

Spray Star 1000 10-100-D w/ TeeJet System SN: 100621

December 2017

Product Support:

Hwy 55 & Poplar Ave; Cameron WI 54822 1-800-891-9435 productsupport@smithco.com

CONTENTS

Introduction	1-3
Safe Practices	2
Specification	3
Optional Equipment	3
Service	4-9
Maintenance	4-6
Storage	6
Service Chart	
End User's Service Chart	8
Adjustments	9
Diagrams	10-13
Wiring Diagram	
Hydraulic Diagram	12-13
Fitting Torque Charts	13
Parts	14-43
Body and Frame	
Nose Cone	
Front Axle	
Seat Console and ROPS	20-21
Fuel Tank	22-23
Oil Tank-Oil Filter-Oil cooler	24-25
Foot Pedal Linkage	
Pump	
Engine and Exhaust	
Park Brake	
Rear Axle	
Spray Tank	
Turbo-Quad Agitator	
10-576 Orbitrol	
42-797 Hydraulic Pump	40-41
16-998 Hypro [®] Pump	
10-510 Wheel Motor	43

Accessories	44-106
1010 Plumbing (Manual Valve)	
1002 Plumbing (TeeJet® 744)	
1008 Plumbing (TeeJet® Radion 8140)	48-49
1002 Controls (TeeJet® 744)	
1008 Controls (TeeJet® Radion 8140)	51
1016 Plumbing (TeeJet® DynaJet + Aeros)	52-55
TeeJet® DynaJet Module Mounts	
TeeJet® Aeros Wiring	
TeeJet® DynaJet Wiring	
16-524 Motorized Control Valve	
15-737 Strainer	
10-648 3-Way Manual Valve	
15-743 Manifold Ball Valve	64
20-685 Regulator Valve	
14-801 Agitator Strainer	
Turbo TurfJet Tips	
XR TEEJET Tips	
17-585 18' Heavy Duty Boom	
17-585 Plumbing	
17-601 15' Heavy Duty Boom	
17-601 Plumbing	
QJS Nozzle Drawing	80
QJS Bottom mounted Nozzle Assembly	
Triple Nozzle Assembly	
10-370/10-365 Water Fill Meter Kit	
16-906 Electric Hose Reel	
16-129 Hose Reel	
10-422 Hose Reel Mount (for HD Super Booms)	
Hose Reel Plumbing	
Electric Hose Reel Wiring	
Hose Reel Adjustments	
10-378 Foam Marker Kit	
14-291Foamer	
30-006 Fresh Water Wash Tank	
10-417 Chemical Cleanload [®]	
15-620 Chemical Cleanload® Eductor	
15-835 Tank Rinsing System	
Reference	107-108
Decal List	
Quick Reference Replacement Parts	400

Thank you for purchasing a *Smithco* product.

Read this manual and all other manuals pertaining to the Spray Star 1000 carefully as they contain safety, operating, assembly and maintenance instructions. Failure to do so could result in personal injury or equipment damage.

Keep manuals in a safe place after operator and maintenance personnel have read them. Right and left sides are from the operator's seat, facing forward.

WARNING: Engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects, and other reproductive harm. For more information visit <u>www.P65Warning.ca.gov</u>

WARNING

Failure to follow cautious operating practices can result in serious injury to the operator or other persons. The owner must understand these instructions, and must allow only trained persons who understand these instructions to operate this vehicle.

All *Smithco* machines have a Serial Number and Model Number. Both numbers are needed when ordering parts. The serial number plate on the Spray Star 1000 is located on the right main frame, in front of the oil tank. Refer to engine manual for placement of engine serial number. Refer to engine manual for placement of engine serial number.

For product and accessory information, help finding a dealer, or to register your product please contact us at www.Smithco.com.

Information needed when ordering replacement parts:

- 1. Model Number of machine
- 2. Serial Number of machine
- 3. Name and Part Number of part
- 4. Quantity of parts

For easy access record your Serial and Model numbers here.

		WAYNE, PENNSYLVANIA 19087 USA 610-688-4009 Fax 610-688-6069	CE	
0	SERIAL NO.	kW/hp	DATE OF MFG.	0
	MODEL NO.	Ib/kg Empty	Ib/kg Full	

SMITHCO CUSTOMER SERVICE 1-800-891-9435



SAFE PRACTICES

- 1. It is your responsibility to read this manual and all publications associated with this machine.
- 2. Never allow anyone to operate or service the machine or its optional equipment without proper training and instructions. Never allow minors to operate any equipment.
- 3. Learn the proper use of the machine, the location and purpose of all the controls and gauges before you operate the equipment. Working with unfamiliar equipment can lead to accidents.
- 4. Wear all the necessary protective clothing and personal safety devises to protect your head, eyes, ears, hands and feet. Operate the machine only in daylight or in good artificial light.
- 5. Inspect the area where the equipment will be used. Pick up all debris you can find before operating. Beware of overhead obstructions and underground obstacles. Stay alert for hidden hazards.
- 6. Never operate equipment that is not in perfect working order or without decals, guards, shields, or other protective devices in place.
- 7. Never disconnect or bypass any switch.
- 8. Carbon monoxide in the exhaust fumes can be fatal when inhaled, never operate a machine without proper ventilation.
- 9. Fuel is highly flammable, handle with care.
- 10. Keep engine clean. Allow the engine to cool before storing and always remove the ignition key.
- 11. Disengage all drives and set park brake before starting the engine.
- 12. Never use your hands to search for oil leaks. Hydraulic fluid under pressure can penetrate the skin and cause serious injury.
- 13. This machine demands your attention. To prevent loss of control or tipping of the vehicle:
 - A. Use extra caution in backing up the vehicle. Ensure area is clear.
 - B. Do not stop or start suddenly on any slope.
 - C. Reduce speed on slopes and in sharp turns. Use caution when changing directions on slopes.
 - D. Stay alert for holes in the terrain and other hidden hazards.
- 14. Before leaving operator's position:
 - A. Disengage all drives.
 - B. Set park brake.
 - C. Shut engine off and remove the ignition key.
 - D. If engine has to run to perform any maintenance keep hands, feet, clothing and all other parts of body away from moving parts.
- 15. Keep hands, feet and clothing away from moving parts. Wait for all movement to stop before you clean, adjust or service the machine.
- 16. Keep the area of operation clear of all bystanders.
- 17. Never carry passengers.
- 18. Stop engine before making repairs/adjustments or checking/adding oil to the crankcase.
- 19. Use parts and materials supplied by *Smithco* only. Do not modify any function or part.
- 20. Use caution when booms are down as they extend out beyond the center line of the machine.
- 21. The tank is a confined space, take precaution.

These machines are intended for professional maintenance on golf courses, sports turf, and any other area maintained turf and related trails, paths and lots. No guaranty as to the suitability for any task is expressed or implied.



SPECIFICATIONS SPRAY STAR 1000

WEIGHTS AND DIMENSIONS

MEIGUI 9 AND DIMENSIONS	
Length	112" (285 cm)
Width	70" (178 cm)
Width With Boom Open Height	180" (457 m) 48" (122 cm)
Wheel Base	53" (135 cm)
Weight Empty	1480lbs (675 kg)
Weight Full	2248 lbs (1025 kg)
SOUND LEVEL (DBA)	
At ear level	85 dba
At 3 ft (0.914 m)	83 dba
At 30 ft (9.14 m)	72 dba
ENGINE	
Make	Briggs & Stratton
Model#	386447
Type / Spec#	0058 G1
Horsepower Fuel	23HP (17 kw) Unleaded 87 Octane Gasoline Minimum
Cooling System	Air Cooled
Lubrication System	Full Pressure
Alternator	25 Amp
WHEELS & TIRE	Front: Two 20 x 10.00 x 10 NHS Multi-Rib; 20psi (1.4 bar)
WHEELS & TIRE	Front: Two 20 x 10.00 x 10 NHS Multi-Rib; 20psi (1.4 bar) Rear: Two 24 x 13.00 x 12 NHS Multi-Trac: 20 psi (1.4 bar)
	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar)
WHEELS & TIRE PARK BRAKE	
	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar)
PARK BRAKE SPEED	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar) Hand Operated Lever, Discs on Rear Axle Speed
PARK BRAKE	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar)
PARK BRAKE SPEED Forward Speed	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar) Hand Operated Lever, Discs on Rear Axle Speed 0-8 mph (0-12.8 kph)
PARK BRAKE SPEED Forward Speed Reverse Speed BATTERY BCI Group	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar) Hand Operated Lever, Discs on Rear Axle Speed 0-8 mph (0-12.8 kph) 0-3 mph (0-4.8 kph)
PARK BRAKE SPEED Forward Speed Reverse Speed BATTERY BCI Group Cold Cranking Amps	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar) Hand Operated Lever, Discs on Rear Axle Speed 0-8 mph (0-12.8 kph) 0-3 mph (0-4.8 kph) Automotive type 24F-12 Volt Size 24 575 minimum
PARK BRAKE SPEED Forward Speed Reverse Speed BATTERY BCI Group Cold Cranking Amps Ground Terminal Polarity	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar) Hand Operated Lever, Discs on Rear Axle Speed 0-8 mph (0-12.8 kph) 0-3 mph (0-4.8 kph) Automotive type 24F-12 Volt Size 24 575 minimum Negative (-)
PARK BRAKE SPEED Forward Speed Reverse Speed BATTERY BCI Group Cold Cranking Amps Ground Terminal Polarity Maximum Length	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar) Hand Operated Lever, Discs on Rear Axle Speed 0-8 mph (0-12.8 kph) 0-3 mph (0-4.8 kph) Automotive type 24F-12 Volt Size 24 575 minimum Negative (-) 10.25" (26 cm)
PARK BRAKE SPEED Forward Speed Reverse Speed BATTERY BCI Group Cold Cranking Amps Ground Terminal Polarity Maximum Length Maximum Width	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar) Hand Operated Lever, Discs on Rear Axle Speed 0-8 mph (0-12.8 kph) 0-3 mph (0-4.8 kph) Automotive type 24F-12 Volt Size 24 575 minimum Negative (-) 10.25" (26 cm) 6.88" (17 cm)
PARK BRAKE SPEED Forward Speed Reverse Speed BATTERY BCI Group Cold Cranking Amps Ground Terminal Polarity Maximum Length Maximum Width Maximum Height	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar) Hand Operated Lever, Discs on Rear Axle Speed 0-8 mph (0-12.8 kph) 0-3 mph (0-4.8 kph) Automotive type 24F-12 Volt Size 24 575 minimum Negative (-) 10.25" (26 cm)
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PARK BRAKE SPEED Forward Speed Reverse Speed BATTERY BCI Group Cold Cranking Amps Ground Terminal Polarity Maximum Length Maximum Width Maximum Width Maximum Height FLUID CAPACITY Crankcase Oil	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar) Hand Operated Lever, Discs on Rear Axle Speed 0-8 mph (0-12.8 kph) 0-3 mph (0-4.8 kph) Automotive type 24F-12 Volt Size 24 575 minimum Negative (-) 10.25" (26 cm) 6.88" (17 cm) 10" (25 cm) See Engine Manual
PARK BRAKE SPEED Forward Speed Reverse Speed BATTERY BCI Group Cold Cranking Amps Ground Terminal Polarity Maximum Length Maximum Width Maximum Width Maximum Height FLUID CAPACITY Crankcase Oil Fuel	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar) Hand Operated Lever, Discs on Rear Axle Speed 0-8 mph (0-12.8 kph) 0-3 mph (0-4.8 kph) Automotive type 24F-12 Volt Size 24 575 minimum Negative (-) 10.25" (26 cm) 6.88" (17 cm) 10" (25 cm) See Engine Manual 6 gallon (22.7 liters)
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PARK BRAKE SPEED Forward Speed Reverse Speed BATTERY BCI Group Cold Cranking Amps Ground Terminal Polarity Maximum Length Maximum Width Maximum Width Maximum Height FLUID CAPACITY Crankcase Oil Fuel Hydraulic Fluid	Rear: Two 24 x 13.00 x 12 NHS Multi-Trac; 20 psi (1.4 bar) Hand Operated Lever, Discs on Rear Axle Speed 0-8 mph (0-12.8 kph) 0-3 mph (0-4.8 kph) Automotive type 24F-12 Volt Size 24 575 minimum Negative (-) 10.25" (26 cm) 6.88" (17 cm) 10" (25 cm) See Engine Manual 6 gallon (22.7 liters) 5 gallon (19 liters)

OPTIONAL EQUIPMENT

10-417	Chemical Clean-load Safe Fill System	1002	203 Spray System
10-419	Fresh Water Tank	1008	440 Spray System
17-601	15' Heavy Duty Boom	1010	3-Way Manual System
15-835	Tank Rinsing System	1011	Sharp Shooter + 440 Spray System
17-585	18' Heavy Duty Boom	10-378	Foam Marker
10-370	Water Meter Kit (liters)	30-141	26 Gal. Wash System
10-365	Water Meter Kit (gallons)		
10-422	Hose Reel Mount Kit		
16-129	Manual Rewind Hose Reel, 200-foot/61	-meter c	apacity

- 16-906
 - Electric Rewind Hose Reel, 200-foot/61-meter capacity



MAINTENANCE

Before servicing or making adjustments to machine, stop engine and remove key from ignition.

▲ IMPORTANT

Use all procedures and parts prescribed by the manufacturer's. Read the engine manual before operation.

LUBRICATION

Use No. 2 General purpose lithium base grease and lubricate every 100 hours. The Spray Star 1000 has 10 grease fittings.

- A. One on the rod end of hydraulic cylinder.
- B. One on each the right and left spindles.
- C. One on the center front pivot.
- D. One on each end of tie rod.
- E. One on the pedal relay.
- F. One on the forward pedal.
- G. One on the reverse pedal.

ELECTRICAL CONNECTIONS

Use dielectric grease on all electrical connections.

AIR CLEANER

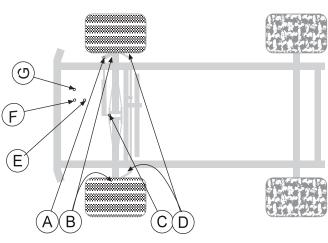
- 1. Loosen cover retaining snaps and remove cover.
- 2. Remove pre-cleaner from paper element.
- 3. Check paper element. Replace element as necessary.
- 4. Wash pre-cleaner in warm water with detergent. Rinse pre-cleaner thoroughly until all traces of detergent are eliminated. Squeeze out excess water (do not wring). Allow pre-cleaner to air dry.
- 5. Saturate pre-cleaner with new engine oil. Squeeze out all excess oil.
- 6. Reinstall pre-cleaner over paper element.
- 7. Reinstall air cleaner cover. Secure cover with cover retaining knob.

WHEEL MOUNTING PROCEDURE

- 1. Set park brake. Turn machine off and remove key.
- 2. Block wheel on opposite corner.
- 3. Loosen nuts slightly on wheel to be removed.
- 4. Jack up machine being careful not to damage underside of machine.
- 5. Place wheel on hub lining up bolt holes.
- 6. Torque to 64-74 ft/lb (87-100Nm) using a cross pattern. Re-torque after first 8 hours and every 250 hours thereafter.
- 7. Lower machine to ground and remove blocks and jack.

TIRE PRESSURE

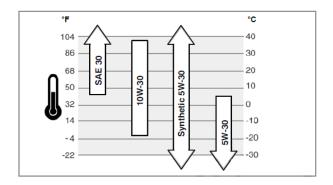
Caution must be used when inflating a low tire to recommended pressure. Over inflating can cause tires to explode. All tires should be 20 psi (1.4bar). Improper inflation will reduce tire life considerably.





ENGINE OIL

Change and add oil according to chart below. Do not overfill. Engine oil capacity is 2 quarts. We recommend high-quality detergent oils classified for service SF, SG, SH, SJ or higher. Do not use special additives. Outdoor temperatures determine the proper oil viscosity for the engine. Use the chart to select the best viscosity for the outdoor temperature range expected



SAE VISCOSITY GRADES

Use of multi-viscosity oils (10W-30, etc.) above 80° F (27° C) will result in high oil consumption and possible engine damage. Check oil level more frequently if using these types of oils.

SAE 30 oil, if used below 40° F (4° C), will result in hard starting and possible engine bore damage due to inadequate lubrication.

HYDRAULIC OIL

- 1. Use SAE 10W-40 API Service SJ or higher motor oil.
- 2. For proper warranty, change oil every 500 hours or annually, which ever is first. Change the filter after the first 50 hours, then every 250 hours thereafter.
- 3. Oil level should be 2-21/2" (5-6.4cm) from top of the tank when fluid is cold. Do not overfill.
- 4. After changing oil, run the machine for a few minutes. Check oil level and for leaks.
- 5. Always use extreme caution when filling hydraulic oil tank or checking level to keep system free of contaminants. Check and service more frequently when operating in extremely cold, hot or dusty conditions.
- 6. If the natural color of the fluid has become black or smells burnt, it is possible that an overheating problem exists.
- 7. If fluid becomes milky, water contamination may be a problem.
- 8. If either of the above conditions happen, change oil immediately after fluid is cool and find the cause. Take fluid level readings when the system is cold.
- 9. In extreme temperatures you can use straight weight oil. We recommend SAE 30W API Service SG when hot (above 90°F (33°C)) and SAE 10W API Service SJ or higher when cold (below 32°F (0°C) ambient temperature. Use either motor oil or hydraulic oil, but do not mix.
- 10. Oil being added to the system must be the same as what is already in the tank. Mark the tank fill area as to which type you put in.

MAINTENANCE

BATTERY

Batteries normally produce explosive gases which can cause personal injury. Do not allow flames, sparks or any ignited object to come near the battery. When charging or working near battery, always shield your eyes and always provide proper ventilation.

Battery cable should be disconnected before using "Fast Charge".

Charge battery at 15 amps for 10 minutes or 7 amps for 30 minutes. Do not exceed the recommended charging rate. If electrolyte starts boiling over, decrease charging.

Always remove grounded (-) battery clamp first and replace it last. Avoid hazards by:

- 1. Filling batteries in well-ventilated areas.
- 2. Wear eye protection and rubber gloves.
- 3. Avoid breathing fumes when electrolyte is added.
- 4. Avoid spilling or dripping electrolyte.

MARNING

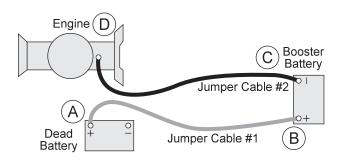
Battery Electrolyte is an acidic solution and should be handled with care. If electrolyte is splashed on any part of your body, flush all contact areas immediately with liberal amounts of water. Get medical attention immediately.

Use of booster battery and jumper cables. Particular care should be used when connecting a booster battery. Use proper polarity in order to prevent sparks.

TO JUMP START (NEGATIVE GROUNDED BATTERY):

- 1. Shield eyes.
- 2. Connect ends of one cable to positive (+) terminals of each battery, first (A) then (B).
- 3. Connect one end of other cable to negative (-) terminal of "good" battery (C).
- Connect other end of cable (D) to engine block on unit being started (NOT to negative (-) terminal of battery)

To prevent damage to other electrical components on unit being started, make certain that engine is at idle speed before disconnecting jumper cables.



STORAGE

If the engine will be out of service for two or more months, use the following storage procedure.

- 1. Clean the exterior surfaces of the engine.
- 2. Change the oil and filter while the engine is still warm from operation.
- 3. The fuel system must be completely emptied, or the gasoline must be treated with a stabilizer to prevent deterioration.

If you choose to use a stabilizer, follow manufacturers recommendations, and add the correct amount for the capacity of fuel system. Fill fuel tank with clean, fresh gasoline. Run engine for 2-3 minutes to get stabilized fuel into carburetor. Close fuel shut-off valve when unit is being stored or transported.

To empty the system, drain fuel tank and carburetor, or run engine until tank and system are empty.

- 4. Remove the spark plugs. Add one tablespoon of engine oil into each spark plug hole. Install plugs, but do not connect the plug leads. Crank the engine two or three revolutions.
- 5. Store machine in a clean, dry place.



Before servicing or making adjustments to the machine, stop engine, set park break, block wheels and remove key from ignition.

▲ IMPORTANT

Follow all procedures and ONLY use parts prescribed by the manufacturer. Read the engine manual before maintenance.

Maintenance Service Interval	Maintenance Procedure
After the first 8 operating hours	Torque the wheel lug nuts. (64-74 ft/lb (87-100 Nm))
	Change the engine oil filter.
Before each use daily	Check the engine oil level.
	Clean area around muffler and controls.
	Check the hydraulic fluid level.
	Check the tire pressure.
	Check condition of hydraulic hoses and fittings.
	Inspect and clean the machine.
After the first 50 hours	Change Hydraulic Oil Filter.
Every 100 hours	Clean or change air filter.1
	Clean pre-cleaner.1
	Change engine oil and filter.
	Replace spark plug .
	Lubricate machine.
	Clean or change remote air cleaner.
	Check the battery fluid level and cable connections
	Check muffler and spark arrestor.
	Check belt tension .
Every 250 hours	Check engine valve clearance and adjust if necessary.
	Check idle speed.
	Clean battery terminals.
	Change hydraulic oil filter.
	Torque the wheel lug nuts. (64-74 ft/lb (87-100 Nm))
Every 500 hours or yearly	Change fuel filter.
	Change hydraulic oil and filter.
	Clean oil cooler fins.1
	Clean air cooling system.1
	Check safety filter in remote air cleaner.
1 In dusty conditions or when airb	orne debris is present, clean more often.

END USER'S SERVICE CHART

Duplicate this page for routine use

Maintenance Check Item	For the week of:						
	Mon	Tues.	Wed.	Thurs.	Fri.	Sat.	Sun.
Check the Safety Seat Switch							
Check Steering Operation							
Check the fuel level							
Check the engine oil level.							
Clean the air filter							
Clean the engine cooling fins.							
Check for unusual engine noises							
Check the hydraulic oil level							
Check hydraulic hoses and fittings for damage							
Check for fluid leaks.							
Check the tire pressure							
Check the Instrumentation							
Inspect electrical system for frayed wires							
Check park brake adjustment							
Change oil filter.					1		
Change oil.					1		
Lubricate Machine					1		
Ensure all warning decals are intact.					1		
Areas of Concern					•	•	
Inspection Performed by:							
Item	Date		Inform	ation			

×8

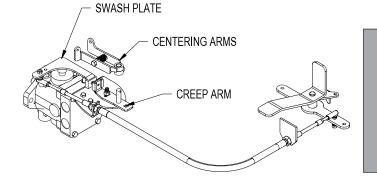
WHEEL CREEP

"Creep" is when the engine is running and hydrostatic transmission is in neutral, but due to inadequate alignment, wheels still move. Do the following procedure to stop this motion.

- 1. Lift up and support machine so rear wheels are off the ground and can turn freely.
- 2. On top of the pump there is a Creep arm. Loosen bolt on creep arm.
- 3. With engine running, adjust the 'creep arm' side to side so centering arm centers on the swash plate.
- Tighten all fasteners and test by using foot pedal linkage to see that 'creep' is removed.
- 5. Turn engine off and lower machine.

PARK BRAKE

Turn knob clockwise on end of park brake to



tighten. Turn it counter clockwise to loosen. If finer adjustment is needed turn clevis on brake cable to adjust length of cable.

SPRAY PUMP

Located to the rear and right of the engine. Should have approximately $\frac{1}{2}$ " (13mm) of deflection in the center of the top strand. Loosen two $\frac{9}{16} \times 13\frac{4}{4}$ bolts. Slide pump to the rear to desired tension. Tighten two $\frac{3}{8} \times 11\frac{4}{2}$ bolts.

MASTER BOOM SWITCH (FOOT SWITCH)

The master boom switch, located on the left floorboard is used to override the master switch on the computer console of the spray systems. By pushing down it will turn on/off the booms.

TO ENGAGE:

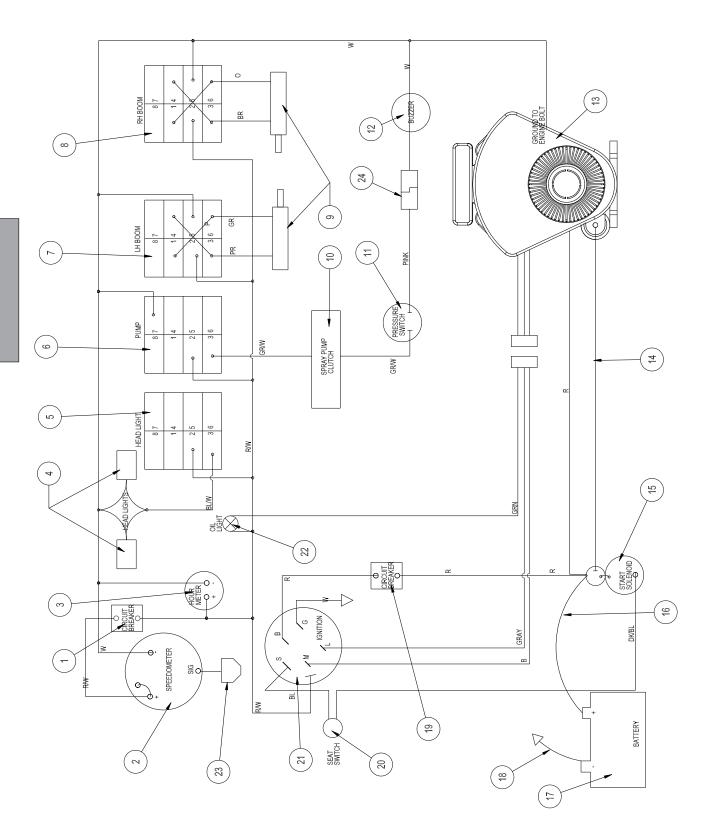
- 1. Flip rocker switch 'On' (green light).
- 2. Obtain desired speed with foot pedal.
- 3. Step on foot switch to lock speed.
- 4. Push foot switch again to disengage.

SPRAY BOSS CONTROL HANDLE (ORANGE)

This lever located on the left side of the seat engages and disengages the speed boss. Forward is engage and all the way back is disengage. When the lever is engaged it sets a stop for the accelerator. The accelerator pedal must be used to maintain this speed. To adjust speed use the knob on the end of the lever, counter clockwise increases speed and clockwise decreases speed. Disengage the lever and you will have full accelerator pedal range.



