train all present and future operators of this product on the safe operation of this product at your location.**

## Instructions for Obtaining Warranty Service:

You are responsible for notifying the Authorized Smithco Products Distributor from whom you purchased the Product as soon as you believe a warrantable condition exists and not later than 30 days from discovery of the condition.

If you need help locating an Authorized Smithco Distributor, or if you have questions regarding your warranty rights or responsibilities, you may contact us at:

Smithco Product Support Department  
200 W Poplar PO Box 487  
Cameron, Wisconsin 54822

Telephone: 1-800-891-9435

E-Mail: [ProductSupport@smithco.com](mailto:ProductSupport@smithco.com)

## Maintenance Parts:

Parts scheduled for replacement as required maintenance ("Maintenance Parts"), are warranted for the period of time up to the scheduled replacement time for that part.

### Items/Conditions Not Covered:



Not all product failures or malfunctions that occur during the warranty period are defects in materials or workman-ship. The items/conditions listed below are not covered by this warranty:



Product failures which result from the use of non-Smithco replacement parts, or from installation and use of add-on, modified, or unapproved accessories are not covered.



Product failures which result from failure to perform required maintenance and/or adjustments are not covered.



Product failures that result from operating the Product in an abusive, negligent or reckless manner are not covered.



This warranty does not apply to parts subject to consumption through use, unless found to be defective. Examples of parts which are consumed, or used up, during normal Product operation include, but are not limited to: blades, tines, teeth, scarifiers, rakes, plates, wear plates, castor wheels, tires, batteries, filters, belts, nozzles, etc.



This warranty does not apply to failures caused by out-side influence. Items considered to be outside influence include, but are not limited to, weather, storage practices, contamination, use of unapproved coolants, lubricants, additives, or chemicals, etc.



This warranty does not apply to normal “wear and tear” items. Normal “Wear and Tear” includes, but is not limited to, damage to seats due to wear or abrasion, worn painted surfaces, scratched decals or windows, etc.



Smithco may require the return of failed parts or components in order to determine the validity of any warranty claim.



Smithco will not be obligated to replace components of other manufacturers if inspection by the original component manufacturer indicates that failure was due to normal wear and tear, expected consumption through use or improper care or service.

### **Other Legal Disclaimers:**

The above remedy for product defects through repair or replacement by an authorized Smithco distributor or dealer is the purchaser's sole remedy for any defect. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**THERE ARE NO OTHER EXPRESS WARRANTIES OTHER THAN THOSE SET FORTH ABOVE. ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR USE ARE LIMITED TO THE DURATION OF THE LIMITED WARRANTIES CONTAINED HEREIN.**

Some states may not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

**THE SMITHCO COMPANY IS NOT LIABLE FOR INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES IN CONNECTION WITH THE USE OF THE PRODUCT, INCLUDING ANY COST OR EXPENSE OF PROVIDING A SUBSTITUTE PRODUCT OR SERVICE DURING PERIODS OF MALFUNCTION OR NON-USE.**

Some states may not allow the exclusion of indirect, incidental or consequential damages, so the above exclusion may not apply to you.

**Smithco neither assumes, nor authorizes any person to assume for it, any other liability in connection with the sale or use of this product.**

**SMITHCO, INC.**

**Wayne, PA 19087**