WIRING DIAGRAM



Diagrams

A 10

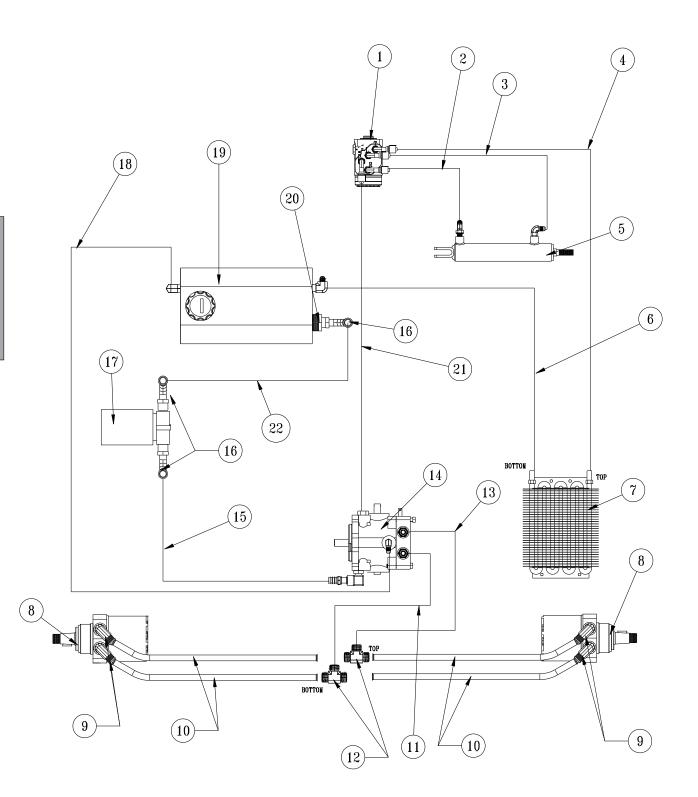
WIRING PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	20-733	10AMp Circuit Breaker	1
·	8977	Circuit Breaker Boot	1
2	20-730	GPS Speedometer	1
2	8859	3/16 Ring Terminal	2
	8963	Heat Shrink	2
3	12-017	Hour Meter	1
3 4	17-524		2
		Lights	Z
5	Head Lights		4
	15-725	Mount Panel End	1
	15-727	Rocker, No Light	1
	15-782	Non-Lighted Switch	1
6	Pump		
	15-729	Mount Panel Middle	1
	15-726	Lighted Switch	1
	15-731	Rocker, Amber	1
7	Left Boom		
	15-729	Mount Panel Middle	1
	15-727	Rocker, No Light	1
	15-728	Centering Switch Momentary, On-Off-On	1
8	Right Boom	0	
	15-725	Mount Panel End	1
	15-727	Rocker, No Light	1
	15-728	Centering Switch Momentary, On-Off-On	1
9	30-214	KYB Electric/Hydraulic Actuators	2
10	16-998	Hypro Pump With Electric Clutch	1
11	33-480	Pressure Switch	1
12	77-207	Buzzer	1
12	8875	Male Bullet	2
	8963	Heat Shrink	2
13			
	10-575	Briggs, 23HP Engine	1
14	22-017	Starter Cable	1
15	13-750	Solenoid w/ Connector	1
16	22-055	Red Battery Cable	1
17	33-216	Battery	1
18	76-327	Ground Battery Cable	1
19	77-261	Circuit Breaker	1
	8977	Circuit Breaker Boot	1
20	14-292	Seat Switch	1
21	13-488	Ignition Switch (Kohler 25 099 04)	1
22	50-359	Oil Warning Light	1
	8853	Slide On Connector	2
	8963	Heat Shrink	2
23		Antenna (comes with Speedometer)	1
24	9016	Weather Pack	1
	9017	Terminal	2
	9018	Seal	2
			_
	/ a		
	10-573	Wire Harness	1

Diagrams

Use dielectric grease on all electrical connections. To reset circuit breaker on ball valve, you must disconnect power to computer.

HYDRAULIC DIAGRAM



A 12

HYDRAULIC DIAGRAM PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	10-576	Orbitrol	1
2	10-568	STC Hydraulic Hose x 45.5"	1
3	10-569	STC Hydraulic Hose x 59.5"	1
4	10-567	STC Hydraulic Hose x 78"	1
5	10-554	Hydraulic Cylinder	1
6	10-572	Hydraulic Hose x 24"	1
7	34-105	Oil Cooler	1
8	10-510	Wheel Motor	2
9	34-122	Short Elbow	4
10	20-656	Hydraulic Tube Assembly	4
11	10-584	Hydraulic Hose x 23"	1
12	34-057	Tee, 1"	2
13	10-571	Hydraulic Hose x 21.5"	1
14	42-797	Variable Pump	1
15	8832-29	3/4" Suction Hose x 29"	1
	18-040	Hose Clamp	2
16	34-123	Elbow	3
17	23-006	Oil Filter	1
	23-031	Filter Element, 25 Micron	1
18	10-570	Hydraulic Hose x 47"	1
19	60-473	Oil Tank	1
20	60-213	Strainer	1
21	10-566	STC Hydraulic Hose x 85"	1
22	8832-16	3/4" Suction Hose x 16"	1
	18-040	Hose Clamp	2

FITTING TORQUE CHARTS

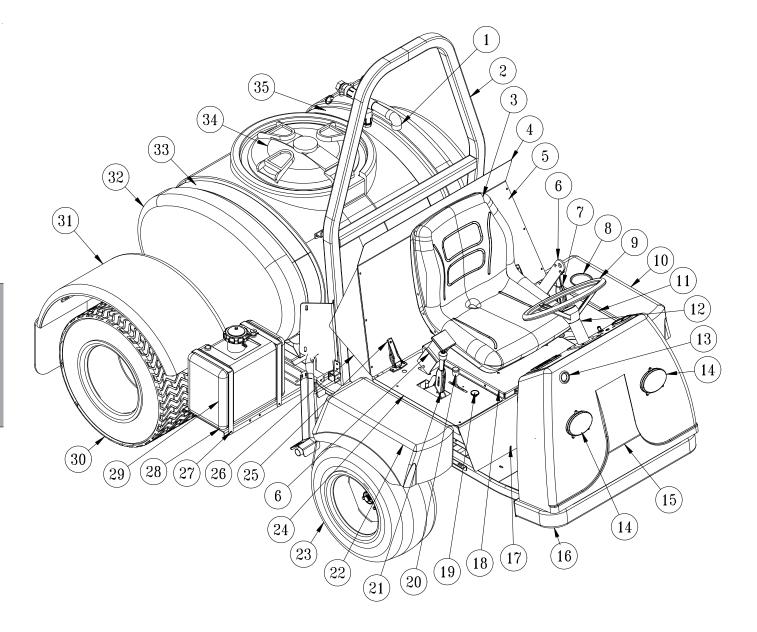
SAE Straight Thread O-ring Plugs (Steel)						
Fitting	Fitting SAE Port Torque Assembly Torque					
Size	Thread	in Ibs	ft. Ibs.	in Ibs	ft.lbs.	
2	5/16 - 24	35±5	3±.5	90±5	7.5±.5	
3	3/8 - 24	60±5	5±.5	170±10	14 ± 1	
4	7/16 - 20	135±10	11 ± 1	220 ± 15	18±1	
5	1/2 - 20	180±10	15±1	260 ± 15	22 ± 1	
6	9/16 - 18	220 ± 10	18±1	320 ± 20	27 ± 2	
8	3/4 - 16	550 ± 20	46±2	570 ± 25	48±2	
10	7/8 - 14	900 ± 50	75±5	1060 ± 50	90±5	
12	11/16-12	1020 ± 50	85±5	1300 ± 50	110±5	
14	1 3/16 - 12	1550 ± 75	130±6	1750 ± 75	145±6	
16	1 5/16 - 12	1600 ± 75	135±6	1920 ± 75	160±6	
20	1 5/8 - 12	2700 ± 150	225 ± 12	2700 ± 150	225 ± 12	
24	1 7/8 - 12	3000 ± 150	250 ± 12	3000 ± 150	250 ± 12	
32	21/2-12	3900 ± 200	325 ± 15	3900 ± 200	325 ± 15	

Seal-Lok Straight and Adjustable Fitting (Steel)			
	SAE Port	Assembly	Torque (2)
Fitting	Thread		
Size	Size	in. Ibs.	ft. Ibs.
4	7/16 - 20	190 ± 10(1)	16 ± 1.0
6	9/16- 18	420 ± 15	35 ± 1.0
8	3/4 - 16	720 ± 25	60 ± 2.0
10	7/8 - 14	1260 ± 50	105 ± 5.0
12	1 1/16 - 12	1680 ± 75	140 ± 6.0
16	1 5/16 - 12	2520 ± 100	210 ± 8.0
20	1 5/8 - 12	3100 ± 150	260 ± 12.0
24	1 7/8 - 12	3800 ± 150	315 ± 12.0

Over tightened fittings will result in crushing the cone which will create a leak. Charts Developed by Parker Henniphin



BODY & FRAME DRAWING

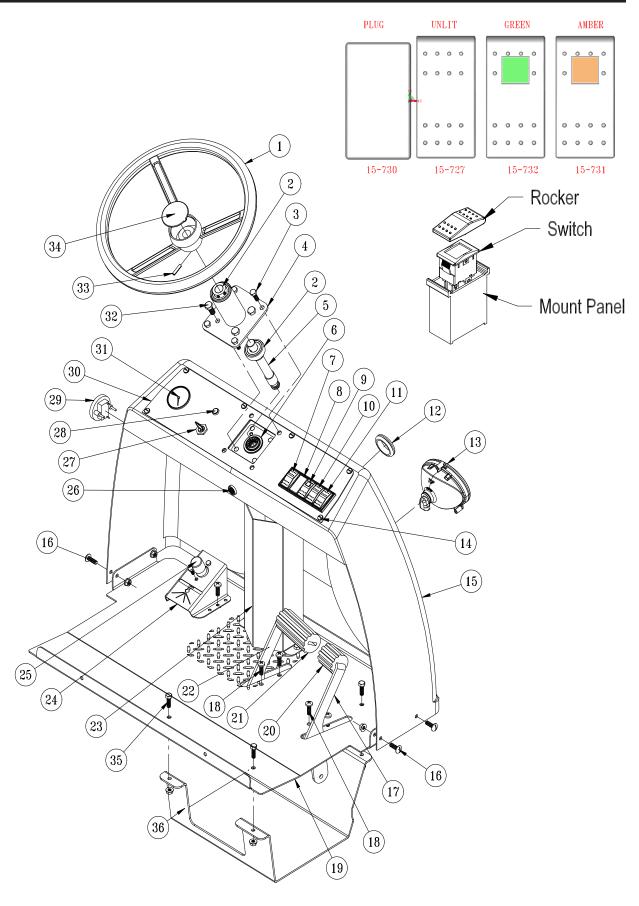




BODY & FRAME PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	10-254	Air Gap Filler	1
2	10-478	Roll Bar	1
3	14-294	Seat Kit	1
	14-292	Seat Switch	1
	14-800	Seat Rail	1
	HSP-1260-340-250	Seat Spacer	4
	HB-516-18-125	Bolt, ^{5/} ₁₆ - 18 x 1 ¹ / ₄	4
	HW-516	Washer, ⁵ / ₁₆	4
	HWL-516	Lock Washer, ⁵ / ₁₆	4
	HN-516-18	Nut, ⁵ / ₁₆ - 18	4
4	10-437	Back Panel	1
	9023	Heat Reflective Matting (18 x 25.5)	¹ / ₄ Sheet
5	10-439	Left Side Panel	⁻ 1
6	76-198-03	Seat Belt	1
7	10-120	Spray Boss Handle	1
8	15-781	Drink Cup Holder	1
9	20-057	Steering Wheel	1
	20-129	Center Cap	1
10	10-632	Left Front Fender	1
11	10-596	LH Control Panel	1
12	76-530	Steering Column	1
13	50-400	Rubber Grommet	1
14	17-524	Oval Head Lights	2
15	15-822	Nose Cone	1
16	10-630	Mainframe	1
17	10-385	Front Panel	1
18	10-479	Seat Panel	1
19	80-020	Choke	1
20	45-118	Throttle Control with Cable	1
21	60-106	Park Brake Handle	1
22	10-631	Right Front Fender	1
23	16-857	Tire and Wheel	2
	16-857-01	Tire, 20 x 10 - 10NHS 4 Ply	2
	42-161-02	Wheel	2
24	10-595	RH Control Panel	1
25	27-055	Seat Hinge	4
26	10-438	Right Side Panel	1
27	78-456	Gas Tank Strap	2
28	10-400	Gas Tank Bracket	1
29	15-838	Fuel Tank	1
30	78-221	Tire and Wheel	2
	78-221-01	Tire, 24-13-12NHS	2
	78-221-02	Wheel	2
31	10-168	Rear Fender	2
	HBCL-516-18-100	Low Carriage Bolt, ⁵ / ₁₆ - 18 x 1	8
	HNFL-516-18	Flange-Lock Nut, ⁵ / ₁₆ - 18	8
32	10-111	110 Gallon Poly Tank	1
33	22-528	Right Tank Strap	1
34	14-532	Lid (comes with tank)	1
o -	16-169	Strainer Basket	1
35	10-410	Left Tank Strap	1

NOSE CONE DRAWING



Parts

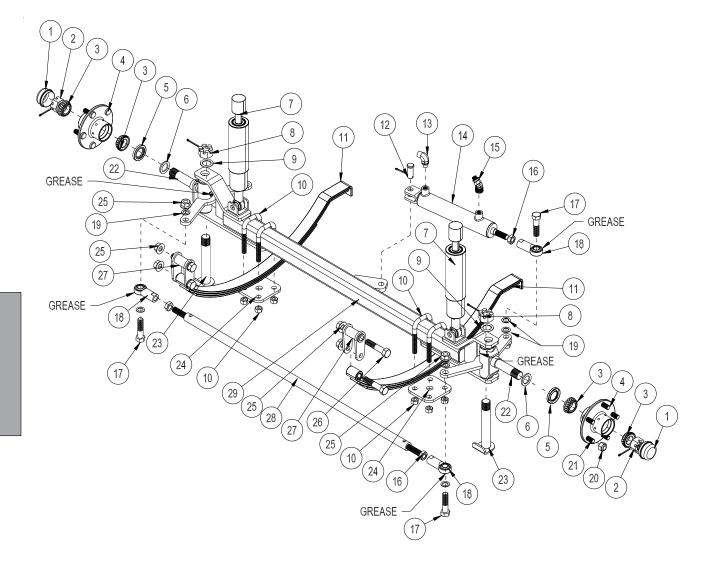
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NOSE CONE PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	20-057	Steering heel	1
2	45-155	Bearing	2
3	HB-516-18-100	Bolt, ⁵ / ₁₆ - 18 x 1	4
C C	HNFL-516-18	Flange-Lock Nut, $5/_{16}$ - 18	4
4	76-530	Steering Column	1
5	76-529	Splined Shaft	1
6	10-576	Orbitrol	1
7	15-782		
		Light Switch	1
8	15-730	Mount Panel Plug	1
9	15-726	Spray Pump Switch	1
10	15-728	Left Boom Switch	1
11	15-728	Right Boom Switch	1
12	50-400	Rubber Grommet	1
13	17-524	Headlights	2
14	HSM-10-32-100	Machine Screw, #10 -32 x 1	6
	HNFL-10-32	Flange-Loc Nut, #10 -32	6
15	15-822	Nose Cone	1
16	HSTP-516-18-100	Machine Screw, ⁵ / ₁₆ - 18 x 1	7
	HNFL-516-18	Flange-Loc Nut, $5/16$ - 18	7
17	10-164	Reverse Pedal	1
18	HSTP-516-18-075	Machine Screw, $\frac{5}{16} - 18 \times \frac{3}{4}$	4
	HNFL-516-18	Flange-Lock Nut, $\frac{1}{5}$ - 18	4
19	10-630	Main Frame	1
20	48-132	Short Pedal Pad	1
21	48-066	Pedal Pad	1
22	10-163	Forward Foot Pedal	1
23	10-459	Hose Guard	1
24	10-458	Spray Switch Plate (440 System (1008))	1
24	33-509	Master Boom Switch (440 System (1008))	1
25	HBM-6-1-16		2
26	77-207	Metric Bolt, #6 - 1 x 16	
26		Buzzer Bullet Terminel	1
	8875	Bullet Terminal	2
07	8963	¹ / ₄ " Heat Shrink	2
27	13-488	Key Switch	1
28	50-359	Oil Warning Indicator Light	1
	8853	Slide-On Connector	2
	8963	¹ / ₄ " Heat Shrink	2
29	12-017	Hour Meter	1
30	10-628	Dash Panel	1
	15-672	Decal, Dashboard	1
31	20-730	Speedometer	1
	8859	Ring Terminal	2
	8963	¹/₄" Heat Shrink	2
32	HBM-10-1.5-20	Ñetric Bolt, 10 -1.5 x 20	4
	HWLM-10	Metric Lock Washer, M10	4
33	HRP-14-150	Roll Pin, $\frac{1}{4} \times \frac{1}{2}$	1
34	20-129	Steering Wheel Cap	1
35	HB-516-18-100	Bolt, ⁵ / ₁₆ - 18 x 1	4
	HNFL-516-18	Flange-Loc Nut, ⁵ / ₁₆ - 18	4
36	10-490	Pedal Guard	1
	10 100		•



FRONT AXLE DRAWING



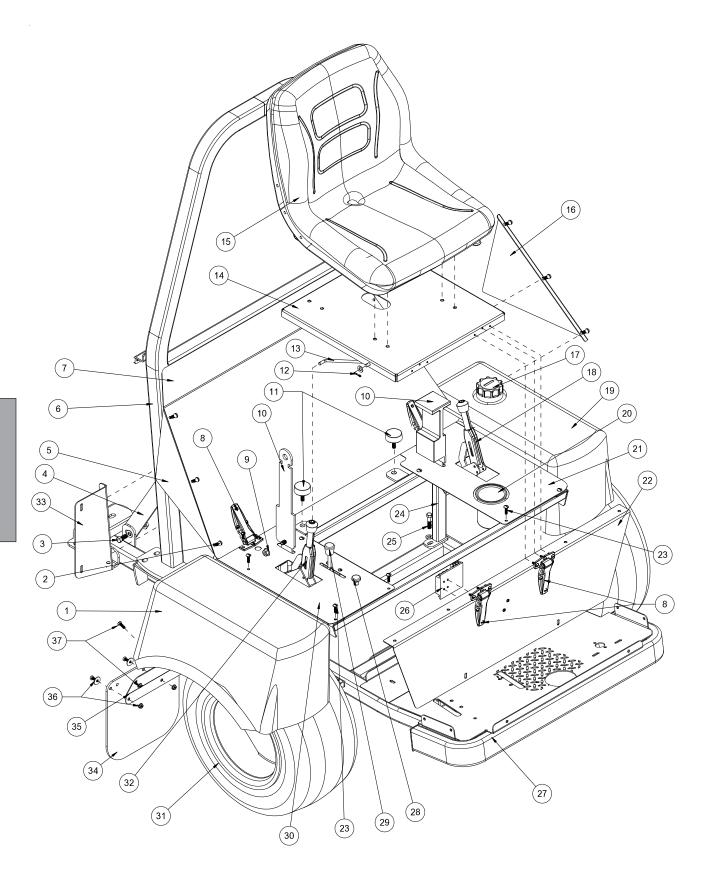


FRONT AXLE PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1*	80-167	Dust Cap	2
2	HNAR-100-14	Slotted Jam Nut, 1 - 14	2
	HP-18-150	Cotter Pin, $\frac{1}{8}$ - $1\frac{1}{2}$	2
3*	11-043	Bearing	4
4	80-019	Hub (includes * items)	2
5*	11-041	Oil Seal	2
6	HMB-100-10	Machine Bushing, 1 x 10GA	2
7	20-617	Shock Absorbers	2
8	HNA-100-14	Slotted Nut, 1 - 14	2
	HP-18-150	Cotter Pin, $\frac{1}{8}$ - $1^{1}/_{2}$	2
9	HMB-100-14	Machine Bushing, 1 x 14GA	2
10	20-555	U-bolt	4
	HNTL-12-13	Lock Nut, ¹ / ₂ - 13	8
11	20-740	Leaf Spring	2
12	HCP-58-175	Clevis Pin, ⁵ / ₈ - 1 ³ / ₄	1
	HP-18-100	Cotter Pin, ¹ / ₈ x 1	1
13	18-188	45° Elbow	1
14	77-263	Hydraulic Cylinder	1
	14-530	Seal Kit	1
15	18-168	90° Elbow	1
16	HNJ-58-18	Jam Nut, ⁵/ ₈ - 18	3
17	HB-58-11-250	Bolt, ⁵ / ₈ - 11 x 2 ¹ / ₂	3
18	18-154	Rod End	3
	HG-14-28-180	Grease Fitting, ¹ / ₄ - 28 x 180°	3
19	HMB-58-14	Machine Bushing, ⁵ / ₈ x 14GA	6
20*	HNL-12-20	Lug Nut, ¹ / ₂ - 20	10
21*	27-022-02	Stud, 1/2- 20	10
22	10-582	Spindle	2
	18-035	Bushing (part of Spindle; 2 per)	4
	HG-14-28-180	Grease Fitting, ¹ / ₄ - 28 x 180°	2
23	16-076	King Pin	2
24	20-538	Spring Mount	2
25	HNTL-58-11	Lock Nut, ⁵ / ₈ - 11	7
26	HB-58-11-300	Bolt, ⁵/ ₈ - 11 x 3	4
27	10-634	Shackle	2
28	10-583	Steering Link	1
29	10-29	Front Axle	1
	HG-14-28-180	Grease Fitting, 1/ ₄ -28 x 180°	1



SEAT CONSOLE AND ROPS DRAWING

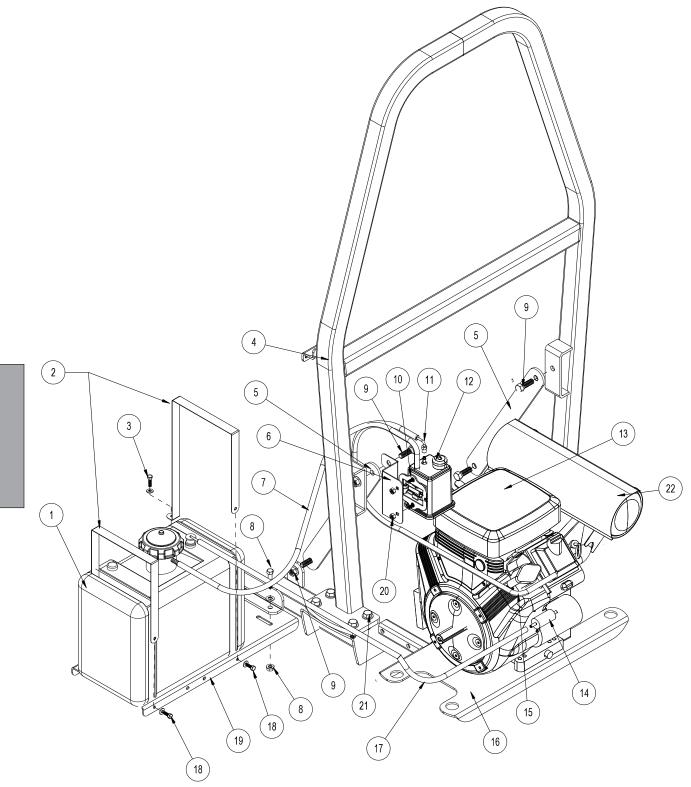


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SEAT CONSOLE AND ROPS PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	10-631	Right Front Fender	1
2	HSTP-516-18-100	Truss Head Screw, ^{5/} ₁₆ - 18 x 1	6
	HNFL-516-18	Flange-Loc Nut, ⁵ / ₁₆ - 18	6
3	HB-12-13-150	Bolt, $\frac{1}{2}$ - 13 x $\frac{11}{2}$	4
	HNTL-12-13	Lock Nut, 1/ ₂ - 13	4
4	10-398	Roll Bar Brace	2
5	10-439	RH Rear Seat Panel	1
6	10-478	Roll Bar	1
7	10-437	Rear Seat Panel	1
	9023	Heat Reflective Matting (18 x 25.5)	¹ / ₄ Sheet
8	27-055	Hinge	4
	HSMFCS-10-32-050	Machine Screw, #10-32-1/2	24
	HNFL-10-32	Flange-Loc Nut, #10-32	24
9	HB-716-14-125	Bolt, ⁷ / ₁₆ - 14 X 1 ¹ / ₄	2
	HNTL-716-14	Lock Nut, ⁷ / ₁₆ -14	2
10	76-198-03	Seat Belt	1
11	50-081	Rubber Bumper	2
	HNTL-38-16	Lock Nut, ³/ ₈ - 16	2
12	HW-38	Washer, ³/ ₈ ँ	2
	HP-18-075	Cotter Pin, $\frac{1}{8} \times \frac{3}{4}$	2
13	15-786	Hood Rod	1
14	10-479	Seat Panel	1
15	14-294	Seat Kit	1
	14-292	Seat Switch	
16	10-438	LH Rear Seat Panel	1
17	13-747	Filler Breather	1
	60-473	Oil Tank	1
18	10-120	Speed Boss Handle	1
19	10-632	LH Front Fender	1
20	15-781	Cup Holder	1
21	10-596	LH Control Panel	1
22	10-385	Front Panel	1
23	HSDPS-14-100	Pan Head Drill Screw, $\frac{1}{4}$ x 1	8
24	10-489	Seat Frame	1
25	HB-38-16-300	Bolt, ³ / ₈ -16 x 1	2
	HNFL-38-16	Flange-Loc Nut, 3/ ₈ - 16	2
26	33-271	Fuse Block, 6-Gang	1
27	10-630	Main Frame	1
28	80-020	Choke Cable	1
29	45-118	Throttle Cable	1
30	10-595	RH Control Panel	1
31	16-857	Front Tire and Wheel	1
	16-857-01	Tire, 20 x 10 - 10NHS 4 Ply	2
	42-161-02	Wheel	2
32	60-106	Park Brake Handle	1
33	10-480	Valve Mount	1
34	20-659	Mud Flap	2
35	10-624	Front Mud Flap Bracket	2
36	HB-14-20-075	Bolt, ¹ / ₄ -20 x ³ / ₄	6
	HWF-14	Fender Washer, 1/4	6
	HNFL-14-20	Flange-Loc Nut, $1/_4$ - 20	6
37	HB-14-20-075	Bolt, $\frac{1}{4}$ -20 x $\frac{3}{4}$	4
	HNFL-14-20	Flange-Loc Nut, 1/4- 20	4
NC	14 900	Soot Poil	4
NS	14-800	Seat Rail	1
	HSP-1260-340-250	Seat Spacer	4

FUEL TANK DRAWING



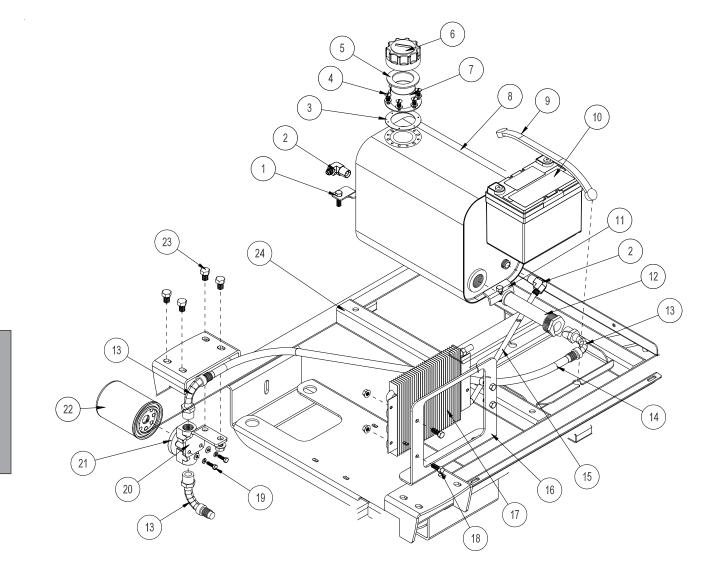
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FUEL TANK PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	15-838	CARB Gas Tank	1
	15-838-01	Dial Fuel Level Gauge	1
	73-050	Vented Cap with Gauge (replacement)	1
2	78-456	Tank Strap	2
3	HB-14-20-100	Bolt, $\frac{1}{4}$ - 20 x 1	2
	HNTL-14-20	Lock Nut, $1/_4$ - 20	2
4	10-478	Roll Bar	1
5	10-398	Roll Bar Brace	2
6	10-462	Canister Mount	1
7	8800-26	¹ / ₄ " Fuel Hose x 26"	1
_	18-186	Hose Clamp	2
8	HB-12-13-125	Bolt, $\frac{1}{2}$ - 13 x 1 ¹ / ₄	2
	HW-12	Washer, ¹ / ₂	2
	HNFL-12-13	Flange-Loc Nut, ¹ / ₂ -13	2
9	HB-12-13-150	Bolt, $\frac{1}{2} - 13 \times \frac{1}{2}$	4
	HNTL-12-13	Lock Nut, 1/2 -13	4
10	8-688	Carbon Canister Mount	1
11	8-693	Hose Connector (comes with engine)	1
12	8-689	Carbon Canister	1
13	10-575	Engine, B&S, 23HP	1
	10-575-02	Air Filter	1
	10-575-03	Air Filter Pre-Cleaner	1
	10-575-04	Engine Oil Filter	1
14	50-403	In-line Gas Filter (replacement)	1
	18-186	Hose Clamp	1
15	9025-28	³ / ₁₆ " Fuel Hose x 28"	1
	18-186	Hose Clamp	2
16	10-580	Engine Plate	1
17	8800-46	$\frac{1}{4}$ " Fuel Hose 46"	1
	18-186	Hose Clamp	2
18	HB-14-20-075	Bolt, ¹ / ₄ - 20 x ³ / ₄	2
	HNTL-14-20	Lock \hat{Nut} , $\frac{1}{4}$ - $2\hat{0}$	2
19	10-400	Gas Tank Bracket	1
20	HSTP-516-18-075	Truss Head Screw, $\frac{5}{16}$ -18 x $\frac{3}{4}$	2
	HNFL-516-18	Flange-Loc Nut, 5/ ₁₆ - 18	2
21	HB-12-13-175	Bolt, $\frac{1}{2}$ - 13 x $\frac{13}{4}$	8
	HW-12	Washer, $1/_{2}$	8
	HNTL-12-13	Lock Nut, $\frac{1}{4}$ - 13	8
22	10-575-01	Muffler	1



OIL TANK -OIL FILTER-OIL COOLER DRAWING

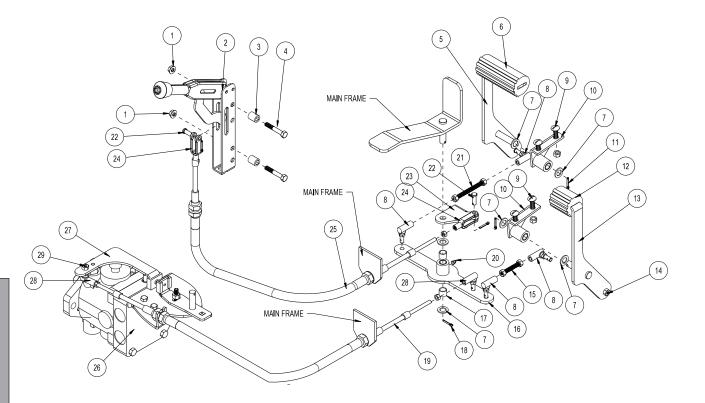




OIL TANK -OIL FILTER-OIL COOLER PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	10-394	Tank Hold-down	1
2	17-019	Male Elbow	2
3	13-586-02	Bottom Gasket	1
4	13-586-03	Neck	1
5	13-586-01	Cap Gasket	1
6	13-747	Filler Breather	1
7	HSM-10-32-063	Machine Screw, 10- 32 x ⁵ / ₈	6
	HWL-10	Lock washer, #10	6
8	60-473	Hydraulic Oil Tank	1
9	8-603	Battery Hold Down	1
10	33-216	Battery	1
11	75-792	Tank Hold-down	1
	HB-516-18-150	Bolt, ⁵ / ₁₆ - 18 x 1 ¹ / ₂	1
	HW-516	Washer, ⁵ / ₁₆	1
	HNTL-516-18	Lock Nut, $\frac{1}{5}'_{16}$ - 18	1
12	60-213	Strainer	1
13	34-123	Elbow	3
14	8832-29	³ / ₄ " Suction Hose x 29"	1
	18-040	Hose Clamp	2
15	10-572	Hydraulic Hose 24"	1
16	10-592	Cooler Mount	1
17	34-105	Oil Cooler	1
18	HB-516-18-100	Bolt, ⁵ / ₁₆ - 18 x 1	4
	HNFL-516-18	Flange-Ľoc Nut, 5/ ₁₆ - 18	4
19	HB-14-20-075	Bolt, $\frac{1}{4}$ - 20 x $\frac{3}{4}$	2
	HW-14	Washer, 1/	2
	HWL-14	Lockwasher, 1/	2
20	10-402	Oil Filter Mount	1
21	23-006	Oil Filter Assembly	1
22	23-031	Filter Element, 25 Micron	1
23	HB-12-13-175	Bolt, $\frac{1}{2}$ - 13 x $\frac{1^{3}}{4}$	8
	HW-12	Washer, $1/_2$	8
	HNTL-12-13	Lock Nut, $\frac{1}{4}$ - 13	8
24	10-630	Main Frame	1

FOOT PEDAL LINKAGE DRAWING



Parts

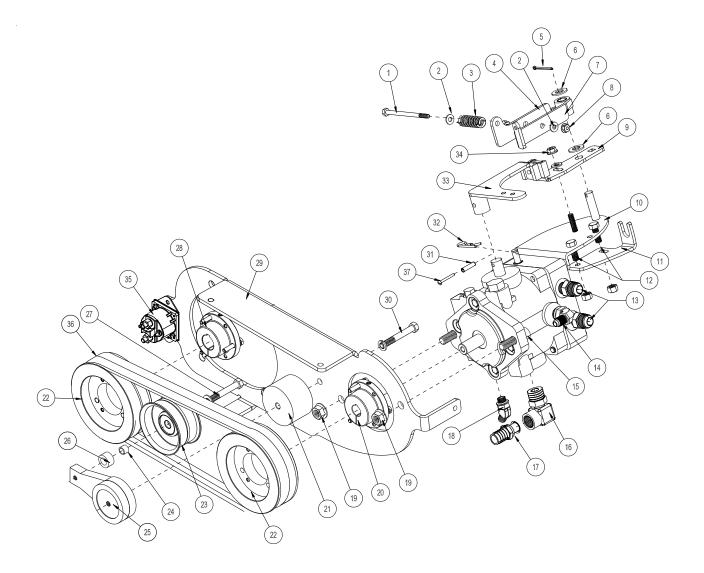


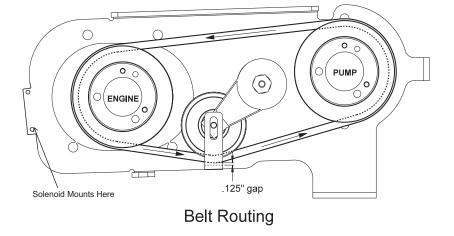
FOOT PEDAL LINKAGE PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HNTL-516-18	Lock Nut, ⁵ / ₁₆ - 18	2
2	10-120	Speed Boss Handle	1
3	10-134	Handle Spacer	2
4	HB-516-18-200	Bolt, ⁵ / ₁₆ -18 x 2	2
5	10-163	Forward Foot Pedal	1
6	48-066	Pedal Pad	1
7	HMB-12-14	Machine Bushing, ¹ / ₂ x 14GA	6
8	21-462	⁵ / ₁₆ Ball Joint	4
9	HSTP-516-18-075	Truss Head Screw, ⁵ / ₁₆ - 18 x 3/4	4
	HNTL-516-18	Lock Nut ⁵ / ₁₆ - 18	4
10	76-296	Pedal Mount	2
	18-234	Bushing (part of 76-296)	4
	HG-14-28-180	Grease Fitting, $\frac{1}{4}$ - 28 x 180° (part of 76-296)	2
11	HP-18-100	Cotter Pin, ¹ / ₈ x 1	2
12	48-132	Short Pedal Pad	1
13	10-164	Reverse Foot Pedal	1
14	HN-516-24	Nut, ⁵ / ₁₆ - 24	2
15	10-597	Short Čonnector Link	1
	HN-516-24	Nut, ⁵ / ₁₆ - 24	2
16	10-579	Control Relay	1
17	18-234	Bushing (part of 10-579)	2
18	HP-18-100	Cotter Pin, ¹ / ₈ x 1	1
19	10-565	Cable	1
20	HG-14-28-180	Grease Fitting, 1/4 -28 x 180°	1
21	10-598	Long Connector Link	1
	HN-516-24	Nut, ⁵ / ₁₆ - 24	2
22	HCP-516-100	Clevis Pin, ⁵/ ₁₆ x 1	2
	HP-18-100	Cotter Pin, ¹ / ₈ x 1	2
23	10-587	Spray Boss	1
24	11-100	Yoke, ⁵ / ₁₆	2
	HN-516-24	Nut, ⁵ / ₁₆ - 24	2
25	10-190	Cable, Spray Boss Control	1
26	42-797	Hydro Pump	1
27	10-623	Swash Arm	1
28	18-115	¹ / ₄ Ball Joint	2
29	HN-14-28	Nut ,1/, - 28	2
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PUMP DRAWING



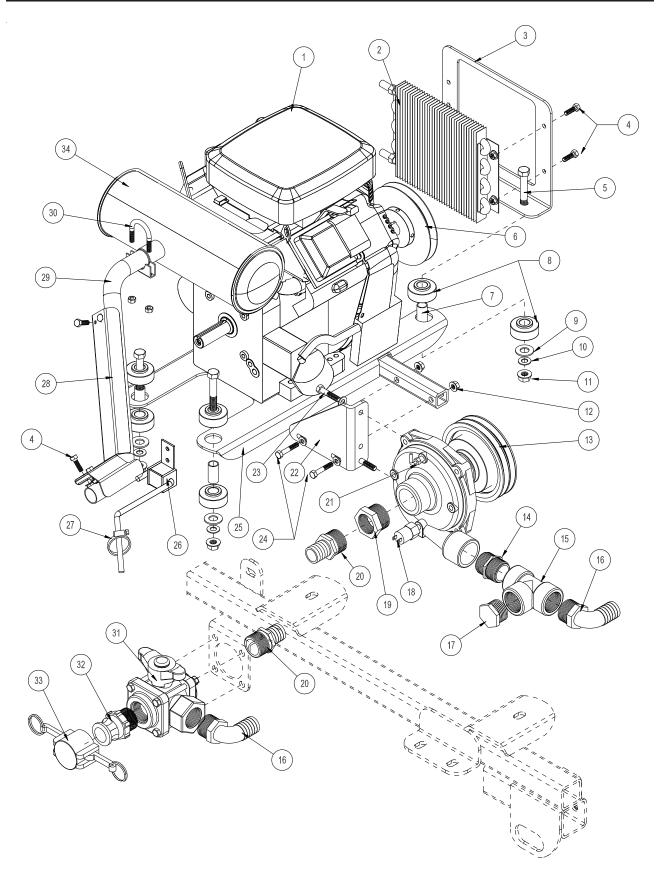




PUMP PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HB-14-20-400	Bolt, ¹ / ₄ - 20 x 4	1
2	HW-14	Washer, 1/ ₄	2
3	10-477	Compression Spring	1
4	42-606	Top Centering Arm	1
5	HP-18-100	Cotter Pin, ¹ / ₈ x 1	1
6	HMB-12-14	Machine Bushing, ¹ / ₂ x 14GA	2
7	42-607	Bottom Centering Arm	1
8	HNTL-14-20	Lock Nut, 1/ ₄ - 20	1
9	10-586	Creep Arm	1
	8946-1	Wear Strip 1"	1
	HR-316-100	Rivet	1
	HRW-36	Rivet Washer	1
10	10-581	Hydro Control	1
11	45-094	Cable Bracket	1
12	HB-38-16-100	Bolt, ³ / ₈ - 16 x 1	2
	HNTL-38-16	Lock Nut, 3/ ₈ - 16	2
13	18-267	Straight Thread Connector	2
14	18-185	Elbow	1
15	42-797	Hydro Pump	1
	23-126	Pipe Plug	1
16	23-130	Elbow	1
17	18-133	Barb Fitting, $1/_{2}$ MPT X $3/_{4}$ HB	1
18	18-188	45° Elbow	1
19	HSSH-12-13-175	Socket Screw, $\frac{1}{2}$ - 13 x $\frac{13}{4}$	2
15	HNFL-12-13	Flange-Loc Nut, $\frac{1}{2}$ - 13	2
20	42-246	Hub, $3/_{a}$ "	1
20	42-361	Tensioner Spacer	1
22	42-331	Pulley	2
23	42-358	Idler Pulley	1
25	42-327	Belt Tensioner	1
23	16-990	Spacer	1
20	HB-38-16-275	•	1
21	HW-38	Bolt, $\frac{3}{8} - 16 \times \frac{23}{4}$	
		Washer, ³ / ₈	1
20	HNTL-38-16	Lock Nut, ³ / _s -16	1
28	42-245	Hub 1"	1
29	45-045	Pump Mount	1
30	HB-38-16-250	Bolt, $\frac{3}{8}$ -16 x 2 ¹ / ₂	1
04	HWL-38	Lock Washer, ³ / ₈	1
31	HRP-14-100	Roll Pin, $\frac{1}{4} \times 1$	1
32	HHP-18	Bridge Pin, ¹ / ₈	1
33	10-623	Swash Arm	1
	8946-1	Wear Strip 1"	1
	HR-316-100	Rivet	1
	HRW-316	Rivet Washer	1
34	HNTL-516-18	Lock Nut, ⁵ / ₁₆ -18	1
	HW-516	Washer, ⁵ / ₁₆	1
35	13-750	Solenoid w/ Connector	1
	22-017	Starter Cable	1
36	42-359	Belt	2
37	HSM-6-32-125	Machine Screw, #6 - 32 x $1^{1}/_{4}$	1
	HNTL-6-32	Lock Nut, #6 -32	1

ENGINE DRAWING

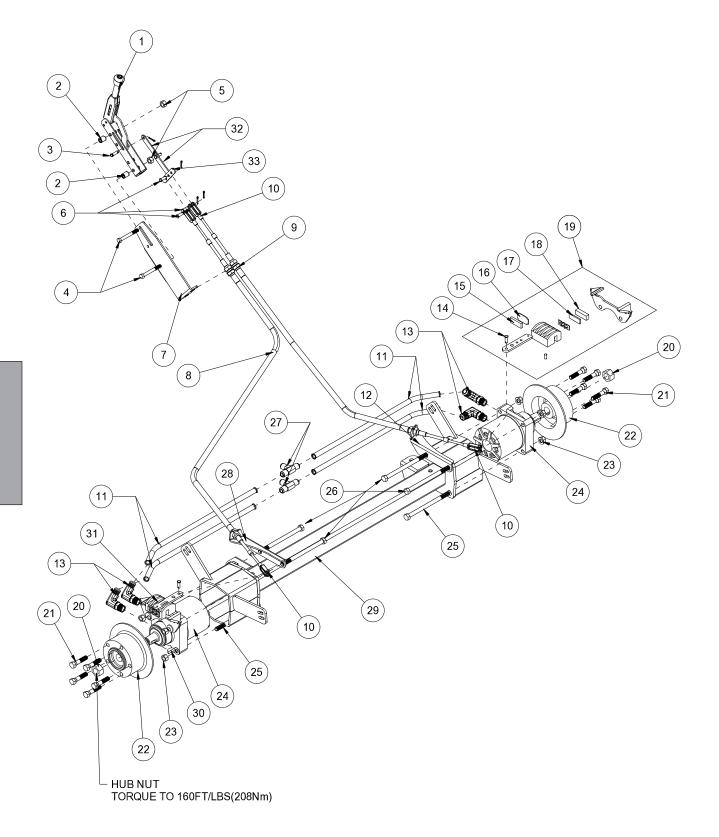




ENGINE PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	10-575	Briggs, 23HP Engine	1
	10-575-02	Air Filter	1
	10-575-03	Air Filter Pre-Cleaner	1
	10-575-04	Engine Oil Filter	1
	13-750	Solenoid	1
2	34-105	Oil Cooler	1
3	10-592	Oil Cooler Mount	1
4	HB-516-18-100	Bolt, ⁵ / ₁₆ -18 x 1	8
	HNFL-516-18	Flange-Loc Nut, ⁵ / ₁₆ - 18	5
5	HB-12-13-300	Bolt, ¹ / ₂ - 13 x 3	4
6	10-578	Pulley	1
7	60-168	Spacer	4
8	60-107	Rubber Bushing	8
9	HW-58	Washer, ⁵ / ₈	4
10	HW-716	Washer, ⁷ / ₁₆	4
11	HNFL-12-13	Flange-Loc Nut, ¹ / ₂ - 13	4
12	HNFL-516-18	Flange-Loc Nut, ^{5/} ₁₆ - 18	2
13	16-998	Hypro® Pump	1
14	16-880	Close Nipple, 1 ¹ / ₄ "	1
15	18-390	Pipe Tee, $1^{1}/_{4}$ "	1
16	16-156	Elbow, $1^{1}/_{4}$ MPT x $1^{1}/_{4}$ HB	2
17	10-389	Plug, $1'_{4}$	1
18	33-480	Pressure Switch	1
19	16-825	Hex Bushing, $1^{1}/_{2} \times 1^{1}/_{4}$	1
20	16-161	Fitting, 1 ¹ / ₄ MPT x 1 ¹ / ₄ HB	2
21	33-494	Male Elbow	1
22	10-593	Hypro Pump Mount	1
23	HB-38-16-175	Bolt, ³ / ₈ - 16 x 1 ³ / ₄	2
	HW-38	Washer, ³ / ₈	2
	HTNL-38-16	Lock Nut, ^š / ₈ - 16	
24	HB-516-18-175	Bolt, ⁵ / ₁₆ -18 x ³ / ₄	2
	HW-516	Washer, ⁵ / ₁₆	2
25	10-580	Engine Plate	1
26	10-622	Exhaust Hanger	1
27	18-222	Hose Clamp	1
28	10-476	Exhaust Shield	1
29	10-585	Exhaust	1
30	18-220	Muffler Clamp, $1^{1}/_{a}$ "	1
31	18-372	3-Way Valve	1
32	16-180	Quick Coupler, 1 ¹ / ₄ " Male	1
33	16-935	Quick Coupler Cap	1
34	10-575-01	Muffler (comes with engine)	1
NS	15-704	Belt	1

PARK BRAKE DRAWING



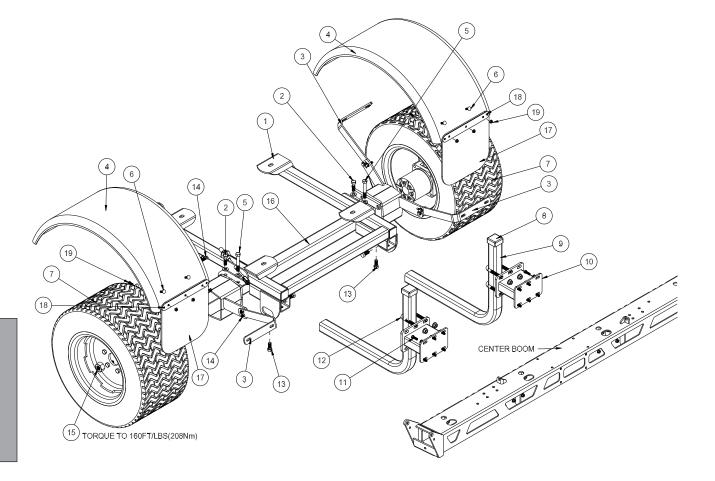
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PARK BRAKE PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	60-106	Park Brake Handle	1
2	10-134	Spacer	2
3	HCP-516-138	Clevis Pin, $\frac{5}{16} \times \frac{13}{8}$	1
	HP-18-100	Cotter Pin, ¹ / ₈ x 1	1
4	HB-516-18-200	Bolt, ⁵ / ₁₆ - 18 x 2	2
5	HNFL-516-18	Flange-Loc Nut, ⁵ / ₁₆ - 16	2
6	HCP-516-100	Clevis Pin, $\frac{5}{16}$ x 1	3
_	HP-18-100	Cotter Pin, ¹ / ₈ x 1	3
7	10-590	Brake Lever Mount	1
8	10-564	LH Brake Cable	1
9	10-563	RH Brake Cable	1
10	11-100	Linkage Yokes, ⁵ / ₁₆	4
	HN-516-24	Nut, ⁵ / ₁₆ - 24	8
11	20-656	Hydraulic Tube Assembly	4
12	10-589	RH Brake Cable Bracket	1
13	34-122	Short Elbow	4
14	HCP-516-100	Clevis Pin, ⁵ / ₁₆ x 1	2
	HP-18-100	Cotter Pin, ¹ / ₈ x 1	2
15*		Carrier Side Pad	1
16*		Carrier Side Pad Support	1
17*		Cam Side Pad Support	1
18*		Cam Side Pad	1
19	76-241	Right Caliper (CW)	1
20	14-265	Nut, 1 - 20 (included with Ref# 24)	2
21	60-268	Lug Bolt, $\frac{1}{2} - 20 \times \frac{15}{16}$	10
22	76-239	8" Brake Disk (5 hole)	2
23	HNFL-12-13	Flange Loc Nut, $1/2$ - 13	8
24	10-510	Wheel Motor	2
25	HB-12-13-750	Bolt, $\frac{1}{2}$ - 13 x 7 ¹ / ₂	4
26	HB-12-13-800	Bolt, $\frac{1}{2}$ - 13 x 8	4
27	34-057	Tee 1"	2
28	10-588	LH Brake Cable Bracket	1
29	10-473		1
30	HWK-516-100	Woodruff Key, $\frac{5}{_{16}}$ x 1 (included with Ref# 24)	2
31	76-240	Left Caliper (CCW)	1
32	45-074	Park Brake Link	2
33	10-591	Brake Equalizer	1
*	34-101-02	Pad Kit with 2 Pads and Steel Backing Plates	2 Kits



REAR AXLE DRAWING



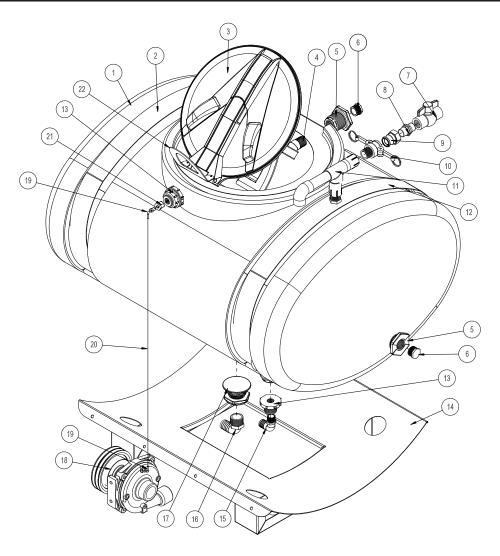


REAR AXLE PARTS LIST QUANTITY PART# DESCRIPTION 10-630 Main Frame Bolt, $\frac{1}{2}$ - 13 x $\frac{13}{4}$ Washer, $\frac{1}{2}$ Lock Nut, $\frac{1}{2}$ - 13 Rear Fender Bracket 2 2 HB-12-13-175 HW-12 HNTL-12-13 2 2 2 2 10-466 2 2 2 2

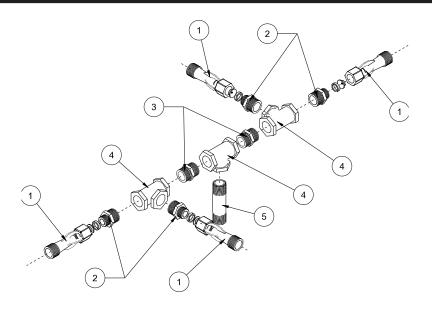
10 100	
10-168	Rear Fender
HB-12-13-350	Bolt, ¹ / ₂ - 13 x 3 ¹ / ₂
HW-12	Washer, 1/2
HNTL-12-13	Lock Nut, ¹ / ₂ -13
HBCL-516-18-100	Carriage Bolt, ⁵/ ₁₆ -18-1
HNFL-516-18	Flange-Loc Nut, ¹⁵ / ₁₆ - 18
78-221	Rear Tire and Wheel
78-221-01	Tire
78-221-02	Wheel
16-557	Square Cap
17-615	Boom Carrier
17-614	Boom Spacer
HB-516-18-100	Bolt, ⁵ / ₁₆ - 18 x 1
HW-516	Washer, ⁵ / ₁₆
HNFL-516-18	Flange-Loc Nut, ⁵ / ₁₆ - 18
20-555	U-bolt
HNFL-12-13	Flange-Loc Nut, 1/2 - 13
HB-12-13-125	Bolt, $\frac{1}{2}$ - 13 x $\frac{11}{4}$
HN-12-13	Nut, ¹ / ₂ - 13
HB-516-18-125	Bolt, ⁵ / ₁₆ - 18 x 1 ¹ / ₄
HW-516	Washer, ⁵ / ₁₆
HNTL-516-18	Lock Nut, ⁵ / ₁₆ - 18
14-265	Nut, 1 - 20
10-473	Rear Axle
20-659	Mud Flap
HB-14-20-075	Bolt, $\frac{1}{4}$ -20 x $\frac{3}{4}$
HWF-14	Fender Washer, 1/4
HNFL-14-20	Flange lock nut, 1/ ₄ - 20
20-660	Mud Flap Strap

REF#

TANK DRAWING



TURBO-QUAD AGITATOR DRAWING







TANK PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	10-111	110 Gallon Poly Tank	1
	16-169	Strainer Basket 16"	1
2	10-410	Left Tank Strap	1
	HB-38-16-400	Bolt ³ / ₈ - 16 x 4	1
	HB-38-16-100	Bolt ³ / ₈ - 16 x 1	1
	HNTL-38-16	Lock Ňut ³/ ₈ - 16	2
3*	14-532	16" Hinged Lid/Well with Gasket	1
4	16-971	45° Elbow (inside tank)	1
5	16-945	Double Head Fitting	2
6	16-162	Hex Plug 1"	2
7	18-448	1" Ball Valve	1
8	16-851	1" Nipple	1
9	16-961	Aluminum Adapter 1" Female Thread	1
10	16-962	Aluminum Coupler 1" Male Thread	1
11	10-254	Air Gap Filler	1
12	22-528	Right Tank Strap	1
	HB-38-16-400	Bolt ³ / ₈ - 16 x 4	1
	HB-38-16-100	Bolt ³ / ₈ - 16 x 1	1
	HNTL-38-16	Lock Nut ³ / ₈ - 16	2
13*	16-150	Double Threaded Fitting $3/_{4}$	2
14	10-112	Tank Carrier	1
15	16-155	Elbow, $\frac{3}{4}$ MPT x 1 HB	1
16	16-156	Elbow $1^{1/4}$ MPT x $1^{1/4}$ HB	1
17*	16-194	Anti-Vortex Fitting $1^{1}/_{4}$	1
18	16-998	Hypro® Pump	1
19	18-475	Male Elbow	2
20	9038-30	¹ / ₄ Tubing	1
	18-116	Hose Clamp	2
21	10-390	Reducer	1
22	10-639	Lid Stop	1
	HRS-36-100	Rivet $\frac{3}{16} \times 1$	2
	HW-316	Washer ³ / ₁₆	2

Comes with 110 Gallon Poly Tank (only one 16-150 Double Threaded Fitting in bottom of tank)

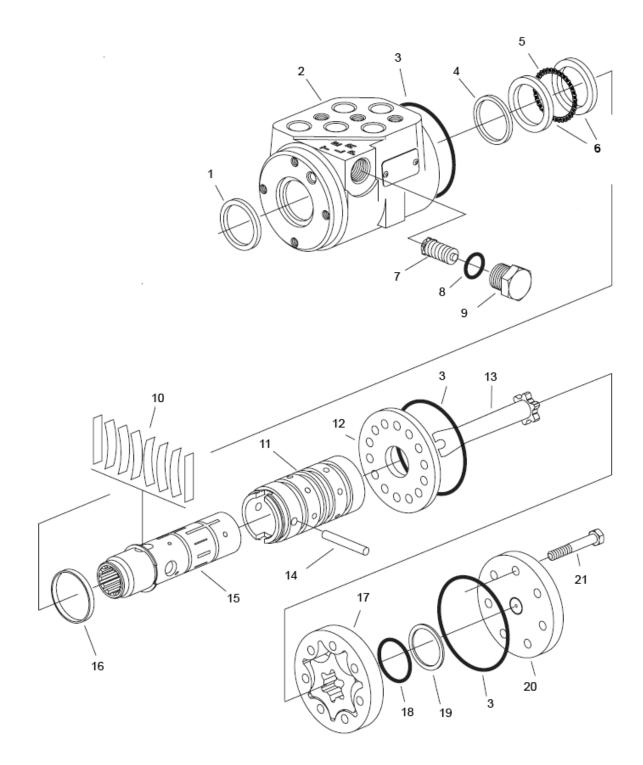
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TURBO-QUAD AGITATOR PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	16-036	Agitator Jet (Includes one each $\frac{1}{8}$, $\frac{5}{53}$, and $\frac{3}{16}$ orifices)	4
2	16-173	Reducer $\frac{3}{4} \times \frac{1}{2}$	4
3	16-158	Close Nipple $3/4 \times 3/4$	2
4	16-157	Female Pipe Thread Tee $3/_{4} \times 3/_{4} \times 3/_{4}$	3
5	16-172	Nylon Nipple $\frac{3}{4}$ NPT x $\frac{31}{2}$	1



10-576 ORBITROL DRAWING



Parts



10-576 ORBITROL PARTS LIST

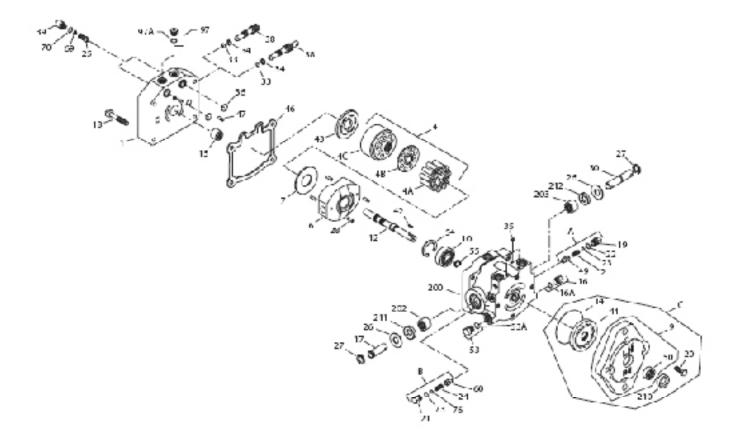
REF #	PART #	DESCRIPTION	QUANTITY
1	10-576-04	Dust Seal	1
2		Housing	1
3**		O-Ring Seal	3
4**	40 570 00	Quad Seal	1
5	10-576-03	Thrust Bearing	1
6	10-576-02	Bearing Race	2
7		Manual Steering Relief Valve	1
8**		O-ring	1
9		Plug	1
10‡		Standard Torque Centering Springs	1
11	45 004 00	Sleeve	1
12	15-301-06	Wear Plate	1
13	10-576-01	Drive	1
14	15-301-08	Drive Pin	1
15		Spool	1
16‡		Spring Retaining Ring	1
17	10-576-05	Gerotor	1
18**		O-Ring	1
19**		Seal Ring	1
20	15-301-03	End Cap	1
21	10-576-06	Cap Screw	7
**	15-301-01	Seal Kit	1
‡	15-301-15	Centering Spring Kit	1

10-576 ORBITOR SPECIFICATIONS

Inlet Relief Valve Setting Nominal Flow Displacement Check Valve for Manual Steering Inlet Pressure Rating Return Pressure Rating Fluid Ports 1020 psi (70 bar) 3 gpm (11 lpm) 4.50 cu. in/ R (73.8 cu cm/R) Yes 2030 psi (140 bar) 145 psi (10 bar) Maximum SAE 10W-40 API Service SJ or higher Motor Oil Side Ported, 4 x Dash 06 Seal Tight Connector (STC)



42-797 HYDRAULIC PUMP DRAWING



Note: Item 200 includes items 202, 203 and 204

REF#	PART# 10-117-01	DESCRIPTION End cap	
2	14-263	Implement relief spring	1
4	42-003-16	Cylinder block kit	1
4A	12 000 10	Piston assembly	9
4B		Slipper retainer	1
4C		Cylinder block	1
6		Śwash Plate	1
7	14-114	Thrust plate	1
9		Charge pump housing assembly	1
10	42-003-10	Ball bearing	1
12		Shaft	1
14		O-ring	1
15	14-217	Roller bearing	1
16		Plug	1
16A		O-ring	1
17	14-212	Trunnion shaft	1
18	42-003-11	Screw	4

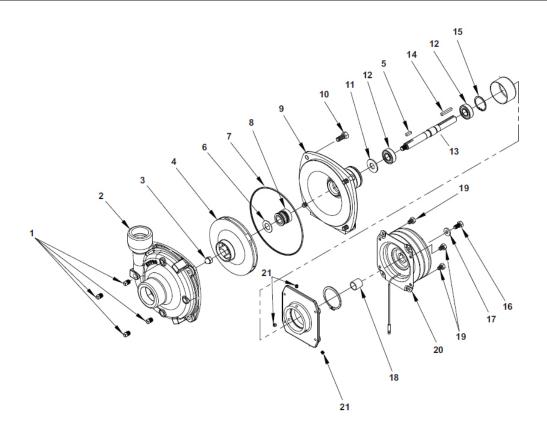
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42-797 HYDRAULIC PUMP PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
19	13-110-10	Plug	1
20		Screw	4
21	13-110-10	Plug	1
22		O ring	1
23	34-109-03	Shim kit	1
24	14-234	Charge relief spring	1
25	10-117-04	Check valve poppet	2
26	42-003-05	Washer	2
27	14-105	Retaining ring	2
28	14-216	Spring coiled pin	4
30	14-220	Trunnion shaft	1
33	14-226	O-ring	1
34	14-130	Back up ring	1
35	13-110-05	Pipe plug	2
36		O-ring	2
38	13-110-01	Bypass valve	1
39	10-117-03	Plug	2
42		O-ring	2
43	34-109-01	Valve plate	1
44	42-003-08	Gerotor assembly	1
46	14-107	Gasket	1
47	14-215	Pin	1
49	34-109-02	Charge relief cone	1
50	42-003-07	Needle bearing	1
53	42-159-05	Plug	1
53A		O-ring	1
54	14-132	Retaining ring	1
55	42-003-09	Retaining ring	1
60	34-109-02	Poppet	1
69		Spring	2
70		O-ring	2
73		O-ring	1
76	34-109-03	Shim kit	1
97	42-003-03	Plug assembly	2
97A		O-ring	2
200		Housing assembly	1
202	14-069	Needle bearing	1
203	14-069	Needle bearing	1
210	14-054	Lip seal	1
211	14-014	Lip seal	1
212	14-014	Lip seal	1
A	13-110-17	Relief valve kit	1
В	14-214	Relief valve kit	1
C	42-003-14	Charge pump kit	1
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Parts

16-998 HYPRO PUMP DRAWING



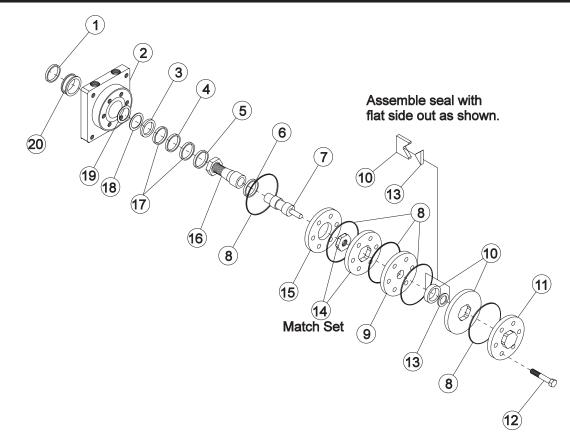
When servicing the spray pump or filter, all control valves must be shut off if there is liquid in the tank.

		REF#	PART#
DESCRIPTI	ONQUANTITY		
1	16-998-01	Drain Plug	4
2	16-998-02	Pump Casing	1
3		Impeller Nut	1
4	16-966-16	Impeller	1
5		Key	1
6	16-998-10	Gasket	1
7*	16-998-04	O-Ring	1
8*	16-967	Mechanical Seal (Silicon Carbide)	1
9	16-998-06	Mounting Flange	1
10	16-998-07	Bolt	
11	16-966-06	Slinger Ring	1
12	16-966-10	Ball Bearing	2
13	16-966-12	Pump Shaft	1
14	16-822-20	Key	1
15	16-966-13	Bearing Retainer	1
16	16-994-05	Bolt	1
17	16-994-06	Retaining Washer	1
18	16-994-03	Spacer	1
19		Bolt	4
20	16-994-01	Clutch	1
21	16-994-04	Set Screw	3
	16-998-12	Pump Only	
*	16-967	Silicone - Carbon Seal Kit	

Parts

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10-510 WHEEL MOTOR DRAWING



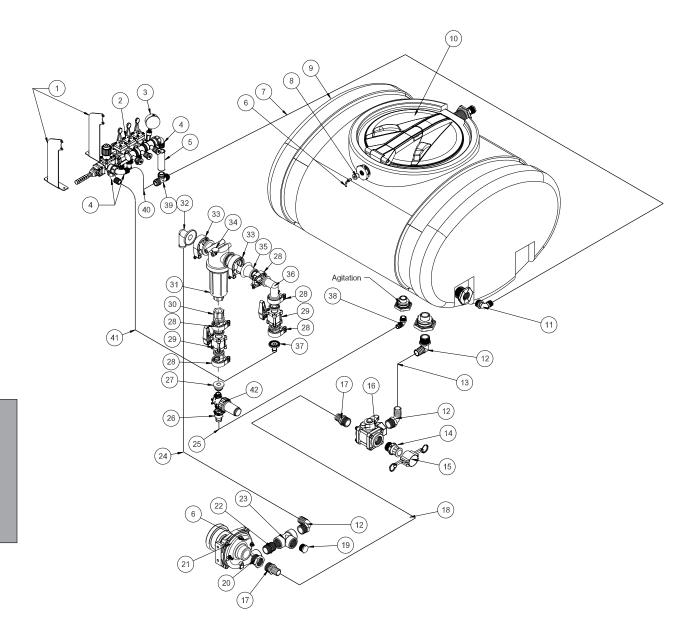
REF#	PART#	DESCRIPTION	QUANTITY
1*	13-032-39	Water & Dirt Seal	1
2	13-615-05	Service Housing Assembly (Includes Ref 4, 5, 17	(2 req'd) and 20)
3*		Inner Seal	1
4	13-032-27	Thrust Bearing	1
5	13-032-28	Inner Bearing	1
6	13-032-29	Thrust Bearing	1
7	10-510-01	Drive Link	1
8*		Ring Seal	5
9	13-032-31	Manifold	1
10	13-032-32	Commulator Assembly (matched set)	1
11	13-032-33	End Cover	1
12	10-510-02	Special Bolt	7
13*		Commulator Seal (matches with #10)	1
14	10-510-03	Rotor Set (matched set)	1
15	10-510-04	Wear Plate	1
16	13-615-04	Coupling Shaft	1
	HWK-516-100	Woodruff Key ⁵ / ₁₆ x 1	1
	14-265	Nut 1 - 20	1
17	13-032-37	Thrust Washer	2
18*		Backup Washer	1
19*		Backup Ring	1
20	13-032-38	Outer Bearing	1
*	14-080	Seal Kit	1

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× 43

1010 PLUMBING DRAWING (3-WAY MANUAL)

15-817 O-ring for 50 Series Clamp 15-818 O-ring for 75 Series Clamp



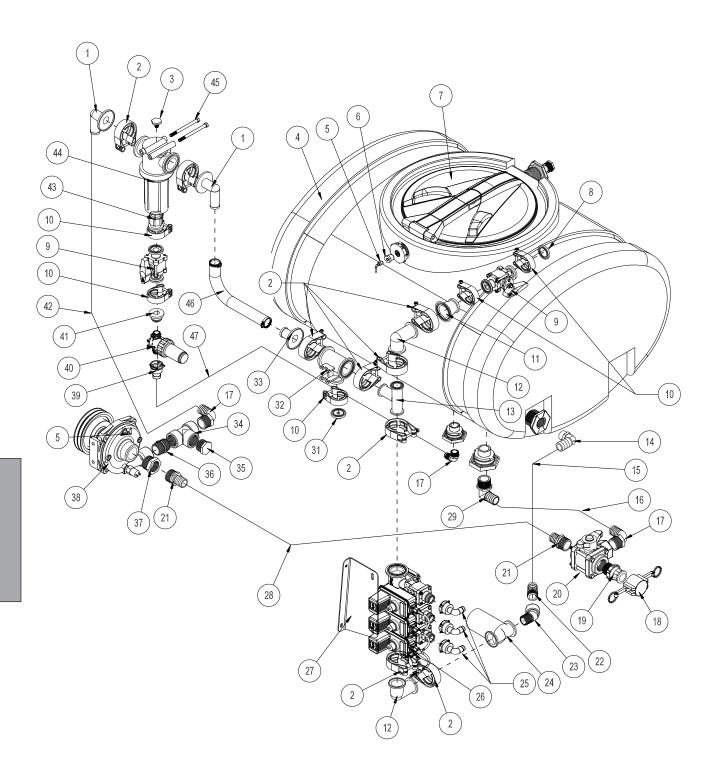


1010 PLUMBING PARTS LIST (3-WAY MANUAL)

REF#	PART#	DESCRIPTION	QUANTITY
1	10-646	Ball Valve Mount	2
2	10-648	Valve 3-Way	1
	9032-90	Black Hose ³ / ₄ "	1
	9032-100	Black Hose ³ / ₄ "	1
	9032-160	Black Hose ³ / ₄ "	1
3	18-040 16-281	Hose Clamp, HS-12 Liquid Filled Gauge	3 1
4	10-268-13	90° Elbow (comes with 10-268)	3
5	8896-4	Discharge Hose 1"	1
C C	18-222	Hose Clamp	2
6	18-475	Male Elbow	2
7	8896-48	Discharge Hose 1"	1
	18-222	Hose Clamp	2
8	10-390	Reducer	1
9	10-111	110 Gallon Poly Tank (includes † items)	1
	16-169	Strainer Basket 16"	1
10	14-532	16" Hinged Lid/Well with Gasket	1
44	16-953-01	Gasket	1
11 12	16-164	Elbow 1 MPT x 1 HB	1
12	16-156 8897-38	Elbow 1 ¹ / ₄ MPT x 1 ¹ / ₄ HB Discharge Hose 1 ¹ / ₄ "	3 1
15	18-040	Hose Clamp, HS-12	2
14	16-180	Quick Coupler $1^{1}/_{a}$ Male	1
15	16-935	Quick Coupler 1^{\prime}_{4} Cap	1
16	18-372	3-Way Valve	1
	18-372-01	T-handle	1
17	16-161	Fitting 1 ¹ / ₄ MPT x 1 ¹ / ₄ HB	1
18	8897-52	Discharge Hose 1 ¹ / ₄ "	1
	18-040	Hose Clamp, HS-12	2
19	10-389	Plug 1 ¹ / ₄	1
20	16-825	Stainless Steel Reducer Bushing $1^{1}/_{2} \times 1^{1}/_{4}$	1
21	16-998	Hypro [®] Pump	1
22	16-880	Close Nipple	1
23	10-390	Reducer	1
24	8897-50	Discharge Hose 1 ¹ / ₄ "	1 2
25	18-116 8896-55	Hose Clamp, HS-24 Discharge Hose 1"	1
20	18-040	Hose Clamp	2
26	15-869	1" Hose Barb Outlet	1
20	15-553-01	Clip	1
	15-553-02	O-ring	1
27	15-825	#50 Male Quick Coupler	1
28	15-740	50 Series Clamp	5
29	15-738	Flanged Ball Valve	2
30	15-735	50 Series 1 FPT	1
31	15-737	Flanged Strainer	1
32	15-739	75 Series 90° x $11/_{2}$ Hose Barb	1
33	15-741	75 Series Clamp	2
34	15-780	¹ / ₄ " Poly Plug	1
35 36	15-748 15-736	Reducer Coupling 50 Series Elbow Coupling	1
37	15-808	Hose Barb Flange	1
38	16-155	Elbow $3/_4$ MPT x 1 HB	1
39	10-269	Plastic Tee	1
40	8896-12	Discharge Hose 1" x 12"1	
	18-222	Hose Clamp	2
41	8897-40	Discharge Hose 1 ¹ / ₄ "	1
	18-040	Hose Clamp	2
42	14-801	Agitator Line Strainer, 50 Mesh	1
40	14-802	Replacement 50 Mesh Screen	-
43	HB-516-18-075	Bolt $\frac{5}{16}$ - 18 x $\frac{3}{4}$	6
	HNFL-516-18	Lock Flange Nut ⁵ / ₁₆ - 18	6
44	10-64M	Mount Plate	1
			45

1002 PLUMBING DRAWING (TEEJET ® 744)

15-817 O-ring for 50 Series Clamp 15-818 O-ring for 75 Series Clamp



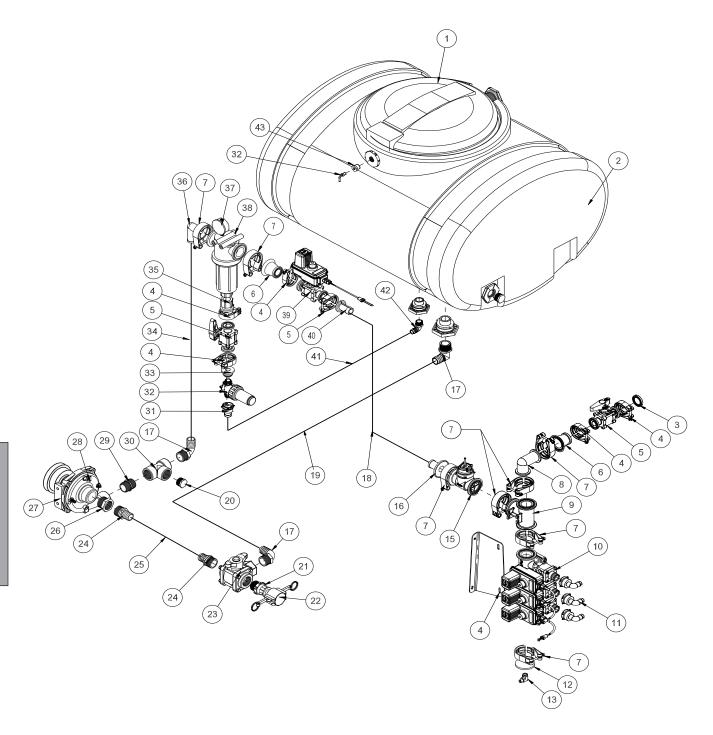


1002 PLUMBING PARTS LIST (TEEJET ® 744)

REF#	PART#	DESCRIPTION	QUANTITY
1	15-739	75 Series 90° x $1^{1}/_{2}$ Hose Barb	2
2	15-741	75 Series Clamp	9
3	15-780	¹ / ₄ Poly Plug	1
4	10-111	110 Gallon Poly Tank	1
F	16-169	Strainer Basket 16" Mala Elbaur	1
5	18-475	Male Elbow Boducer	2 1
6 7	10-390 14-532	Reducer	1
I	16-953-01	16" Hinged Lid/Well with Gasket Gasket	1
8	15-778	Blank Gauge Port Flange	1
9	15-738	Flanged Ball Valve	2
10	15-740	50 Series Clamp	5
11	15-748	Reducer Coupling	1
12	15-734	75 Series Elbow Coupling	2
13	10-574	Тее	1
14	15-779	Hose Barb	1
15	8897-3.5	Discharge Hose 1 ¹ / ₄ "	1
	18-116	Hose Clamp, HS-24	2
16	8897-38	Discharge Hose 1 ¹ / ₄ "	1
	18-116	Hose Clamp, HS-24	2
17	16-156	Elbow $1^{1/4}$ MPT $x_{1^{1/4}}$ HB	3
18	16-935	Quick Coupler 1 ¹ / ₄ Cap	1
19	16-180	Quick Coupler 1 ¹ / ₄ Male	1
20	18-372	3-Way Valve	1
21	18-372-01	T-Handle	1 2
21 22	16-161 16-159	Fitting 1^{1}_{4} MPT x 1^{1}_{4} HB Fitting 1 MPT x 1^{1}_{4} HB	1
23	16-971	Elbow 45°	1
24	16-524	Motorized Control Valve	1
25	15-553	³ / ₄ -90° Hose Barb	3
20	15-553-01	Clip	3
	15-553-02	O-Ring	3
	9032-80	Black Hose 3/4"	1
	9032-100	Black Hose 3/₄"	2
	18-040	Hose Clamp, HS-12	6
26	15-743	Manifold Valve	1
27	10-480	Valve Mount	1
28	8897-52	Discharge Hose 1 ¹ / ₄	1
	18-116	Hose Clamp, HS-24	2
29	16-155	Elbow ³ / ₄ " MPT x 1" HB	1
31 32	15-777 15-775	Gauge Port Flange	1
33	15-744	Reducer Tee Series 75 1 ¹ / ₄ Hose Barb	1
34	18-390	Pipe Tee $1^{1}/_{4}$	1
35	10-389	Plug $1^{1}/_{a}$	1
36	16-880	Close Nipple	1
37	16-825	Stainless Steel Reducer Bushing 1 ¹ / ₂ x 1 ¹ / ₄ 1	
38	16-998	Hypro [®] Pump	1
39	15-869	1" Hose Barb Outlet	1
	15-553-01	Clip	1
	15-553-02	O-ring	1
40	14-801	Agitator Line Strainer, 50 Mesh	1
	14-802	Replacement 50 Mesh Screen	4
41	15-825	#50 Male Quick Coupler	1
42	8897-50 18-116	Discharge Hose 1 ¹ / ₄ "	1 2
43	15-735	Hose Clamp, HS-24 50 Series 1" FPT	1
43	15-737	Flanged Strainer	1
45	HB-38-16-550	Bolt, ${}^{3}/_{8}$ -16 x 5 ${}^{1}/_{2}$	2
	HNFL-38-16	Flange Lock Nut, $\frac{3}{8}$ - 16	2
46	8897-33	Discharge Hose $1^{1}/_{4}$ "	1
	18-116	Hose Clamp, HS-24	2
47	8896-40	Discharge Hose 1"	1
	18-222	Hose Clamp, $^{13}/_{16}$ to $1^{1}/_{2}$	2
			⁷ 47

1008 PLUMBING DRAWING (TEEJET [®] RADION 8140)

15-817 O-ring for 50 Series Clamp 15-818 O-ring for 75 Series Clamp



If using Simulated Speed with a Radion 8140, one needs to change back to Ground Speed for proper rate control when spraying.

1008 PLUMBING PARTS LIST (TEEJET ® RADION 8140)

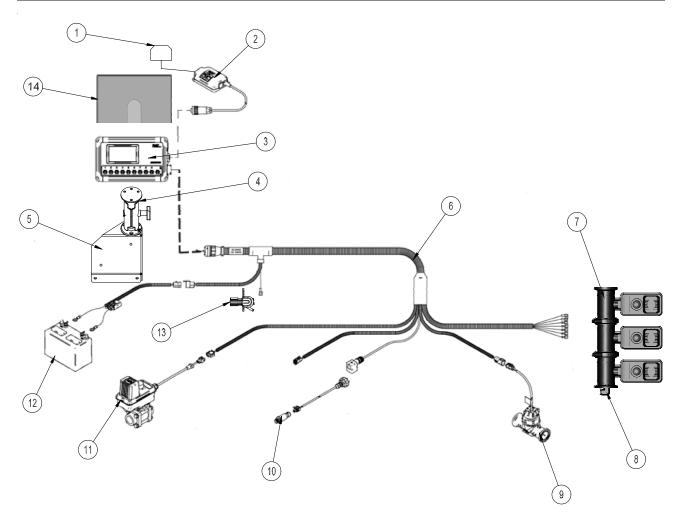
REF#	PART#	DESCRIPTION	QUANTITY
1	14-532	16" Hinged Lid/Well with Gasket	1
	16-953-01	Gasket	1
2	10-111	110 Gallon Poly Tank (includes † items)	1
2	16-169	Strainer Basket 16"	1
3 4	15-778	Blank Gauge Port Flange	1
4 5	15-740 15-738	50 Series Clamp Flanged Ball Valve	8 2
6	15-748	Reducer Coupling	2
7	15-741	75 Series Clamp	6
8	15-734	75 Series Elbow Coupling	1
9	10-574	Tee	1
10	15-743	Manifold Valve	1
11	15-553	³/₄-90° Hose Barb	3
	15-553-01	Clip	3
	15-553-02	O-Ring	3
	9032-80	Black Hose ³ / ₄ " Black Hose ³ / ₄ "	1
	9032-100	Black Hose ³ / ₄ "	2
10	18-040	Hose Clamp, HS-12	6
12	15-882	#75 Gauge Port	1
13	18-007	Street Elbow	1
14 15	10-480 20-684	Valve Mount #802 Flow Meter	1
16	15-744	$#75 1^{1/4}$ Hose Barb	1
17	16-156	Elbow 1^{1}_{4} MPT $x1^{1}_{4}$ HB	1
18	8897-23	Discharge Hose 1^{1}_{4} "	1
	18-116	Hose Clamp, HS-24	2
19	8897-38	Discharge Hose 1 ¹ / ₄ "	1
	18-040	Hose Clamp, HS-12	2
20	10-389	Plug 1 ¹ / ₄	1
21	16-180	Quick Coupler 1 ¹ / ₄ Male	1
22	16-935	Quick Coupler 1 ¹ / ₄ Cap	1
23	18-372	3-Way Valve	1
0.4	18-372-01	T-handle	1
24	16-161	Fitting 1 ¹ / ₄ MPT x 1 ¹ / ₄ HB	2
25	8897-52 18-040	Discharge Hose 1 ¹ / ₄ "	1 2
26	16-825	Hose Clamp, HS-12 Stainless Steel Reducer Bushing 1 ¹ / ₂ x 1 ¹ / ₄	1
20	16-998	Hypro [®] Pump	1
28	18-475	Male Elbow	2
	9038-30	1/ ₄ Tubing	1
	18-116	Hose Clamp, HS-24	2
29	16-880	Close Nipple	1
30	18-390	Pipe Tee 1 ¹ / ₄	1
31	15-869	1" Hose Barb Outlet	1
	15-553-01	Clip	1
	15-553-02	O-ring	1
32	14-801	Agitator Line Strainer, 50 Mesh	1
22	14-802	Replacement 50 Mesh Screen	1
33 34	15-825 8897-50	#50 Male Quick Coupler Discharge Hose 1¹/₄"	1
54	18-116	Hose Clamp, HS-24	2
35	15-735	50 Series 1" FPT	1
36	15-739	75 Series 90° x $1^{1}/_{2}$ Hose Barb	2
37	16-281	Liquid Filled Gauge	- 1
38	15-737	Flanged Strainer	1
	16-968-05	Screen (80 mesh)	1
39	20-685	Regulator Valve	1
40	15-870	#50 1 ¹ / ₄ " Hose Barb	1
41	8896-40	Discharge Hose 1"	1
40	18-222	Hose Clamp, $\frac{13}{16}$ to $\frac{11}{2}$	2
42	16-155	Elbow, ³ / ₄ MPT x 1 Hose Barb	
43	10-390	Reducer	1 49

CONTROL 1002 SYSTEM DRAWING (TEEJET ® 744)

	1 Gauge Ebc 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
REF#	PART#		QUANTITY
1* 2	20-688-02 20-688-03	744A Console Teejet® Mount Bracket	1 1
3* 4*		Console Harness Fused Power Cable	1 1
4 5	33-271	Fuse Block	1
6* 7	45 740	Ball Valve Wire Harness	1
7 8*	15-743	Manifold Ball Valve Regulator Valve Adapter	1 1
9	16-524	Regulating Valve	1
10 11	18-042	Reducer Bushing Tee, 50 Series	1
11	15-776 15-777	Gauge Port Flange	1 1
12*	20-688-05	Tube Coupling	
13*	20-688-04	Tubing	
14* 15*	20-688-06	Tube Nut	
15* *	20-688-01 20-688 U	100 PSI Liquid Gauge 744A Kit Complete (includes * items) se Dielectric Grease On All Electrical Connections	



1008 CONTROL SYSTEM DRAWING (TEEJET ® RADION)



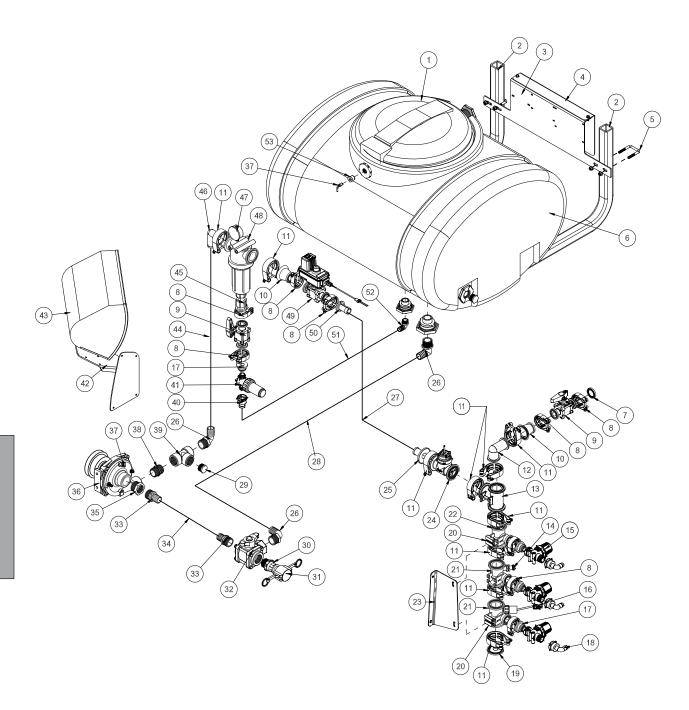
If using Simulated Speed with a Radion 8140, one needs to change back to Ground Speed for proper rate control when spraying.

REF#	PART#	DESCRIPTION	QUANTITY
1*		Antenna	1
2*		GPS Speed Sensor	1
3*	20-697-01	Radion 8140 Console	1
4	20-540	Ram Mount	1
5	10-643	Mount Bracket	1
6*		Wire Harness	1
7	15-743	Manifold Valve	1
8	18-007	Elbow	1
9	20-684	Flow Meter	1
10*	20-670-04	Pressure Sensor	1
11	20-685	Regulator Valve	1
12	33-216	Battery	1
13	33-509	Master Boom Control	1
14	20-781	Plastic Radion Cover	1
*	20-697	TeeJet [®] Radion Kit (includes * items)	1

Use Dielectric Grease On All Electrical Connections

DYNAJET ® PLUMBING DRAWING (RADION 8140 ® OR AEROS 9040[®])

15-817 O-ring for #50 Series Clamp 15-818 O-ring for #75 Series Clamp





DYNAJET ® PLUMBING PARTS LIST(RADION 8140[®] OR AEROS 9040[®])

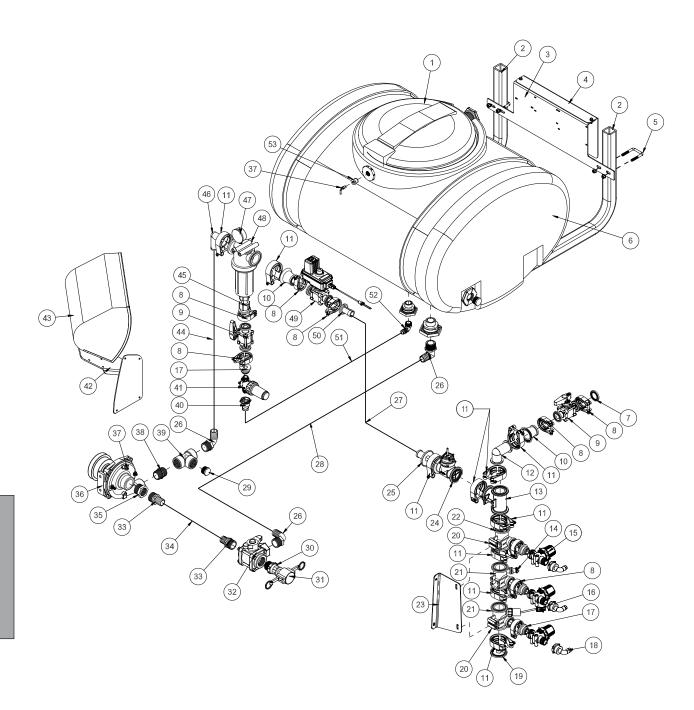
REF#	PART#	DESCRIPTION	QUANTITY
1	14-532	16" Hinged Lid/Well with Gasket	1
	16-953-01	Gasket	1
2	17-615	Boom Mounts	2
3	10-625	Module Mount Bracket	1
4	20-666	Module Cover Bracket	1
5	17-537	Square U-Bolt	2
	HNTL-38-16	Lock Nut 3/8- 16	4
6	10-111	110 Gallon Poly Tank	1
	16-169	Strainer Basket 16"	1
7	15-778	Blank Gauge Port Flange	1
8	15-740	50 Series Clamp	9
9	15-738	Flanged Ball Valve	2
10	15-748	Reducer Coupling	2
11	15-741	75 Series Clamp	10
12	15-734	75 Series Elbow Coupling	1
13	10-574	Tee	1
14	20-670-04	Pressure Sensor	1
15	14-607	Strainer 100 Mesh	3
10	14-609	Replacement Filter 100 mesh	Ū
16	14 000	Pressure Transducer	1
17	15-825	QC Flange Adapter	4
18	15-553	$3/_{a}$ -90° Hose Barb	3
10	15-553-01	Clip	3
	15-553-02	O-Ring	3
	9032-80	Black Hose ³ / ₄ "	1
	9032-00	Black Hose $\frac{3}{4}$ "	2
	18-040	Hose Clamp, HS-12	6
19	15-742	#75 Inlet Cover	1
20	15-743-03	Alum Mount Rail	2
20	15-743-06	SS Screws	8
21	30-164	Tapped Reducer Tee	o 2
21 22	15-775	Reducer Tee	1
22		Valve Mount	
	10-480		1
24 25	20-684	#802 Flow Meter	1
	15-744	# 75 1^{1}_{4} Hose Barb	1
26	16-156	Elbow 1^{1}_{4} MPT x 1^{1}_{4} HB	3
27	8897-28	Discharge Hose 1 ¹ / ₄ "	1
20	18-116	Hose Clamp, HS-24	2
28	8897-38	Discharge Hose 1 ¹ / ₄ "	1
20	18-040	Hose Clamp, HS-12	2
29	10-389	Plug $1^{1}/_{4}$	1
30	16-180	Quick Coupler $11/_4$ Male	1
31	16-935	Quick Coupler 1 ¹ / ₄ Cap	1
32	18-372	3-Way Valve	1
22	18-372-01	T-handle	1
33	16-161	Fitting 1^{1}_{4} MPT x 1^{1}_{4} HB	2
34	8897-52	Discharge Hose $1^{1}/_{4}$	1
25	18-040	Hose Clamp, HS-12	2
35	16-825	Stainless Steel Reducer Bushing $1^{1/2} \times 1^{1/4}$	1
36	16-998	Hypro [®] Pump	1

(Continued on next page)



DYNAJET ® PLUMBING DRAWING (RADION 8140 ® OR AEROS 9040®)

15-817 O-ring for #50 Series Clamp 15-818 O-ring for #75 Series Clamp



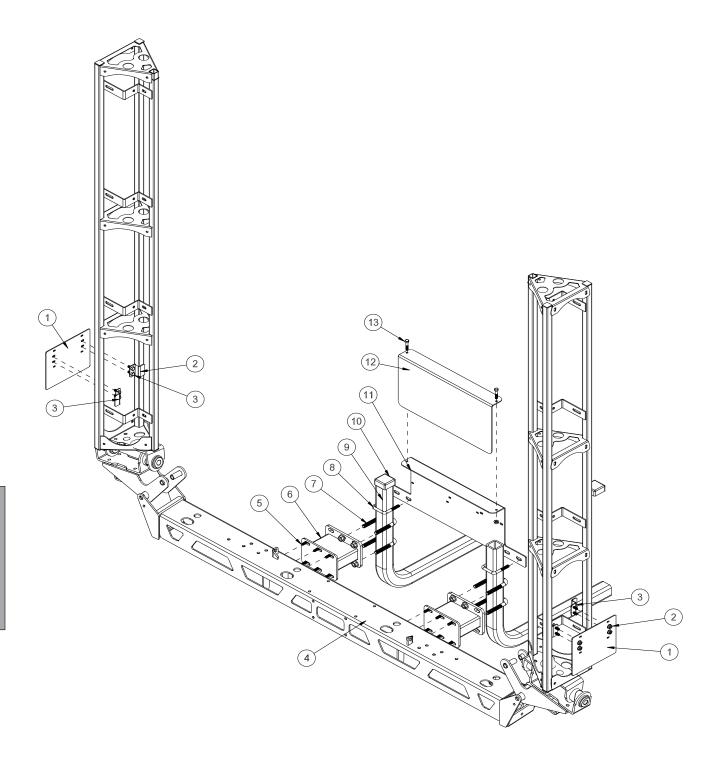


DYNAJET [®] PLUMBING PARTS LIST(radion 8140[®] or aeros 9040[®])

REF#	PART#	DESCRIPTION	QUANTITY
37	18-475	Male Elbow	2
	9038-30	¹ / ₄ Tubing	1
	18-116	Hose Clamp, HS-24	2
38	16-880	Close Nipple	1
39	18-390	Pipe Tee 1 ¹ / ₄	1
40	15-869	1" Hose Barb Outlet	1
	15-553-01	Clip	1
	15-553-02	O-ring	1
41	14-801	Agitator Line Strainer, 50 Mesh	1
	14-802	Replacement 50 Mesh Screen	
42	10-637	Console Mount	1
43	10-638	Fiberglass Cover	1
	8803-48	Black Trim 48"	1
44	8897-50	Discharge Hose 1 ¹ / ₄ "	1
	18-116	Hose Clamp, HS-24	2
45	15-735	50 Series 1" FPT	1
46	15-739	75 Series 90° x 1 ¹ / ₂ Hose Barb	1
47	16-281	Liquid Filled Gauge	1
48	15-737	Flanged Strainer	1
	16-968-05	Screen (80 mesh)	1
49	20-685	Regulator Valve	1
50	15-870	#50 1¹/₄" Hose Barb	1
51	8896-40	Dischaŕge Hose 1"	1
	18-222	Hose Clamp, ${}^{13}/_{16}$ to $1^{1}/_{2}$	2
52	16-155	Elbow ³ / ₄ " MPT x 1 " HB	1
53	10-390	Reducer	1

× 55

DYNAJET® MODULE MOUNTS



Accessories

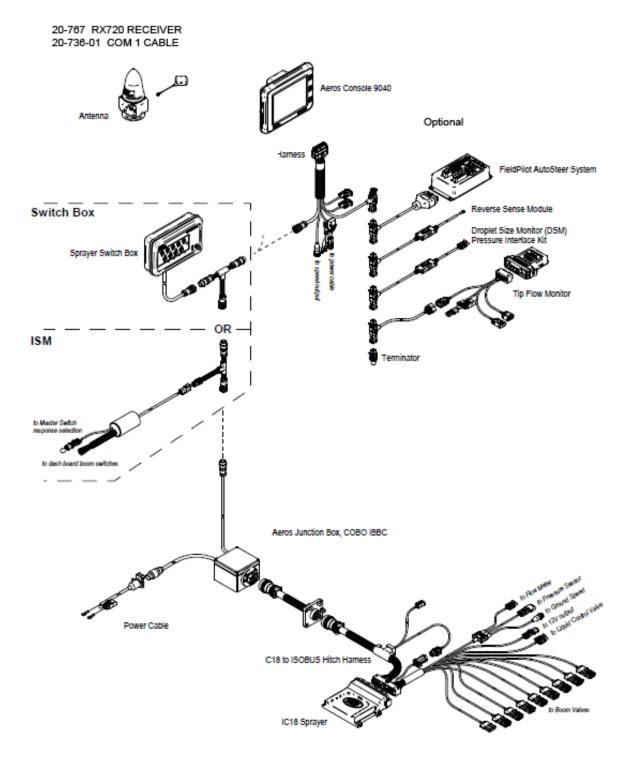


DYNAJET® MODULE MOUNTS

REF# 1 2 3	PART# 20-665 20-664 HSTP-14-20-075 HNFL-14-20	DESCRIPTION Drive Module Bracket Z Bracket Machine Screw, $1/_4 - 20 \times 3/_4$ Flange Whiz Lock Nut, $1/_4 - 2$	QUANTITY 2 4 10 10
4	-	Center Boom Mount	1
5	HB-516-18-100	Bolt, ⁵ / ₁₆ -18 x 1	12
	HNTL-516-18	Lock Nut, ⁵ / ₁₆ -18	12
6	17-614	Boom Spacer	2
7	20-555	U-Bolt	4
	HNFL-12-13	Flange Lock Nut, 1/2 - 13	8
8	17-537	Square U-bolt	2
9	17-615	Boom Carrier	2
10	16-557	Square Cap	2
11	10-625	Module Mount Bracket	1
12	20-666	Module Cover Bracket	1
13	HB-516-18-150	Bolt, ⁵ / ₁₆ -18 x 1 ¹ / ₂	2
	HNTL-516-18	Lock Nut, ⁵ / ₁₆ -18	2

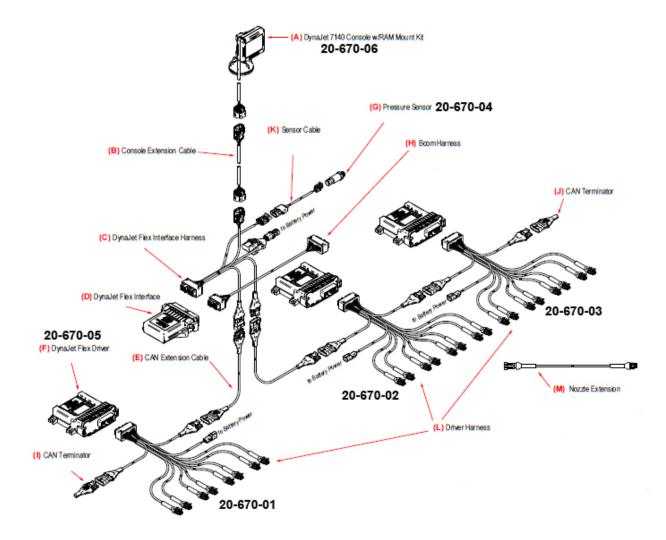


WIRING TEEJET®AEROS SYSTEM



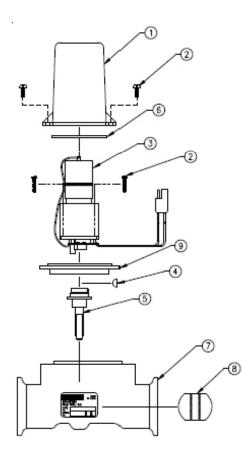
A 58

WIRING TEEJET® DYNA JET SYSTEM





16-524 MOTORIZED CONTROL VALVE DRAWING



REF#	PART#	DESCRIPTION	QUANTITY
1	16-870	Valve Cover	1
2*	16-524-01	#6 Self Tapping Screw ³/₄" Long	6
3	16-897	Seal Tetraseal	1
4	16-875	Motor Assembly	1
5*	16-957	Woodruff Key	1
6*	16-524-04	Isolation Flange Assembly	1
7*	16-524-02	Coupler Shaft	1
8*	16-956	Butterfly	1
9*	16-524-03	Valve Body Assembly	1
*	16-524-05	1" Valve ISO-Body Kit	

WHEN SERVICING VALVE:

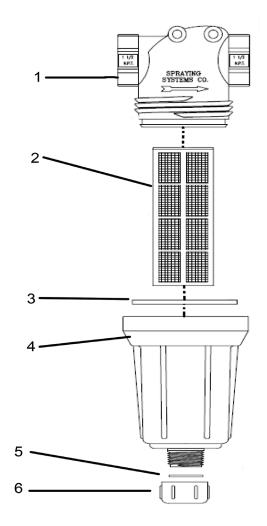
Replace valve body with ISO-Body Kit if valve has been leaking internally.

Replace motor assembly if the motor will not run or if the printed circuit board is corroded.

Before reassembling valve, remove the coupler shaft from the valve body. Apply Loctite to coupler shaft and woodruff key. Place the coupler shaft (Ref 7) and the woodruff key (Ref 5) onto the motor shaft. Plug motor into the valve connector coming from Sprayer Control Console. Check that the motor rotates in both directions. Motor must stop when coupler CAM releases printed circuit board switch button. When reassembling valve, grease both sealing surfaces of coupler shaft. Insert coupler shaft into Iso-flange and be sure seal properly seats on shaft. Install on valve body and apply RTV 738 to mounting holes. Reassemble remaining items as shown in parts diagram on opposite side.



15-737 STRAINER DRAWING

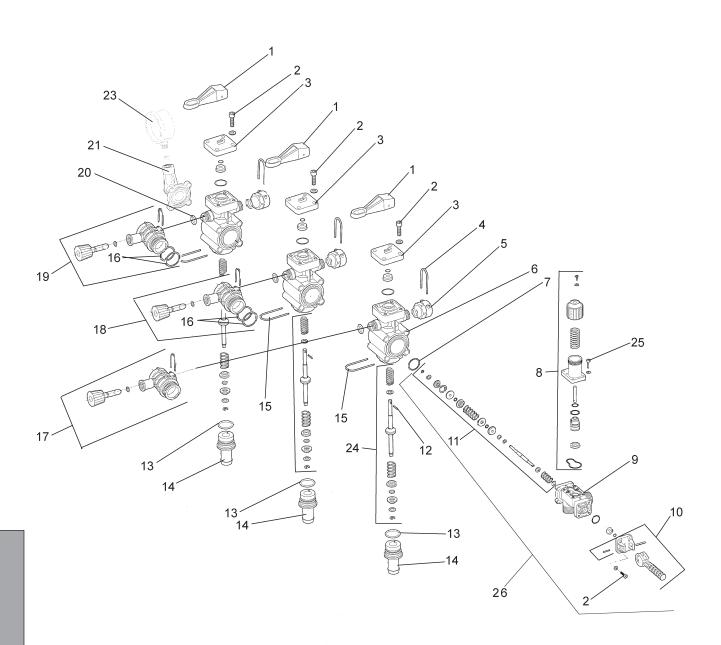


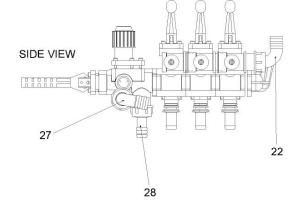
REF#	PART#	DESCRIPTION	QUANTITY
1	15-737-01	Strainer Head 75 Series	1
2	16-968-03	50 Mesh Strainer	1
3	14-521-02	EPDM Gasket	1
4	14-521-03	Bowl 1" NPT	1
5	14-521-04	EPDM Rubber gasket	1
6	14-521-05	Сар	1

Accessories

A 61

10-648 3-WAY MANUAL VALVE DRAWING





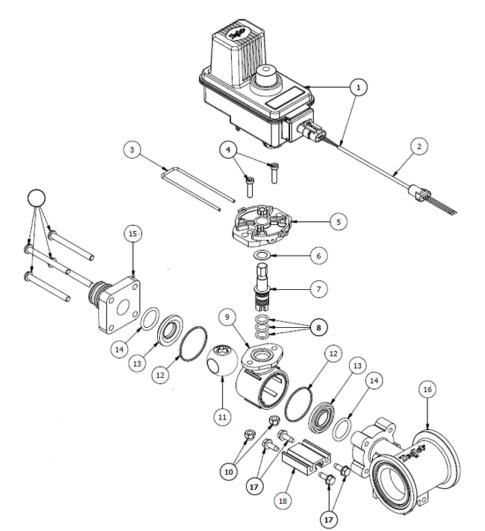


10-648 3-WAY MANUAL VALVE PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	10-268-07	Boom Lever	3
2	10-268-28	Bolt and Washer	18
3	10-268-17	Boom Lever Plate	3
4	10-268-06	Spring Clip ⁵ / ₈	6
5	10-268-05	Сар	3
	10-268-21	O-Ring (included with 10-268-19 Seal Kit)	3
6	10-268-02	Main Body	3
	10-268-19	Seal Kit	1 per body
7	10-268-24	O-Ring for Main Body	3
8	10-268-27	Main Pressure Adjust	1
9	10-268-29	Pressure Adjust Body	1
10	10-268-09	Main Boom Lever	1
11	10-268-30	Master Boom Lever Guts	1
12	10-268-25	Boom Lever Pin	3
13	10-268-22	O-Ring (included with 10-268-19 Seal Kit)	3
14	10-268-03	Hose Barb ${}^{3}/_{a}$	3
15	10-268-04	Spring Clip 7/ ₈	3
16	10-268-23	O-Ring (included with 10-268-12 and 10-268-14)	4
17	10-268-11	Boom Pressure Adjust (threaded end)	1
18	10-268-12	Boom Pressure Adjust (middle)	1
19	10-268-14	Boom Pressure Adjust (capped)	1
20	10-268-21	O-Ring	3
21	10-268-01	Gauge Elbow	1
22	10-268-13	Elbow 90° 1" Hose Barb with Nut	3
23	16-281	Liquid Filled Gauge (not part of 10-268)	1
24	10-268-26	Plunger Assembly	3
25	10-268-28	Bolt & Washer	6
26	10-168-31	Manual Control Valve	1
27	10-268-32	1" Elbow	1
	10-268-33	Clip	1
28		1" Hose Barb	1
Not Shown	10-268-15	Tie Rod with Nuts and Washer	4

×63

15-743 MANIFOLD VALVE DRAWING

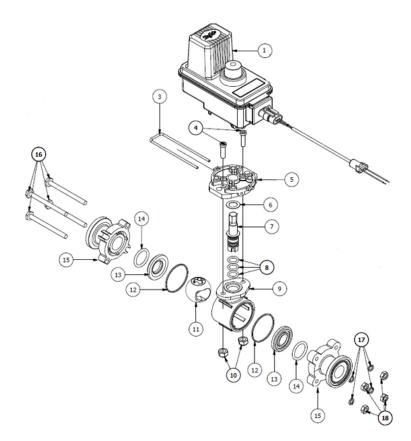


REF#	PART#	DESCRIPTION	QUANTITY
1	15-552-23	Motor	
2	15-878	Metri-Pack Cable (comes with motor)	1
3	15-552-24	Retaining Clip	1
4	15-552-25	Socket Head Cap Screw, Stainless Steel	2
5	15-552-26	Motor Adapter, Polypropylene	1
6*	15-517-11	Thrust Washer, Teflon	1
7	15-552-27	Stem, Stainless Steel	1
8*	15-552-05	O-ring, Viton	3
9	15-517-16	Body, Nylon	1
10		Lock Nut, Stainless Steel	2
11	15-743-04	Ball, Polypropylene	1
12*	15-552-13	Gasket, Viton	2
13*	15-517-19	Seal, Teflon	2
14*	15-517-20	O-ring, Viton	2
15	15-743-01	End Cap	1
16	15-743-02	#75 Tee Body	1
17	15-743-06	Screw, SS	4
18	15-743-03	Mounting Rail Aluminum	1

15-552-10	Spare Parts Kit (includes all * items)
15-743-05	Single Valve (shown)



20-685 REGULATOR VALVE



REF#	PART#	DESCRIPTION Motor	QUANTITY
3	15-552-24	Retaining Clip	1
4	15-552-25	Socket Head Cap Screw, Stainless Steel	2
5	15-552-26	Motor Adapter, Polypropylene	1
6	15-517-11	Thrust Washer, Teflon	1
7	15-552-27	Stem, Stainless Steel	1
8*	15-552-05	O-ring, Viton	3
9	15-517-16	Body, Nylon	1
10		Lock Nut, Stainless Steel	2
11		Ball, Polypropylene	1
12	15-552-13	Gasket, Viton	2
13	15-517-19	Seal, Teflon	2
14	15-517-20	O-ring, Viton	2
15	15-743-01	End Cap	1
16		SS Bolt, 1/, - 20 x 3	4
17		SS Lock Washer, 1/,	4
18		SS Nut, 1/4 - 20	4

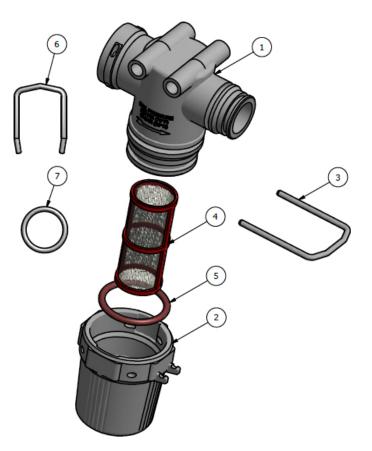
Accessories

20-685

Complete Regulator Valve

A 65

14-801 AGITATION STRAINER



REF#	PART#	DESCRIPTION	QUANTITY
1		QC Strainer Head	1
2		Bowl	1
3		Strainer QC Retaining Clip	1
4	14-802	50 Mesh Strainer	1
5		Viton Oring	1
6	15-553-01	Retaining Clip	1
7	15-553-02	Viton Oring	1

A 66

TURBO TURFJET TIPS

This is a wide-angle (110°), hollow-cone, drift-reduction nozzle. Replaces conventional flooding nozzles in broadcast applications.

FEATURES:

- Color-coding makes it easy to match nozzle flow rates for easy identification.
- Color-coding is available in sizes 1/4 TTJ02-VS through 1/4 TTJ15-VS.
- Uniform spray distribution.
- A large orifice opening and passages minimize clogging.
- The Turbo TurfJet nozzle's patented design element, a secondary swirl chamber in the nozzle cap, alters the swirling action of the liquid so that the fewer driftable lines are discharged from the secondary orifice.
- Spraying Pressure 25-75 PSI (1.5-5 bar).

NOZZLE TILT

Delavan's extensive research on spray patterns has proven that a tilt of about 45° for flood Nozzles or tips will significantly improve the spray pattern uniformity.

The nozzle tilt reduces the effect of boom height variation and allows the spray nozzle to maintain a more fully developed pattern even when the nozzle outlet is below the recommended height for the best spray pattern uniformity.

RECOMMENDED OVERLAP AND NOZZLE HEIGHT

Adjust spray height in the field to overlap a minimum of 30% of each edge of pattern. Adjust nozzle height until this is achieved. If a decision to tilt the nozzle is made, do it before measuring the width of the spray on the ground and adjusting nozzle height. See example below.

DRIFTABLE FINES PRODUCED

(0.5 gpm at 40 psi)

Nozzle	Percent of Spray Volume
(.5 gpm Output)	less than 200 microns
Turbo TurfJet	< 1%

XR TEEJET TIPS

This is an extended range flat spray tip. It is excellent for Contact Pesticides and Growth Regulators and good for Systemic Pesticides.

Contact Pesticides and Growth Regulators - At medium pressures (20-30 psi) provides medium size droplets for good surface coverage and less drift. At higher pressures (30-60 psi) produces smaller droplets for better coverage. Wide angle 110° tips produce slightly smaller droplets than 80° tips at equal pressures.

Systemic Pesticides - At lower pressures (15-20 psi) produces larger spray droplets and reduces drift while still providing uniform coverage along the boom.

FEATURES:

- Excellent spray distribution over a wide range of pressures (15-60 psi).
- Ideal for rigs equipped with sprayer controllers.
- Reduces drift at lower pressures, better coverage at higher pressures.
- Available in stainless steel and hardened stainless steel in 80° and 110° tip spray angles with VisiFlo color coding.

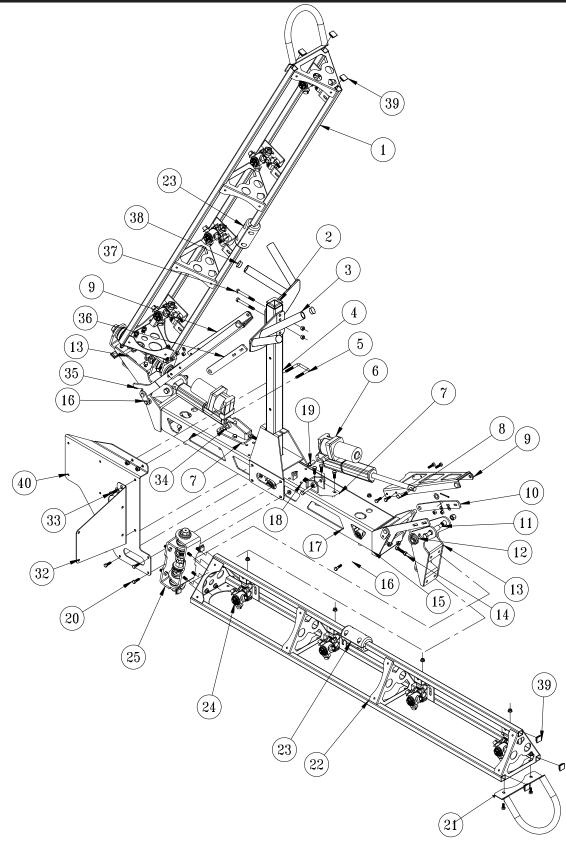
RECOMMENDED OVERLAP

Adjust nozzle spray height to overlap 30% of each edge of pattern.

NOZZLE HEIGHT

Suggested spray nozzle height with 20" spacing, tip spray angle of 80° should be 17-19", tip spray angle of 110° should be 12-14".

17-585 18' SMITHCO SUPER BOOM



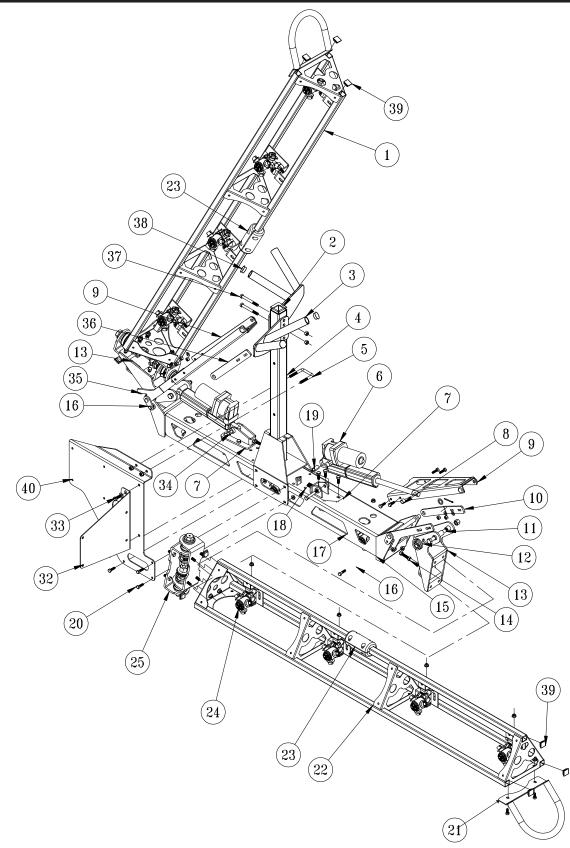
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17-585 18' SMITHCO SUPER BOOM

DEE#	DA DT#	DEGODIDITION	
REF#	PART#		QUANTITY
1 2	17-531	Left Boom Arm	1
2	18-297	Cap Plug Boom Nest	1 2
3 4	17-617	Boom Nest Post	2
4 5	17-578		1
6	17-537	Square U-bolt	2
0 7	30-214 30-184	KYB Electric/ Hydraulic Actuator (includes * items) Ram Mount	2
1	HN-38-16	Nut, $3/_8$ - 16 (for adjustment bolts)	4
	HB-38-16-100	Bolt, $\frac{3}{8}$ - 16 x 1	4 6
	HW-38	Washer, $3/_8$	6
	HNFL-38-16	Flange Lock Nut, ³ / ₈ -16	6
8*		•	2
8 9	18-036	¹ /2" Bushing (part of 30-214) Boom Lock	2
9	17-587	Booth Lock Bolt, ⁵ / ₁₆ - 18 x 1	2 8
	HB-516-18-100 HW-516	Flat Washer, $5/16$	o 4
	HNTL-516-18		4
	42-116	Lock Nut, ⁵ / ₁₆ -18 Rubber Insert	o 4
			4
10	8803-2.75	Trim Lace, 2.75"	2
10	17-588 HB-12-13-500	Lock Hinge, RH Bolt, ¹ / ₂ - 13 x 5	2
11	HNTL-12-13	Lock Nut, $\frac{1}{2}$ - 13 X 5	2
12	17-597	Torsion Spring, RH	1
12	30-185	Arm Pivot Hinge	2
15	HG-14-28-180	Grease Fitting, ¹ / ₄ - 28 x 180°	2
	76-128	Bushing (part of 30-185)	4
14	HB-38-16-175	Bolt, ³ / ₈ - 16 x 1 ³ / ₄	2
14	HNFL-38-16	Flange Lock Nut, ³ / ₈ - 16	4
15	17-589	Limit Hinge, RH	1
16	17-596	Hinge Pin w/ Spacer	2
10	HP-18-100	Cotter Pin ¹ / ₈ x 1	2
	HB-516-18-100	Bolt, ⁵ / ₁₆ - 18 x 1	2
	HNFL-516-18	Flange Lock Nut, ⁵ / ₁₆ -18	2
17	17-528	Boom Center	1
19*	18-234	1" Bushing (part of 30-214)	2
20	HB-516-18-100	Bolt, $\frac{5}{16}$ - 18 x 1	8
20	HW-516	Washer, $5/16$	8
	HNFL-516-18	Flange Lock Nut, ⁵ / ₁₆ - 18	8
21	17-541	Boom End Guard	2
	HBFL-516-18-075	Bolt, ⁵ / ₁₆ - 18 x ³ / ₄	4
	HNFL-516-18	Flange Lock Nut, ⁵ / ₁₆ - 18	4
22	17-532	Right Boom Arm	1
23	17-573	Guide Block Set	2
	HB-14-20-125	Bolt ¹ / ₄ - 20 x 1 ¹ / ₄	8
	HNTL-14-20	Lock Nut ¹ / ₄ - 20	8
24	33-506	Body	11
	HB-516-18-075	Bolt, ⁵ / ₁₆ -18 x ³ / ₄	11
	HNTL-516-18	Lock Nut, ⁵ / ₁₆ -18	11
25	17-632	Boom Hinge Complete	2
	HB-38-16-100	Bolt, ³ / ₈ - 16 x 1	16
	HNFL-38-16	Lock Nut, ³ / ₈ - 16	16

(Continue on next page)

17-585 18' SMITHCO SUPER BOOM



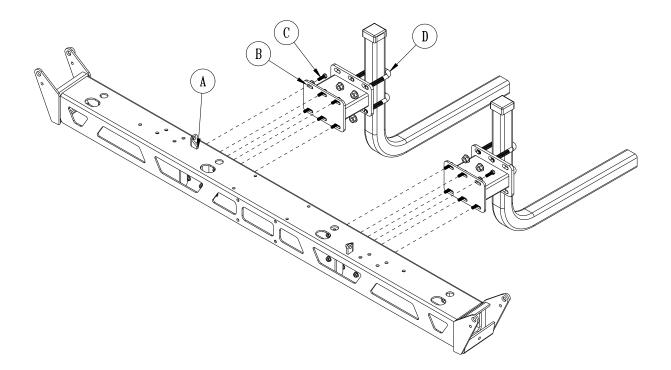


17-585 18' SMITHCO SUPER BOOM

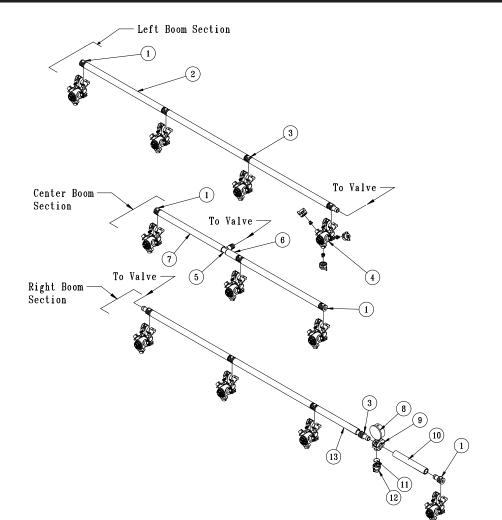
REF#	PART#	DESCRIPTION	QUANTITY
32	17-636	Fresh Water Tank Mount	1
33	HB-38-16-100	Bolt, ³ / ₈ - 16 x 1	2
	HNFL-38-16	Flange Lock Nut, ³ / ₈ - 16	2
	HW-38	Washer, ³ /8	2
34	HB-12-13-300	Bolt, ¹ / ₂ - 13 x 3	2
	HNTL-12-13	Lock Nut, ¹ / ₂ - 13	2
35	17-593	Limit Hinge, LH	1
	17-598	Torsion Spring, LH	1
36	17-592	Lock Hinge, LH	1
37	HB-38-16-300	Bolt, ³ / ₈ - 16 x 3	2
	HNTL-38-16	Lock Nut, ³ / ₈ - 16	2
38	17-619	Tube Cap	4
39	30-258	Ribbed 1" Plug	10
40	17-635	Clean Load Mount	1
	8803-13	Black Trim- 13"	1

BOOM MOUNT TO TRUCK

REF#	PART#	DESCRIPTION	QUANTITY
А		Center Boom Mount	1
В	17-614	Boom Spacer	2
С	HB-516-18-100	Bolt, ⁵ / ₁₆ -18 x 1	12
	HNTL-516-18	Lock Nut, ⁵ / ₁₆ -18	12
D	20-555	U-Bolt	4
	HNFL-12-13	Flange Lock Nut, ¹ / ₂ - 13	8

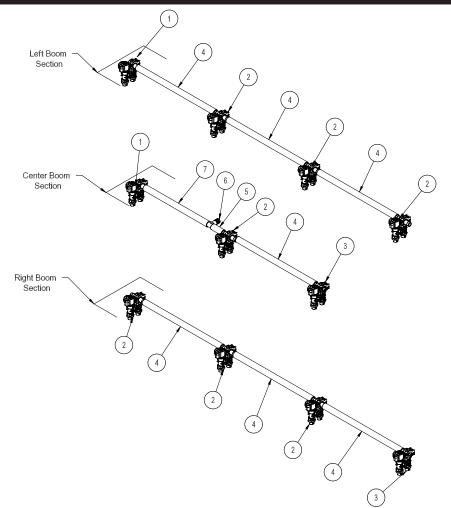


17-585 18' HD SUPER BOOM PLUMBING



REF#	PART# 18-417	DESCRIPTION Single Barb	QUANTITY 4
2	8887-19	Orange PVC Hose ³ / ₄ " x 19"	6
	18-040	Hose Clamp	12
3	18-416	Double Barb	8
4	33-506	Nozzle body (see nozzle drawing)	11
5	18-415	³/₄" Hose Barb	1
6	8887-2.5	Orange PVC Hose ³/₄" x 2¹/₂"	1
	18-040	Hose Clamp	2
7	8887-15.5	Orange PVC Hose ³ / ₄ " x 15 ¹ / ₂ "	1
	18-040	Hose Clamp	2
8	16-281	Gauge	1
9	17-602	Nozzle Body	1
10	8887-5	Orange PVC Hose ³ / ₄ " x 5"	1
	18-040	Hose Clamp	2
11	16-800	Strainer	1
12	16-921	Nozzle	1
13	8887-13	Orange PVC Hose ³ / ₄ " x 13"	1
	18-040	Hose Clamp	2

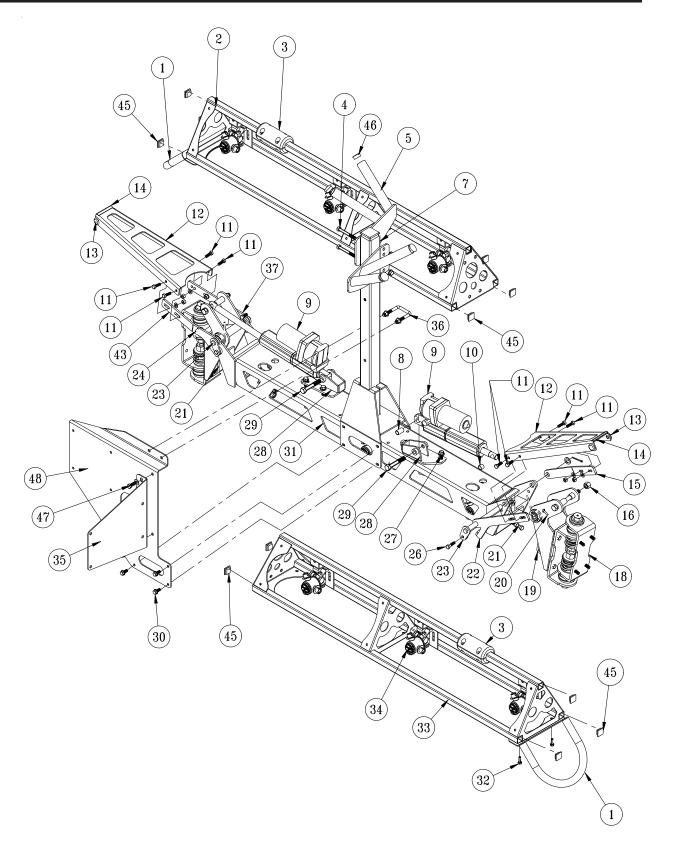
17-585 18' HD SUPER BOOM PLUMBING FOR DYNAJET®



REF#	PART#	DESCRIPTION	QUANTITY
1	20-675	Single Hose Barb - Right Orientation	2
2	20-673	Single Hose Barb	7
3	20-674	Single Hose Barb - Left Orientation	2
4	8887-19	Orange PVC Hose ³ / ₄ " x 19"	7
	18-040	Hose Clamp	14
5	8887-2.5	Orange PVC Hose $\frac{3}{4}$ x 2 $\frac{1}{2}$	1
	18-040	Hose Clamp	2
6	18-415	³ / ₄ " Hose Barb	1
7	8887-15.5	Orange PVC Hose $\frac{3}{4}$ x $15\frac{1}{2}$:	1
	18-040	Hose Clamp	2

Accessories

17-60115' HD BOOM DRAWING



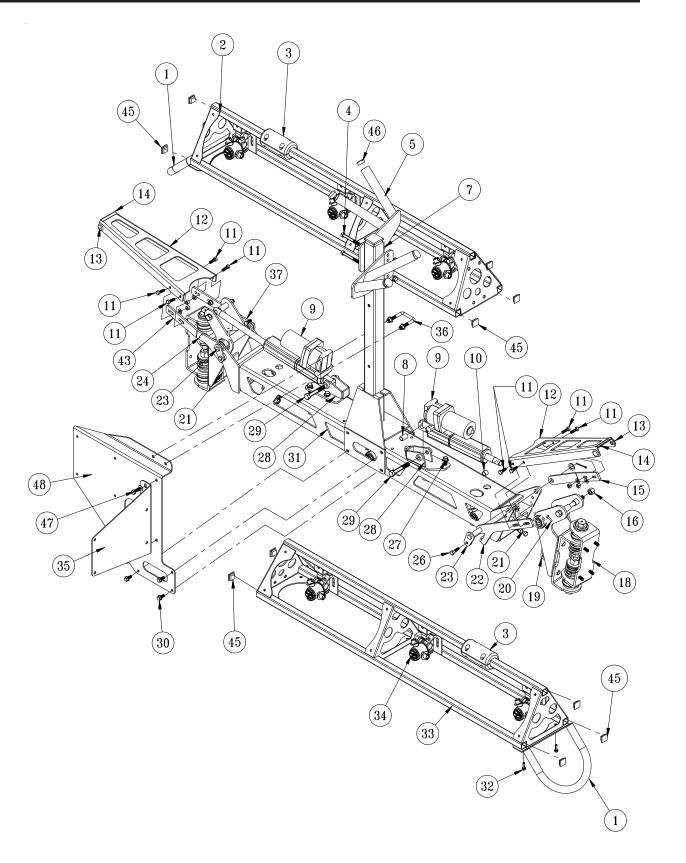
Accessories

17-601 15' HD BOOM PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	17-541	Boom End Guard	2
2	17-551	Left Boom Arm	1
3	17-573	Guide Block Set	2
	HB-14-20-125	Bolt ¹ / ₄ -20 x 1 ¹ / ₄	8
	HNTL-14-20	Lock Nut 1/4 - 20	8
4	HB-38-16-300	Bolt, ³ / ₈ - 16 x 3	2
	HNTL-38-16	Lock Nut, ³ / ₈ - 16	2
5	17-617	V-Boom Nest	2
7	17-578	Boom Nest Post	1
	18-297	Cap Plug	1
8	18-036	1" Bushing (part of 30-214)	2
9	30-214	10" Electric/Hydraulic Actuator	2
10	18-234	¹ / ₂ " Bushing (part of 30-214)	2
11	HB-516-18-100	Bolt, ⁵ / ₁₆ -16 x 1	8
	HW-516	Flat Washer, ⁵ / ₁₆	4
	HNTL-516-18	Lock Nut, ∜ ₁₆ - 18	8
12	17-587	Boom Lock	2
13	42-116	Rubber Insert	4
14	8803-2.75	Trim Lace, $2^3/_4$	2
15	17-588	Lock Hinge, RH	1
16	HB-12-13-500	Bolt, 1/2 - 13 x 5	2
10	HNTL-12-13	Lock Nut, ¹ / ₂ -13	2
18	17-632	Boom Hinge Complete	2
10	HB-38-16-100	Bolt, $3/_8$ - 16 x 1	16
	HNFL-38-16		16
19		Lock Nut, ³ / ₈ - 16	2
19	30-185	Arm Pivot Hinge	2
	HG-14-28-180	Grease Fitting, $\frac{1}{4}$ - 28 x 180°	
00	76-128	Bushing (part of 30-185)	4
20	17-597	Torsion Spring, RH	1
21	HB-38-16-175	Bolt, $3/_8 - 16 \times 1^{3}/_4$	2
	HNFL-38-16	Flange Lock Nut, ³ / ₈ - 16	4
22	17-589	Limit Hinge, RH	1
23	17-596	Hinge Pin w/Spacer	2
	HP-18-100	Cotter Pin, ¹ / ₈ x 1	2
24	17-598	Torsion Spring, LH	1
26	HB-516-18-100	Bolt, ⁵ / ₁₆ -16 x 1	2
	HNFL-516-18	Flange Lock Nut, ⁵ / ₁₆ - 18	2
27	HB-38-16-100	Bolt, ³ / ₈ - 16 x 1	6
	HW-38	Washer, ³ / ₈	6
	HNFL-38-16	Flange Lock Nut, ³ / ₈ -16	6
28	30-184	Ram Mount	2
	HN-38-16	Nut, ³ / ₈ - 16 (on adjustment nuts)	4
29	HB-12-13-300	Bolt, 1/2 - 13 x 3	2
	HNTL-12-13	Lock Nut, 1/2 - 13	2
30	HB-516-18-100	Bolt, ⁵ / ₁₆ - 18 x 1	8
	HW-516	Washer, ⁵ / ₁₆	8
	HNFL-516-18	Flange Lock Nut, ⁵ / ₁₆ - 18	8
31	17-528	Boom Center	1
	25-334	Decal, Serial Tag	1
32	HBFL-516-18-075	Bolt, $\frac{5}{16}$ - 18 x $\frac{3}{4}$	4
-	HNFL-516-18	Flange Lock Nut, ⁵ / ₁₆ - 18	4
33	17-552	Right Boom Arm	1
		(Continued on next page)	•
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17-601 15' HD BOOM DRAWING

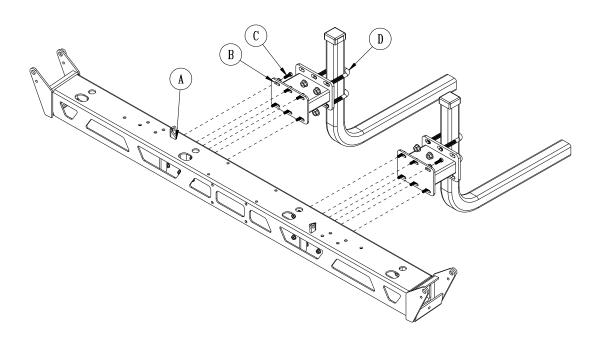




17-601 15' HD BOOM PARTS LIST

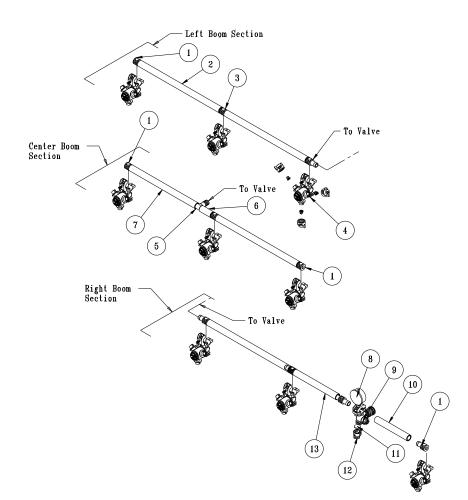
REF# 34	PART# 33-506	DESCRIPTION Body (see nozzle drawing)	QUANTITY 9
04	HB-516-18-075	Bolt, $\frac{5}{16}$ -18 x $\frac{3}{4}$	9
	HNTL-516-18	Lock Nut, ⁵ / ₁₆ -18	9
35	17-636	Freshwater Mount	1
36	17-537	Square U-bolt	1
37	17-592	Lock Hinge, LH	1
38	HNCL-34-10	Center Lock Nut, ³ / ₄ -10	4
	HW-34	Flat Washer, ³ / ₄	4
43	17-593	Limit Hinge, LH	1
45	30-258	1" 10-14ga Ribbed Plug	10
46	17-619	Push-In Rounds	4
47	HB-38-16-100	Bolt, ³ / ₈ - 16 x 1	2
	HNFL-38-16	Flange Lock Nut, ³ / ₈ - 16	2
	HW-38	Washer, ³ / ₈	2
48	17-635	Clean Load Mount	1
	8803-13	Black Trim, 13"	1

			BOOM MOUNT TO TRUCK
REF#	PART#	DESCRIPTION	QUANTITY
А		Center Boom Mount	1
В	17-614	Boom Spacer	2
С	HB-516-18-100	Bolt, ⁵ / ₁₆ -18 x 1	12
	HNTL-516-18	Lock Nut, ⁵ / ₁₆ -18	12
D	20-555	U-Bolt	4
	HNFL-12-13	Flange Lock Nut, ¹ / ₂ - 13	8





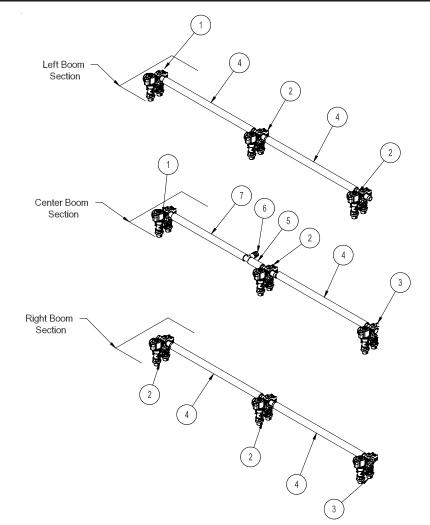
17-601 15' HD SUPER BOOM PLUMBING



REF#	PART#		QUANTITY
1	18-417	Single Barb	4
2	9032-19	Black Hose $\frac{3}{4}$ x 19"	4
	18-040	Hose Clamp	8
3	18-416	Double Barb	6
4	33-506	Nozzle body (see nozzle drawing)	9
5	18-415	³/₄" Hose Barb	1
6	9032-2.5	Black Hose $\frac{3}{4}$ " x 2 $\frac{1}{2}$ "	1
	18-040	Hose Clamp	2
7	9032-15.5	Black Hose $\frac{3}{4}$ " x $15\frac{1}{2}$ ":	1
	18-040	Hose Clamp	2
8	16-281	Gauge	1
9	17-602	Nozzle Body	1
10	9032-5	Black Hose ³ / ₄ " x 5"	1
	18-040	Hose Clamp	2
11	16-800	Strainer	1
12	16-921	Nozzle	1
13	9032-13	Black Hose ³ / ₄ " x 13"	1
	18-040	Hose Clamp	2

78

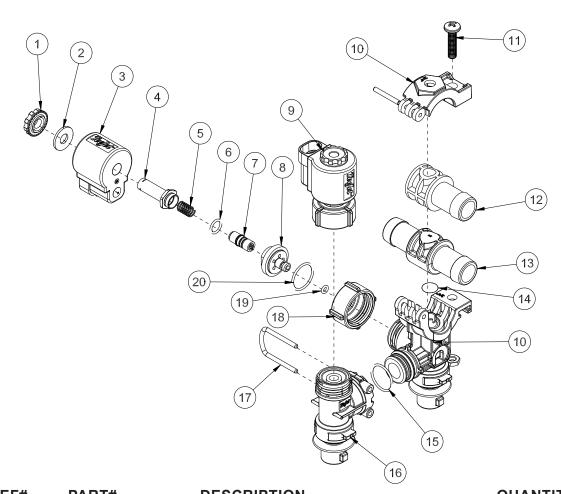
17-601 15' HD SUPER BOOM PLUMBING FOR DYNAJET®



REF#	PART#	DESCRIPTION	QUANTITY
1	20-675	Single Hose Barb - Right Orientation	2
2	20-673	Single Hose Barb	5
3	20-674	Single Hose Barb - Left Orientation	2
4	9032-19	Black Hose ³ / ₄ " x 19"	5
	18-040	Hose Clamp	10
5	9032-2.5	Black Hose $3/_{4}$ " x $2^{1}/_{2}$ "	1
	18-040	Hose Clamp	2
6	18-415	³/₄" Hose Barb	1
7	9032-15.5	Black Hose ${}^{3}/_{4}$ " x 15 ${}^{1}/_{2}$ ":	1
	18-040	Hose Clamp	2

79

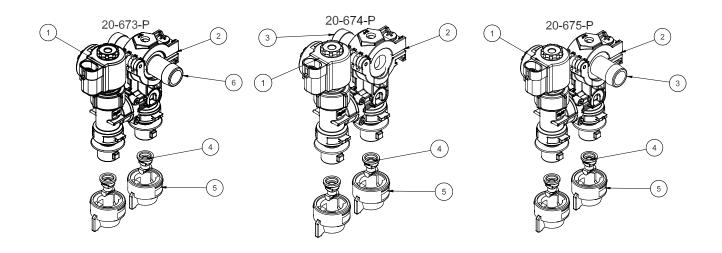
QJS NOZZLE DRAWING



KEF#	PARI#	DESCRIPTION	QUANITIY
1		Nylon Black Nut	1
2		303 Stainless Steel Washer	1
3	20-673-03	12V Coil Assembly	1
4		Tube Sub Assembly	1
5*		302 Stainless Steel Spring	1
6*		Viton Oring	1
7*		Plunger	1
8		303 Stainless Steel Cap	1
9	20-673-02	E-Chemsaver Solenoid	1
10	20-673-04	³ /₄" Mount Assembly	1
11		Pan Head Screw	1
12	18-417	Single Barb (part of 20-674-P and 20-675-P)	1
13	18-416	Double Barb (part of 20-673-P)	1
14		Oring	1
15		Oring	1
16	20-673-05	End Body Sub-assembly	1
17		Retaining Clip	1
18		Locking Ring	1
19*	20-673-07	Viton Oring	1
20*	20-673-06	Viton Gasket	1
*	20-673-01	Spare Parts Kit	



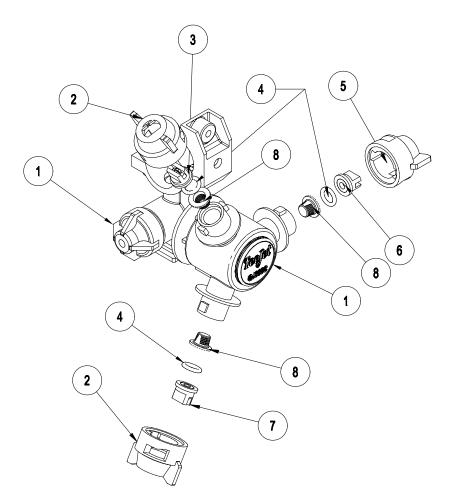
QJS BOTTOM MOUNT NOZZLE ASSEMBLY



REF#	PART#	DESCRIPTION	QUANTITY
1*	20-673-02	E-Chemsaver®	1
2*	20-673-04	³ / ₄ " Bottom Mount Nozzle Body	1
3†	18-417	Single Barb	1
4	20-676	Turbo TeeJet Tip	2
5	20-677	QT White Cap and Washer	2
6‡	18-416	Double Hose Barb	1
	,	zle body. For 18' booms multiply quantity by 11. zle body. For 20' booms multiply quantity by 12.	
20-673 20-674 20-675	Single Hose Barb	Nozzle (includes * and ‡ item) Left Orientation (includes * and † item) Right Orientation(includes * and † item)	8 or 9 2 2

Nozzles are located 20" (51 cm) apart on the right, left, and center tubes. Nozzles are 20" high off ground.

TRIPLE NOZZLE ASSEMBLY DRAWING



REF#	PART#	DESCRIPTION	QUANTITY
1	33-506	Body	1
2	33-538	Cap - Gray	2
3	33-553	Nozzle -Gray (XR11006-VS)	1
4	16-800	Viton Gasket	3
5	33-537	Cap - Red	1
6	33-552	Nozzle - Red (XR11004-VS)	1
7	33-554	Nozzle - White (XR11008-VS)	1
8	16-802	Strainer	3

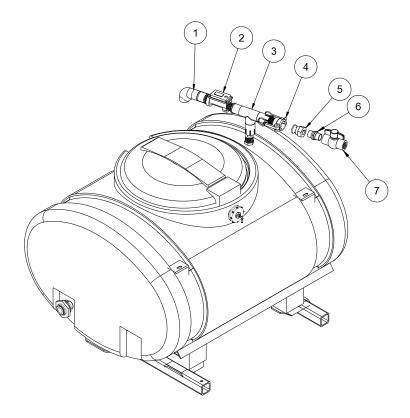
Quantity is per nozzle body. For 18' booms multiply quantity by 11.

Quantity is per nozzle body. For 15' booms multiply quantity by 9.

Nozzles are located 20" (51 cm) apart on the right, left, and center tubes. There are pre-drilled holes in all tubes. The Nozzle should be at a 45° angle to the ground for proper application.



10-365 WATER FILL METER KIT - GALLONS



REF #	PART #	DESCRIPTION	QUANTITY
1	14-524	Filler Outlet	1
2	14-514	Water Meter - Gallons	1
	14-527	Water meter - Liters	1
3	10-364	Filler Inlet	1
4	16-962	Quick Coupler (already on machine)	1
5	16-961	Quick Coupler (already on machine)	1
6	16-851	1" Nipple (already on machine)	1
7	18-448	1" Ball Valve (already on machine)	1

- 1. Thoroughly flush the service line upstream of the meter to remove dirt and debris.
- 2. Set meter in-line.
- 3. Make sure the water flow follows the arrow cast on the meter body.
- 4. The DLJ Meter is for use only with COLD WATER up to 122°F (50°C)
- 5. Slowly open any upstream valves to prevent damage to the meter.

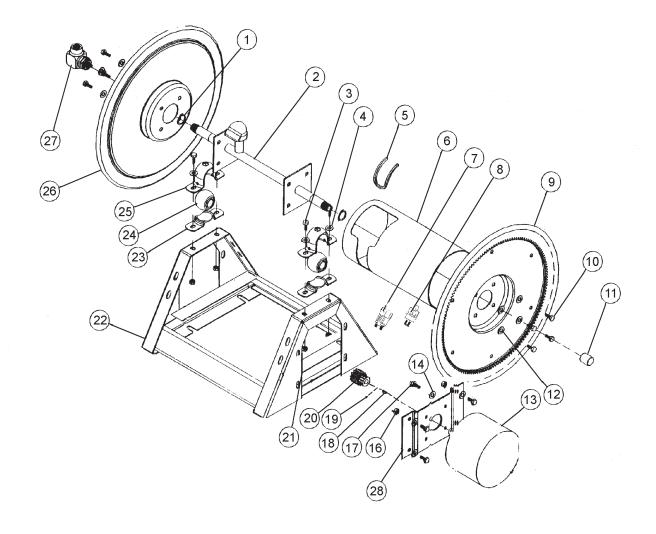
Gallons to Cubic feet Conversion :

Multiply gallons reading by 0.1337 to get cubic feet.

There are 7.48052 gallon per cubic foot.

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16-906 ELECTRIC HOSE REEL DRAWING





16-906 ELECTRIC HOSE REEL PARTS LIST

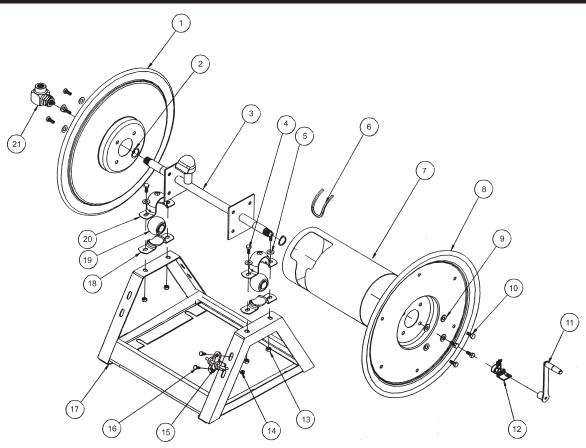
REF#	PART#	DESCRIPTION	QUANTITY
1	16-906-25	Retaining Ring	2
2	16-906-22	Axle Assembly	1
3	HB-38-16-100	Bolt ³ / ₈ - 16 x 1	4
4	HW-38	Washer ³ / ₈	4
5	16-906-27	Trim, Drum Edge	1
6	16-906-21	Drum Center	1
7	13-750	Solenoid	1
	HB-14-20-075	Bolt ¹ / ₄ - 20 x ³ / ₄	2
	HWL-14	Lockwasher ¹ / ₄	2
	HN-14-20	Nut ¹ / ₄ - 20	2
8	33-251	Switch	1
9	16-906-19	Disc and Gear Assembly	1
10	HB-516-18-075	Bolt ⁵ / ₁₆ - 18 x ³ / ₄	8
11	16-906-26	Pipe Cap ³ / ₄	1
12	HWL-516	Lockwasher ⁵ / ₁₆	8
13		Motor 12VDC	1
14	HW-516	Washer ⁵ / ₁₆ Lock Nut ⁵ / ₁₆ - 18	4
16	HNTL-516-18	Lock Nut ⁵ / ₁₆ - 18	4
17	HB-516-18-100	Bolt ⁵ / ₁₆ -18 x 1	4
18	16-906-17	Key	1
19		Set Screw	2
20	16-906-29	Pinion	1
21	HNTL-38-16	Lock Nut ³/ ₈ - 16	4
22	16-906-18	Frame Assembly	1
23	16-906-08	Mounting Pillow Block (Bottom)	2
24	16-906-24	Bearing	2
25	16-906-07	Mounting Pillow Block (Top)	2
26	16-906-20	Disc 17 ¹ / ₂	1
27	16-906-23	Swivel Assembly ³ / ₄	1
	16-906-30	Seal Kit (For 16-906-23)	1
28	16-906-28	Bracket 12VDC	1

16-982	Electric Hose Reel (only)
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Accessories

1

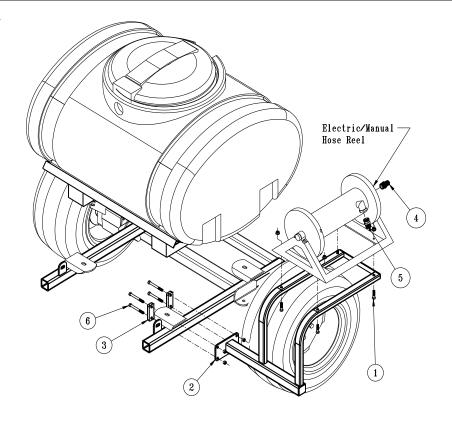
16-129 MANUAL HOSE REEL DRAWING



REF#	PART#	DESCRIPTION	QUANTITY
1	16-129-11	Disc 17 ¹ / ₂	1
2	16-906-25	Retaining Ring	2
3	16-906-22	Axle Assembly ³ / ₄	1
4	HB-38-16-100	Bolt ³ / ₈ - 16 x 1	4
5	HW-38	Washer ³ / ₈	4
6	16-906-27	Trim, Drum Edge	1
7	16-906-21	Drum Center	1
8	16-906-20	Disc 17 ¹ / ₂ , Crank Side	1
9	HWL-516	Lockwasher ⁵ / ₁₆	8
10	HB-516-18-075	Bolt ⁵ / ₁₆ - 18 x ³ / ₄	8
11	16-129-09	Crank Assembly ³ / ₄	1
12	16-129-10	Brake Assembly $\frac{3}{4}$	1
13	HNTL-38-16	Lock Nut ³ / ₈ - 16	4
14	HNTL-516-18	Lock Nut ⁵ / ₁₆ - 18	2
15	16-129-08	Lock Pin Assembly	1
16	HB-516-18-075	Bolt ⁵ / ₁₆ - 18 x ³ / ₄	2
	HW-516	Washer ⁵ / ₁₆	2
17	16-129-07	Frame Assembly	1
18	16-906-08	Mounting Pillow Block (Bottom)	2
19	16-906-24	Bearing	2
20	16-906-07	Mounting Pillow Block (Top)	2
21	16-906-23	Swivel Assembly ³ / ₄	1
	16-906-30	Seal Kit (For 16-906-23)	1



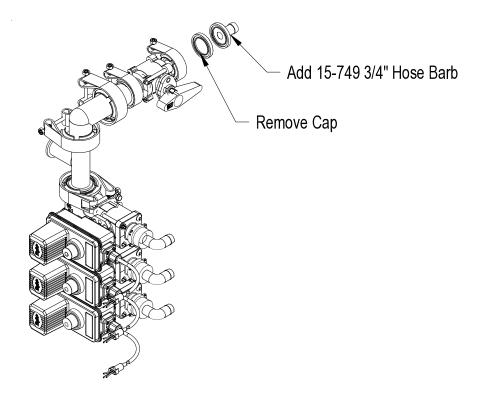
10-422 HOSE REEL MOUNT



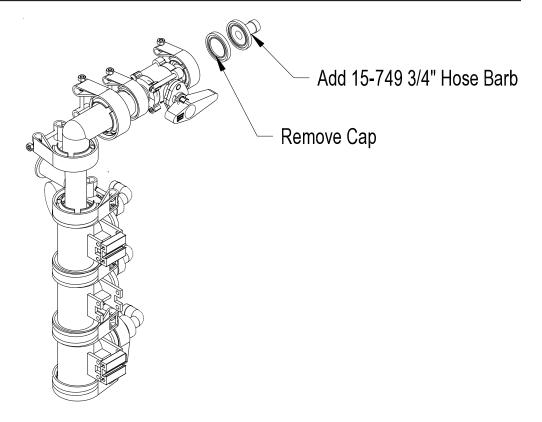
REF#	PART#	DESCRIPTION	QUANTITY
1	HB-516-18-150	Bolt, ⁵ / ₁₆ - 18 x 1 ¹ / ₂	4
	HNTL-516-18	Lock Nut, ⁵ / ₁₆ - 18	4
2	10-423	Hose Reel Mount	1
3	10-559	Support	2
4	18-249	Barb Fitting	1
5	16-295	Hose Fitting	1
6	HB-38-16-350	Bolt, ³ / ₈ - 16 x 3 ¹ / ₂	4
	HNTL-38-16	Lock Nut, ³ / ₈ - 16 x 3 ¹ / ₂	4

- 1. Wear protective clothing when draining the tank and taking apart the lines.
- 2. Drain tank and spray system in a safe and approved method insuring that no chemical or water remain in tank as you will be taking apart lines.
- 3. Remove key from ignition, set park brake and block wheels.
- 4. Install hose reel mount on the left side of the machine in front of the rear wheel. Mount arms pointing to the rear of the machine.
- 5. Use the four(4) $\frac{3}{8}$ Hex Bolts and Lock Nuts to secure the mount to the machine.
- 6. Put hose reel on hose reel bracket with fitting to the rear of machine. Use four bolts $\frac{5}{16}$ 18 x $\frac{11}{2}$ and four $\frac{5}{16}$ 18 lock nuts to hold in place. Tighten bolts.
- Put 18-249 barb fitting into side of hose reel. Place 16-295 Fitting into center of hose reel. Run 55" hose from the 18-249 to the 15-749 hose barb.

1002D & 1008D HOSE REEL PLUMBING DRAWING

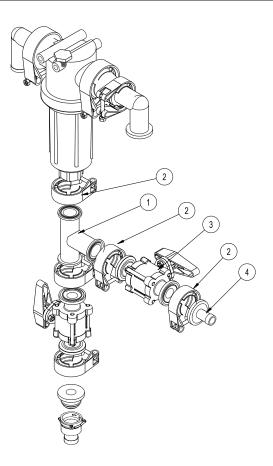


1011D HOSE REEL PLUMBING DRAWING





1010D (MANUAL) HOSE REEL PLUMBING DRAWING

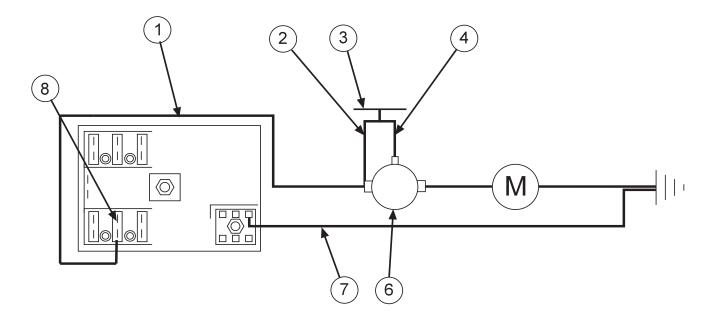


REF#	PART#	DESCRIPTION	QUANTITY
1	15-776	Тее	1
2	15-740	50 Series Clamp	3
3	15-738	Ball Valve	1
4	15-749	Hose Barb	1

INSTALLATION INSTRUCTIONS

- 1. Disconnect the ball valve from the bottom of the filter assembly. Install tee fitting (15-776) between the ball valve and the elbow. Use the clamp that was removed and one of the new ones provided. Only tighten clamps enough so it can be rotated.
- Install hose barb (15-749) onto the ball valve (15-738) using a 50 series clamp (15-740) Tighten clamp. Install the ball valve/hose barb to the tee (15-776) that was installed in step 1 using a 50 series clamp (15-740).
- 3. Rotate the tee fitting so the valve points toward the outside of the machine. Tighten all clamps.
- 4. Route the 3/4" Black hose from the hose barb you installed in step 2 to the hose barb on the hose reel. Secure with 18-040 Hose clamps.
- 5. When installing the hose reel with a manual spray system you will have parts left over that you will not need.

ELECTRIC HOSE REEL WIRING DIAGRAM



REF#	PART#	DESCRIPTION	QUANTITY
	8843-132	Flex guard ³ / ₈ ID	1
1	8919-144	10GA Red Wire 144"	1
	8901	Slide-On Connector	1
2	16-979	Wire, Switch to Solenoid Hot Terminal	1
3	33-251	Push Button Switch	1
4	16-978	Wire, Switch to Solenoid Start Terminal	1
6	12-015	Solenoid	1
	SOLENOID TER	MINALS	
	HN -516-24	⁵ / ₁₆ - 24 Hex Nut	2
	HN -10-32	10 - 32 Hex Nut	1
7	8931-144	10GA White Wire 144"	1
	8901	Slide-On Connector	1
8	33-273	Auto Blade Type Fuse 30Amp	1

CONNECTION INSTRUCTIONS

Route wire harness along side of tank and over to fuse block taking care to stay clear of moving parts or hot engine components. Cut off excess wire and strip back 3/8". Place one 8963 heat shrink ($1/4 \times 11/4$) on each wire before crimping 8901 slide on connectors to the red and white wires. Connect the two wires to the fuse block first the red to the (+) positive and the white to the (-) negative. Put the 33-273 auto blade type fuse (30 amp) into fuse block.

Make certain you are connecting positive (+) to positive; negative (-) to negative while attaching power leads. If you do not observe polarity, damage will result to electrical components.

Use Dielectric Grease On All Electrical Connections



HOSE REEL ADJUSTMENTS

OPERATIONAL CHECK:

- 1. Pull hose off drum at least one full revolution. A clicking noise should be heard from locking mechanism.
- 2. Let the hose retract.
- 3. Pull the hose off until the first click is heard. Drum should lock when the hose tension is removed.
- 4. Continue pulling the hose, no more than one revolution, until no clicking is heard. Hose should rewind when tension is removed.

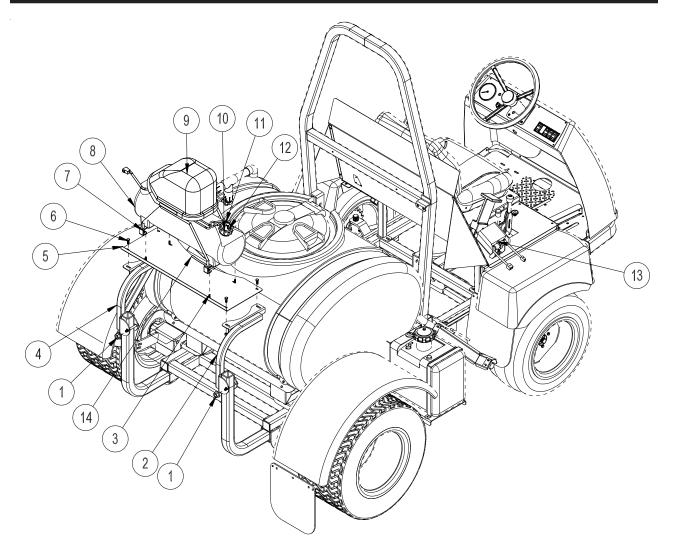
HOSE REPLACEMENT PROCEDURE:

- 1. Facing swivel, turn the hose drum clockwise until all of the hose is removed from the drum and the drum is held by locking mechanism. Make sure spring is locked.
- 2. Remove hose clamps and disconnect hose from swivel. Remove old hose.
- 3. Insert new hose through roller guide, connect to swivel and reinstall hose clamps. Use spring guard over hose to protect the hose from being cut by the drum.
- 4. Remove check ball from old hose and install on replacement hose.
- 5. Carefully, keeping the tension on the hose, pull the hose to release the locking mechanism. Let the hose wind on the drum.

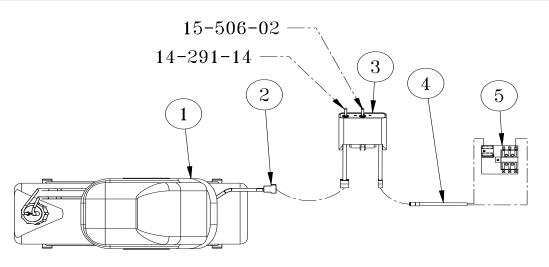
Use Dielectric Grease On All Electrical Connections



10-378 FOAM MARKER FOR 1000 DRAWING



WIRING DRAWING





10-378 FOAM MARKER FOR 1000 PARTS LIST

SAFETY: BEFORE WORKING ON MACHINE STOP ENGINE, SET PARK BRAKE, REMOVE KEY FROM IGNITION AND BLOCK WHEELS. DISCONNECT NEGATIVE (-) BATTERY TERMINAL.

- 1. Mount the switch box (Ref 13) on the side control panel facing towards the seat using the two wing nuts that came with the switch box.
- 2. Connect the compressor to the switch box.
- 3. Use dielectric grease on all electrical connections. Connect power cable (15-509) to the switch box. Turn the switch off. Route the power wire to the fuse block (on the inside of the engine cover) out of the way of any heat or moving parts. Use nylon ties as needed. Cut the power wire with enough length to connect the fuse block. Put the slide on terminal with heat shrink onto the wire ends and connect to fuse block. Red to positive(+), black to negative(-). Insert 15 amp fuse into slot which has red wire attached to it.
- 4. Position the right and left hand mount brackets(Ref 2 and 4) on the boom tubes facing the front of the machine, using two 5/16 x 3 bolts. Install the foamer plate (Ref 5) on the right and left bracket with curve towards poly spray tank.
- 5. Place the piece of trim (Ref 14) on the foamer bracket to prevent rubbing of hoses for a clean-load system.
- 6. Place foamer unit onto mount plate, with cap facing to the right side of machine. Using ¼ bolts and flange nuts, bolt foam marker to mount plate. The left rear mount of the foamer will bolt through the mount plate and brace. Tighten all hardware.
- 7. Make sure all bolts are tightened.

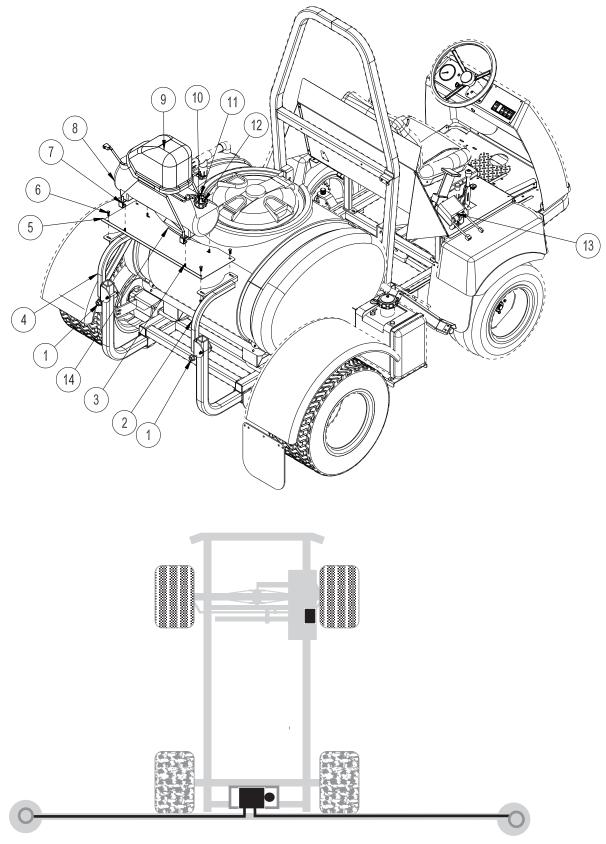
CONNECTING THE CAP ASSEMBLY

Connect the blue tube to the tank cap connector which is also connected to the large blue tube which hangs below the cap. This is the soap outlet tube. Connect the clear tube to the other connector on the tank cap. This is the air input tube. Tighten connectors hand tight, assembly tank cap onto tank.

FOAM MARKER WIRING PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	14-291-03	Compressor	1
2	15-504-04	Wiring Harness	1
3	14-291-05	Switch Box	1
	33-508	Fuse	1
	15-506-02	Switch - Center	1
	14-291-14	Switch - outside	1
4	15-509	Power Cable	1
5	33-271	Fuse Block (part of machine)	1
	33-508	Auto Blade Type Fuse	1

10-378 FOAM MARKER DRAWING



Accessories

10-378 FOAM MARKER PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	HNTL-38-16	Lock Nut, ³ / ₈ - 16	2
	HW-38	Flat Washer, 3/8	4
	HB-38-16-300	Bolt, ³ / ₈ - 16 x 3	2
2	20-723	RH Bråcket	1
3	HB-14-20-075	Hex Bolt, $\frac{1}{4}$ -20 x $\frac{3}{4}$	4
	HNFL-14-20	Flange Lock Nut, 1/4-20	4
4	20-726	LH Bracket	1
5	10-645	Foamer Plate	1
6	HB-516-18-075	Bolt, ⁵ / ₁₆ - 18 x ³ / ₄	4
	HW-516	Flat Washer, 5/16	4
	HNFL-516-18	Flange Whiz Nut, 5/ ₁₆ - 18	4
7*	14-291-04	Tank Bracket	2
8*	14-291-02	Foamer Tank	1
9*	14-291-03	Compressor Only	1
	14-291-01	Black Cover	1
10*	14-284-02	Cap Assembly	1
11*		Clear Tube	1
12*		Blue Tube	1
13*	14-291-05	Double Switch Box	1
	33-508	Auto Blade Type Fuse 15amp	1
	15-506-02	Switch - middle	1
	14-291-14	Switch - outside	1
14	8803-6	Black Trim	1
*	14-291	Foamer (includes parts 7-13)	1

INSTALLATION

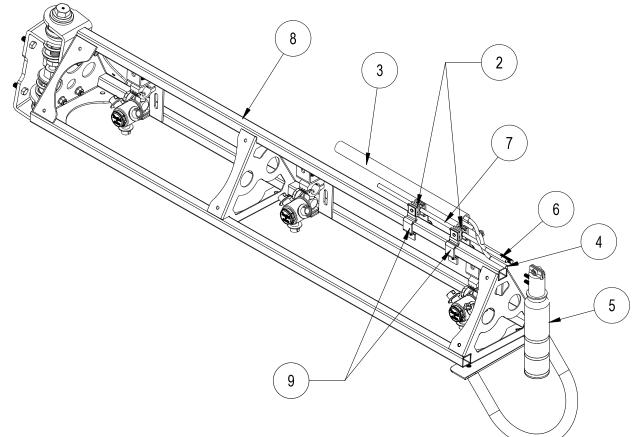
HOSES

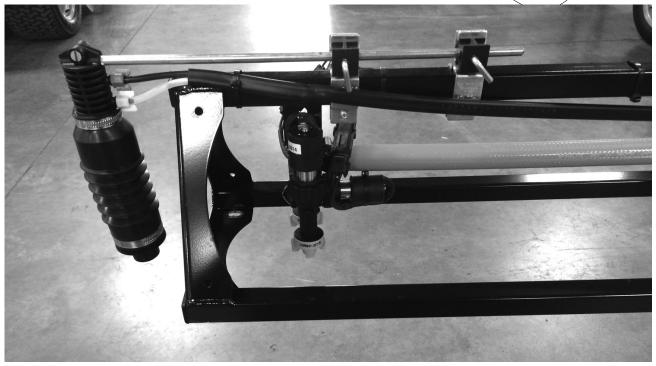
Being careful not to cut the tubing, cut the over-sleeve back approximately 2" (5 cm) to expose blue and clear tubing. Remove blue wing nut from top connector of foam nozzle and slide it on the blue tube with the threads facing toward end of tube. Slide blue tube all the way over the top of the small tube on foam nozzle. Slide wing nut back to the threads and hand tighten. Follow the same steps for the clear tube and tube nut.

Route the tubing along underside of main frame using tie downs as necessary.

Install opposite ends of air-liquid tubes to compressor, again cutting back the over-sleeve approximately 2" (5 cm) and inserting blue and clear tubes for the left boom section into the tubing connectors on the right side of compressor as far as possible. Follow the same steps for the right boom tubing. Notice the right boom is inserted into left side of compressor. To release tubing from compressor, hold black ring around tubing, and pull tube out.

FOAMER NOZZLE MOUNT DRAWING





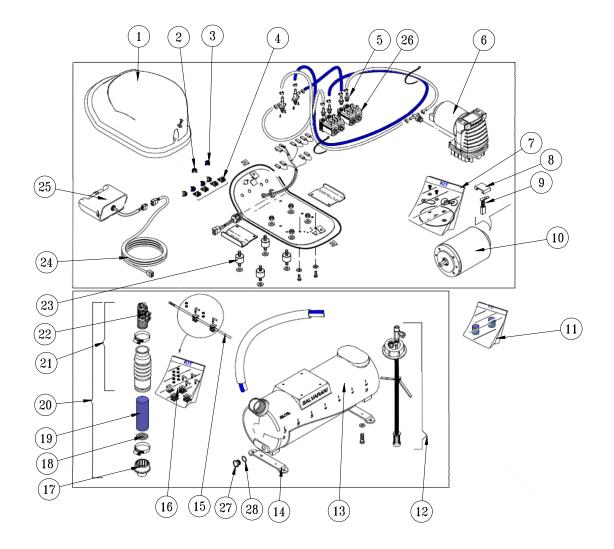
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10-378 FOAM MARKER PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
2	16-987	Foam Nozzle Mounting Kit	1 per boom
3	15-507	Foamer Tubing	1
4		Clear Tubing	
5	15-511	Foam Nozzle	2
6		Blue Tubing	
7	15-510-01	Nozzle Mounting Rod	2
8		Boom	
9	16-795	Square Clamp	4

- 1. Slide hose clamp onto drop tube of foam nozzle and attach restrictor bell.
- 2. Place splined end of Nozzle mounting rod (Ref 7) into top of foam nozzle (Ref 5). Tighten screw.
- 3. Slide two foam nozzle mounts (Ref 2) onto the rod. Place square clamps (Ref 9) on foam nozzle mounts and mount the square clamps to the boom (Ref 8). Adjust foam nozzle mounts and clamps so nozzle assembly will clear end of boom. Tighten foam nozzle mounts and square clamps to prevent side to side movement. Do the same to the other side.
- 4. Being careful not to cut the tubing (Ref 3), cut the over-sleeve back approximately 2" (5 cm) to expose blue (Ref 6) and clear tubing (Ref 4).
- 5. Remove blue wing nut from top connector of foam nozzle and slide it on the blue tube with the threads facing toward end of tube. Slide blue tube all the way over the top of the small tube on foam nozzle. Slide wing nut back to the threads and hand tighten. Follow the same steps for the clear tube and tube nut.
- 6. Route the tubing along underside of main frame using tie downs as necessary.
- Install opposite ends of air-liquid tubes to compressor, again cutting back the over-sleeve approximately 2" (5 cm) and inserting blue and clear tubes for the left boom section into the tubing connectors on the right side of compressor as far as possible.
- 8. Follow the same steps for the right boom tubing. Notice the right boom is inserted into left side of compressor. To release tubing from compressor, hold black ring around tubing, and pull tube out.
- 9. Hose's must be routed along the side of the boom square tubing.
- 10. Mark 6 inches in from inside edge of foamer nozzle mounting bracket on square boom tubing.
- 11. Cut cable and strip casing, allowing enough length to connect to fuse block.
- 12. Strip and connect slide on connectors to each wire and use the heat shrink.
- 13. Connect black negative (-) wire to the ground and connect red wire to the positive (+).
- 14. Insert 10 amp fuse into slot which red wire was attached to.

14-291 FOAMER REPLACEMENT PARTS



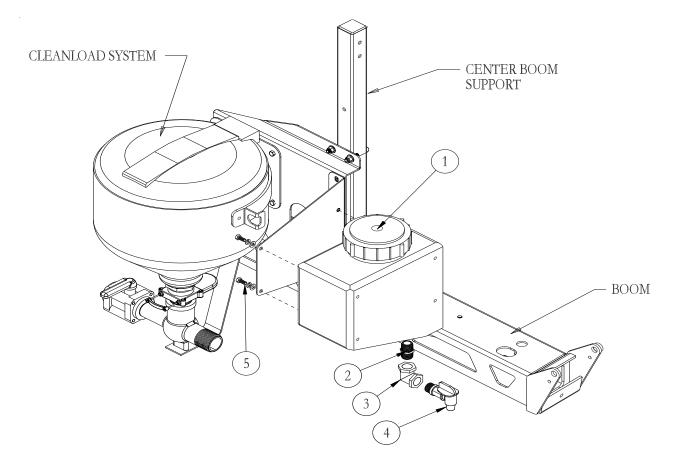


14-291 FOAMER REPLACEMENT PARTS

REF#	PART#	DESCRIPTION	QUANTITY
1	14-291-01	Black Cover	1
2	14-291-08	White Fly Nut	1
3	14-291-09	Blue Fly Nut	1
4	14-284-10	Tubing Connector	1
5	14-291-17	M6 Tubing Connector	1
6	14-536	Compressor Complete	1
7	14-291-11	Diaphragm Replacement Kit	1
8	15-505-08	Brush Retainer	1
9	15-505-06	Brush	1
10	15-505-07	12V Electric Motor	1
11	15-511-02	Foam Sponge	1
12	14-284-02	Cap Assembly	1
13	14-291-02	Foamer Tank	1
14	14-291-04	Tank Brackets	2
15	15-510-01	Nozzle Mounting Rod	2
16	16-987	Foam Nozzle Mounting Kit	1
17	14-284-09	Foam Nozzle Reducer	2
18	15-511-09	Stainless Steel Screen	2
19	15-511-08	Long Foam Sponge	2
20	15-511	Foam Nozzle	2
21	15-511-07	Foam Nozzle Assembly	1
22	15-511-01	Foam Nozzle Sub Assembly	1
23	14-291-15	Shock Absorber	4
24	14-284-05	Extension Wire	1
25	14-291-05	Switch Box	1
	15-506-02	Switch	1
26	14-284-11	Solenoid Valve	4
27	14-291-19	Drain Plug	1
28	14-291-18	Drain Plug Seal	1



30-006 FRESH WATER WASH TANK DRAWING



REF#	PART#	DESCRIPTION	QUANTITY
1	10-234	Wash Tank	1
2	16-158	Close Nipple	1
3	16-151	Elbow	1
4	16-960	Spigot	1
5	HB-516-18-075	Bolt ⁵ / ₁₆ - 18 x ³ / ₄	4
	HWL-516	Lockwasher ⁵ / ₁₆	4
	HW-516	Washer ⁵ / ₁₆	4

1. Fresh Water Wash Tank mounts on the rear of all the machines.

- 2. The Bracket is already attached to the Super Boom center boom post.
- 3. Install the nipple (Ref 2), elbow (Ref 3) and spigot (Ref 4) into the bottom of wash tank (Ref 1). Use thread tape on all threads.
- 4. Mount the tank onto the mount bracket using four $\frac{5}{16} \times \frac{3}{4}$ bolts, washers and lockwashers. Tighten.
- 5. Rinse tank with clear water and check for leaks around fittings.

This tank is for fresh clear water ONLY. Do not put chemicals in this tank.

10-417 CHEMICAL CLEAN-LOAD® OPERATING INSTRUCTIONS

START-UP

- 1. All Clean-load valves must be closed prior to starting: inlet ball valve, knife valve and hopper rinse ball valve.
- 2. Open lid to check for foreign objects which may hinder performance or contaminate the system.
- 3. Close and lock lid by turning cover clockwise.
- 4. Divert pump flow to Clean-load inlet line. A pressure of 30 PSI minimum and 150 PSI maximum must be used. Highest pressures increase eduction rate and available wand suction.
- 5. Turn inlet ball valve on (yellow handle).
- 6. Open knife valve, located on the bottom of hopper, by pushing handle in (red handle).
- 7. Unlock and open lid slowly by turning cover counterclockwise.

LOADING LIQUID OR POWDERED CHEMICAL INTO HOPPER

- 8. Pour required amount of chemical into hopper. Avoid splashing liquids or powdered chemicals outside of hopper.
- 9. Rinse empty chemical containers if applicable. Place container opening over container rinse valve and press down. This will activate the rinse valve and rinse container.
- 10. Rinse Clean-load hopper. Close and lock lid by turning cover clockwise. Release the safety locking band on the hopper rinse ball valve and turn on for 20 seconds. Close ball valve and return locking band to locked position.
- 11. Open lid and inspect for chemical residue. Repeat step 10 as necessary.
- 12. Close knife valve by pulling red handle out towards you. Turn inlet (yellow handle) off.

LOADING LIQUID AND/OR POWDERED CHEMICAL WITH SUCTION LANCE

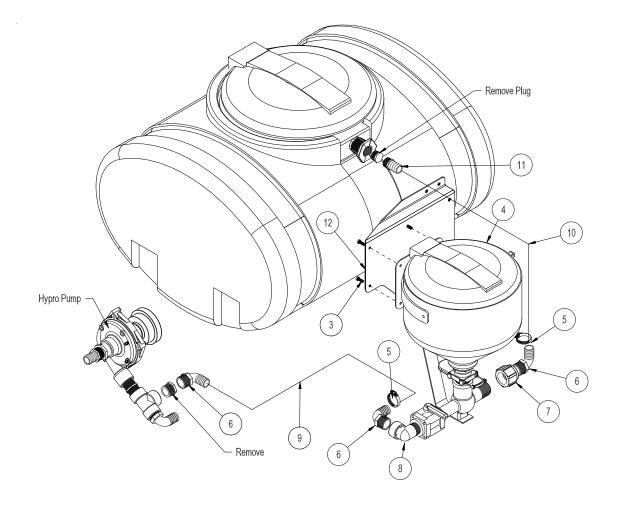
Note: Lance suction is dependent upon eductor pressure and flow. For best results, use highest pressure available up to 150 PSI maximum.

- 8. Insert lance body with o-ring into eductor until the o-ring is sealed.
- 9. Use the free end of the lance to pierce bag or container to vacuum powdered or liquid chemical.
- 10. Rinse lance. Place lance end into a clean container of water to rinse lance assembly.
- 11. Remove lance body from eductor and drain any remaining fluid into hopper.
- 12. Close knife valve (red handle). Turn inlet valve (yellow handle) off.

SHUTDOWN

- 1. Ensure that:
 - All valves are closed. Be sure to close knife valve first. (Close by pulling red handle out towards you.)
 - Chemical residue has been cleaned.
 - Hopper lid is closed and locked by turning cover clockwise.
- 2. Divert pump flow back to normal operation.

10-417 CHEMICAL CLEAN-LOAD ®



TROUBLE SHOOTING

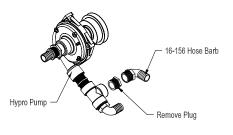
Symptom	Corrective Action
Low eduction rate	Check pump pressure and flow. Cleanload Eductor performance is based on flow and pressure to the system. Note requirements for high eduction rates. Increase outlet hose size back to tank.
Plugged or clogged bottle rinse nozzle	Disassemble rotary portion of nozzle from lower valve assembly and back flush until nozzle ports are clear of debris.
Plugged or clogged tank rinse nozzle	Disassemble rotary portion of nozzle from NPT hose barb and back flush until nozzle ports are clear of debris. Remove screen and flush with water to clear away foreign material.
Fitting leaks	Check for cracks in fitting. Replace fitting if necessary.
	Disassemble and add more joint seal in compound if leak occurs on threads.



10-417 CHEMICAL CLEAN-LOAD® PART LIST

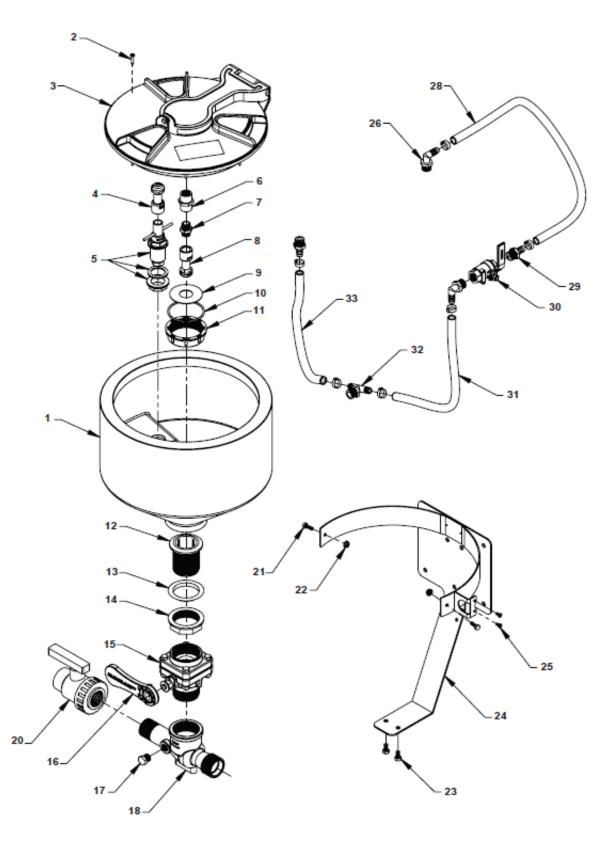
REF# 3 4 5	PART # HBFL-516-18-075 HNFL-516-18 15-620 18-116	DESCRIPTION Flange Bolt ⁵ / ₁₆ -18 x ³ / ₄ Flange Lock Nut ⁵ / ₁₆ -18 Clean-load Eductor Hose Clamps	QUANTITY 4 1 4
6	16-156	90° Hose Barb	3
7	18-391	Reducer Coupling	1
8	16-972	Elbow	1
9	8897-80	Hose to Tee by Valve	1
10	8897-41	Hose to fitting on Back of Tank	1
11	16-159	Tank Fitting	1
12	17-635	Mount Bracket PART OF BOOM	1

- 1. Make sure all chemicals have been flushed out of spray system, as you will be disconnecting fittings from the pump. Remember to use threaded tape on all new fitting connections.
- Remove the 1¹/₄" plug from the tee on the outlet side of the pump and install one Hose barb (16-156). Then tighten so it points to the left side of the machine.
- Install mounting brackets onto left side of center boom between boom pivot and vertical boom support. Secure with ³/₈ x 3 bolt, flat washer (top and bottom) and lock nut.
- Bolt Clean-load assembly onto mounting bracket using four flange bolts ⁵/₁₆-18 x ³/₄ and flange nuts. Install 90° hose barb (16-156) into inlet side of Clean-load (valve with yellow handle) then tighten so it points forward and down.
- Install one reducer coupling (18-391) and one 90° Hose Barb (16-156) onto the outlet side of Clean-load. Tighten so hose barb points forward and up.
- 6. Remove plug from top rear center of spray tank and discard. Install one hose barb (16-159) into tank fitting and tighten.
- 7. Route 80" hose from the 90° hose barb on spray pump to the inlet side of the Clean-load and secure with hose clamps (18-116).
- 8. Route 41" hose form 90° hose barb on outlet side on Clean-load to the hose barb on the top rear of the tank.
- 9. Make sure all hardware, fittings, and clamps are tight. Add about 25 gallons of water to the spray tank. Start Sprayer and circulate water through system and check for leaks.
- 10. Be sure to read start up and shutdown instructions for Clean-load assembly before using it with chemicals. When working with chemicals always wear protective clothing, goggles and gloves.





15-620 CHEMICAL CLEAN-LOAD® DRAWING

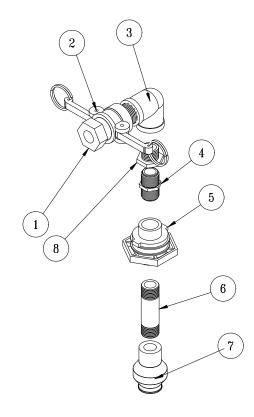


15-620 CHEMICAL CLEAN-LOAD® PARTS LIST

REF#	PART#	DESCRIPTION	QUANTITY
1	15-620-21	Tank	1
2		Screw, #6 x 1"	8
3	15-620-02	Tank Lid	1
4	15-620-22	ProClean Container Nozzle	1
5	15-620-23	ProClean Push Valve Assembly	1
	15-620-19	Tank Rinse	1
	15-620-20	Gasket, 1"	1
6		¹ / ₂ x ¹ / ₂ FNPT Coupler	1
7		¹ / ₂ x ¹ / ₂ Thread Nipple	1
8		ProClean Tank Wash Nozzle	1
9		Splash Retainer	1
10		O-ring Breather	1
11		Nut, Breather	1
12	15-620-18	Drain Head, 2"	1
13	15-620-17	Gasket: 2", Tapered	1
14	15-620-16	Locking Ring, 2"	1
15	15-620-12	Ball Valve	1
	15-620-15	Gasket: 2" BSP	1
16	15-620-13	Handle, Clean-load	1
17		¹ / ₂ MNPT PP Hex Plug	1
18	15-620-04	Clean-load Eductor	1
20	15-620-14	Ball Valve, 1 ¹ / ₄ Single Union	1
21		Screw	2
22		Flange Nut	2
23		Hex Head Screw	2
24	15-620-01	Frame, Back Mount	1
25		Phillips Head Screw	2
26	15-620-11	Elbow ¹ / ₂ "	2
28	15-620-08	Hose, Tank Rinse, 1/2" EPDM	1
29	15-620-09	HB, 1/2 MNPT x 1/2 HB	2
30	15-620-10	Valve, SS Tank Rinse	1
31	15-620-06	Hose, Valve Feeder, ¹ / ₂ " EPDM	1
32	15-620-05	HB Tee, $\frac{1}{2}$ MNPT to $\frac{1}{2}$ HB	1
33	15-620-07	Hose, Bottle Rinse, $1/2^{2}$ EPDM	1



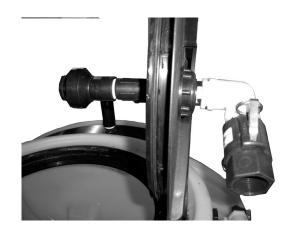
15-835 TANK RINSING DEVICE



REF#	PART#	DESCRIPTION	QUANTITY
1	16-961	1" Adapter	1
2	16-962	1" Coupler	1
3	16-864	1" FTP Elbow	1
4	16-158	Close Nipple	1
5	16-150	Double Thread Fitting	1
6	16-172	4" Nipple	1
7	15-834	Tank Rinsing Nozzle	1
8	16-163	Reducer Bushing	1

Drill 1-3/4" hole 5" from outside edge of cover. Install Tank Rinsing kit as shown, with the Double Thread Fitting (Ref 5) going into the cover.

Basket Must be removed During Use.

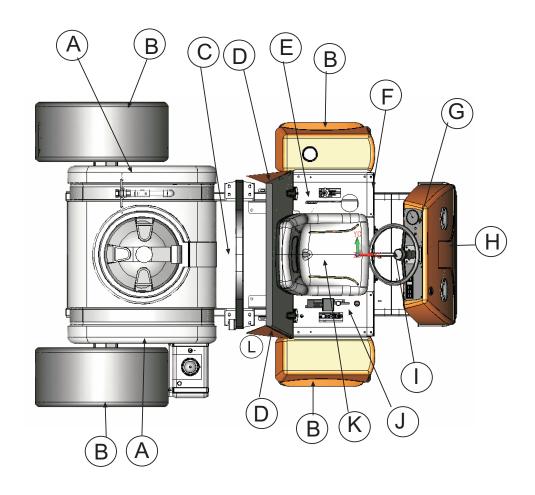


Accessories



This is a list of decals located on the Spray Star 1000. Part number, description and location will help in reordering a decals.

- A 10-367 Decal, Spray Star 1000
- B 25-356 Decal, Tire Pressure 20psi
- C 25-352 Decal, Bypass Valve
- D25-298Decal, Warning HotD25-286Decal, Crush Pinch
- E 15-719 Decal, Speed Control
- 27-093 Decal, Oil Level
- F 25-370 Decal, 88 dba
- 15-463 Decal, Spray Pump
- G 15-672 Decal, Dash Panel
- H 25-373 Decal, Smithco
- I 27-077 Decal, Smithco
- J 10-414 Decal, Control Panel
- K 25-277 Decal, Battery Warning
- L 14-803 Decal, Clean Agitation Strainer



Reference

QUICK REFERENCE REPLACEMENT PARTS

REPLACEMENT FILTERS

23-031	Hydraulic Oil Filter Element 25 Micron	
10-575-04	Engine Oil Filter	Briggs# 492932
10-575-02	Air Filter	Briggs# 692519
10-575-03	Air Filter Pre-Cleaner	Briggs# 692520
50-403	In-Line Fuel Filter	

REPLACEMENT BELTS

42-359	Belt (engine to hydrostat pump)
15-704	Belt (engine to Hypro® Pump)

SEAL KITS

10-576	Orbital
15-301-01	Repair Kit
77-263	Hydraulic Cylinder
14-530	Seal Kit
10-510	Wheel Motor
14-080	Seal Kit
42-797	Pump
14-098	Seal Kit
16-998	Hypro® Pump
16-967	Silicone - Carbon Seal Kit

FLUIDS

Engine Oil	SAE 10W-40 API Service SJ or higher Motor Oil
Hydraulic Fluid	SAE 10W-40 API Service SJ or higher Motor Oil

OTHER PARTS

13-488	Key Switch
76-310	Key Set
14-532	Hinged Cover On Tank with Gasket
16-953-01	Gasket For Cover
16-169	Strainer Basket
15-818	#75 Fitting O-ring
15-817	#50 Fitting O-ring
Spark Plugs	Champion type RC12YC (Gap 0.030 inch (.76 mm))



The Smithco Commercial Products Two-Year Limited Warranty

Smithco, Inc. (Smithco) warrants your 2016 or newer Smithco Commercial Product ("Product") purchased after October 1, 2016 to be free from defects in materials or workmanship for the period of time listed below. Where a warrantable condition exists, Smithco will repair the Product at no cost to you including diagnosis, labor (at the Smithco standard labor rate, subject to the Smithco flat rate schedule), and parts.

Warranty Duration is:

- (1) Two years, 1500 operational hours* from the date of delivery to the original purchaser or Five years from the date of original manufacturer of the product, whichever occurs first. (*Products equipped with hour meter).
- (2) Products used in rental situations are covered for 90 days from date of delivery to original user/renter.

Owner Responsibilities:

As the Product owner, you are responsible for required maintenance and adjustments stated in your Owner's Manual. Failure to perform required maintenance and adjustments can be grounds for disallowing a warranty claim. You are particularly responsible to train all present and future operators of this product on the safe operation of this product at your location.

Instructions for Obtaining Warranty Service:

You are responsible for notifying the Authorized Smithco Products Distributor from whom you purchased the Product as soon as you believe a warrantable condition exists and not later than 30 days from discovery of the condition.

If you need help locating an Authorized Smithco Distributor, or if you have questions regarding your warranty rights or responsibilities, you may contact us at:

Smithco Product Support Department 200 West Poplar Ave. Cameron, Wisconsin 54822 Telephone: 800-891-9435 E-Mail: ProductSupport@Smithco.com

Maintenance Parts:

Parts scheduled for replacement as required maintenance ("Maintenance Parts"), are warranted for the period of time up to the scheduled replacement time for that part.

Items/Conditions Not Covered:

Not all product failures or malfunctions that occur during the warranty period are defects in materials or workmanship. The items/conditions listed below are not covered by this warranty:



Product failures which result from the use of non-Smithco replacement parts, or from installation and use of addon, modified, or unapproved accessories are not covered.

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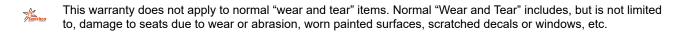
Product failures which result from failure to perform required maintenance and/or adjustments are not covered.



Product failures that result from operating the Product in an abusive, negligent or reckless manner are noT covered.



This warranty does not apply to parts subject to consumption through use, unless found to be defective. Examples of parts which are consumed, or used up, during normal Product operation include, but are not limited to: blades, tines, teeth, scarifiers, rakes, plates, wear plates, castor wheels, tires, batteries, filters, belts, nozzles, etc. This warranty does not apply to failures caused by outside influence. Items considered to be outside influence include, but are not limited to, weather, storage practices, contamination, use of unapproved coolants, lubricants, additives, or chemicals, etc.



Smithco may require the return of failed parts or components in order to determine the validity of any warranty claim.



Smithco will not be obligated to replace components of other manufacturers if inspection by the original component manufacturer indicates that failure was due to normal wear and tear, expected consumption through use or improper care or service.

Other Legal Disclaimers:

The above remedy for product defects through repair or replacement by an authorized Smithco distributor or dealer is the purchaser's sole remedy for any defect. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

THERE ARE NO OTHER EXPRESS WARRANTIES OTHER THAN THOSE SET FORTH ABOVE. ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR USE ARE LIMITED TO THE DURATION OF THE LIMITED WARRANTIES CONTAINED HEREIN.

Some states may not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

THE SMITHCO COMPANY IS NOT LIABLE FOR INDIRECT, INCIDENTAL OR CONSEQUENTIAL DAMAGES IN CONNECTION WITH THE USE OF THE PRODUCT, INCLUDING ANY COST OR EXPENSE OF PROVIDING A SUBSTITUTE PRODUCT OR SERVICE DURING PERIODS OF MALFUNCTION OR NON-USE.

Some states may not allow the exclusion of indirect, incidental or consequential damages, so the above exclusion may not apply to you.

Smithco neither assumes, nor authorizes any person to assume for it, any other liability in connection with the sale or use of this product.

